iR1600/2000

PARTS CATALOG

REVISION 0

Canon

SEPT 2001

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PREFACE

This Parts Catalog contains listings of parts used in the Canon iR1600/2000. Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be orderd.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

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Use of this manual should be strictly supervised to avoid disclosure of confidential information.

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iR1600/2000

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LIST OF SERIAL NUMBER

iR1600

220V 50Hz	F14-2110	RSP00001-
220V 60Hz	F14-2120	RSQ00001-
220V 50Hz	F14-2121	QSK00001-
220V 50Hz	F14-2121	RSM00001-
220V 50Hz	F14-2141	QSL00001-
220V 50Hz	F14-2141	RSN00001-
240V 50Hz	F14-2151	QEN00001-
240V 50Hz	F14-2151	QFB00001-
240V 50Hz	F14-2161	REN00001-
240V 50Hz	F14-2161	RFJ00001-
220V 50Hz	F14-2171	SDM00001-
220V 50Hz	F14-2171	SED00001-
220V 50Hz	F14-2181	TDW00001-
220V 50Hz	F14-2181	TEN00001-
220V 50Hz	F14-2191	UHR00001-
220V 50Hz	F14-2191	UJJ00001-

iR2000

220V 50Hz	F14-2123	QSM00001-
220V 50Hz	F14-2123	RSS00001-
220V 50Hz	F14-2130	RST00001-
220V 60Hz	F14-2140	RSU00001-
220V 50Hz	F14-2143	QSN00001-
220V 50Hz	F14-2143	RSV00001-
240V 50Hz	F14-2153	QEQ00001-
240V 50Hz	F14-2153	QFC00001-
240V 50Hz	F14-2163	REP00001-
240V 50Hz	F14-2163	RFK00001-
220V 50Hz	F14-2173	SDP00001-
220V 50Hz	F14-2173	SEE00001-
220V 50Hz	F14-2183	TDY00001-
220V 50Hz	F14-2183	TEP00001-
220V 50Hz	F14-2193	UHS00001-
220V 50Hz	F14-2193	UJK00001-

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FIGURE A ASSEMBLY LOCATION DIAGRAM (1/2)

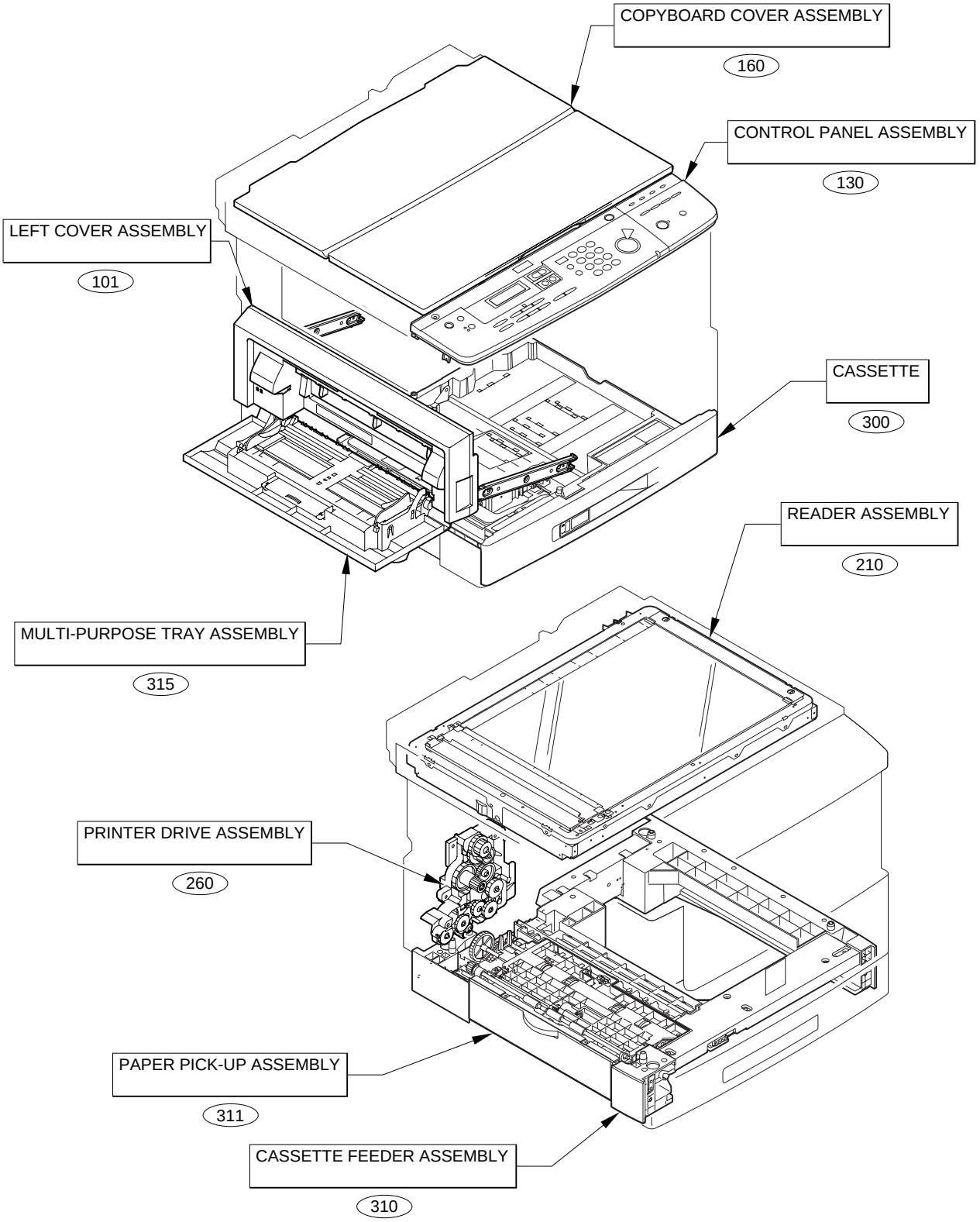

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FIGURE A ASSEMBLY LOCATION DIAGRAM (2/2)

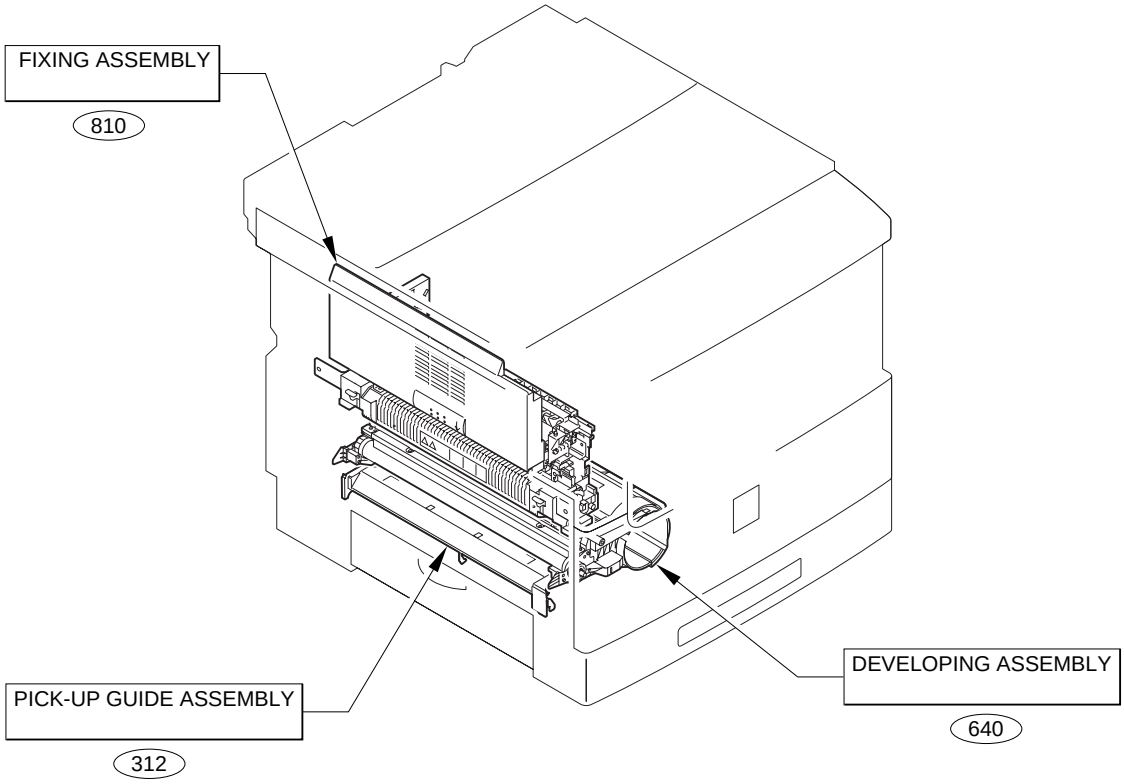

FIGURE 100 EXTERNAL COVERS, PANELS, ETC.

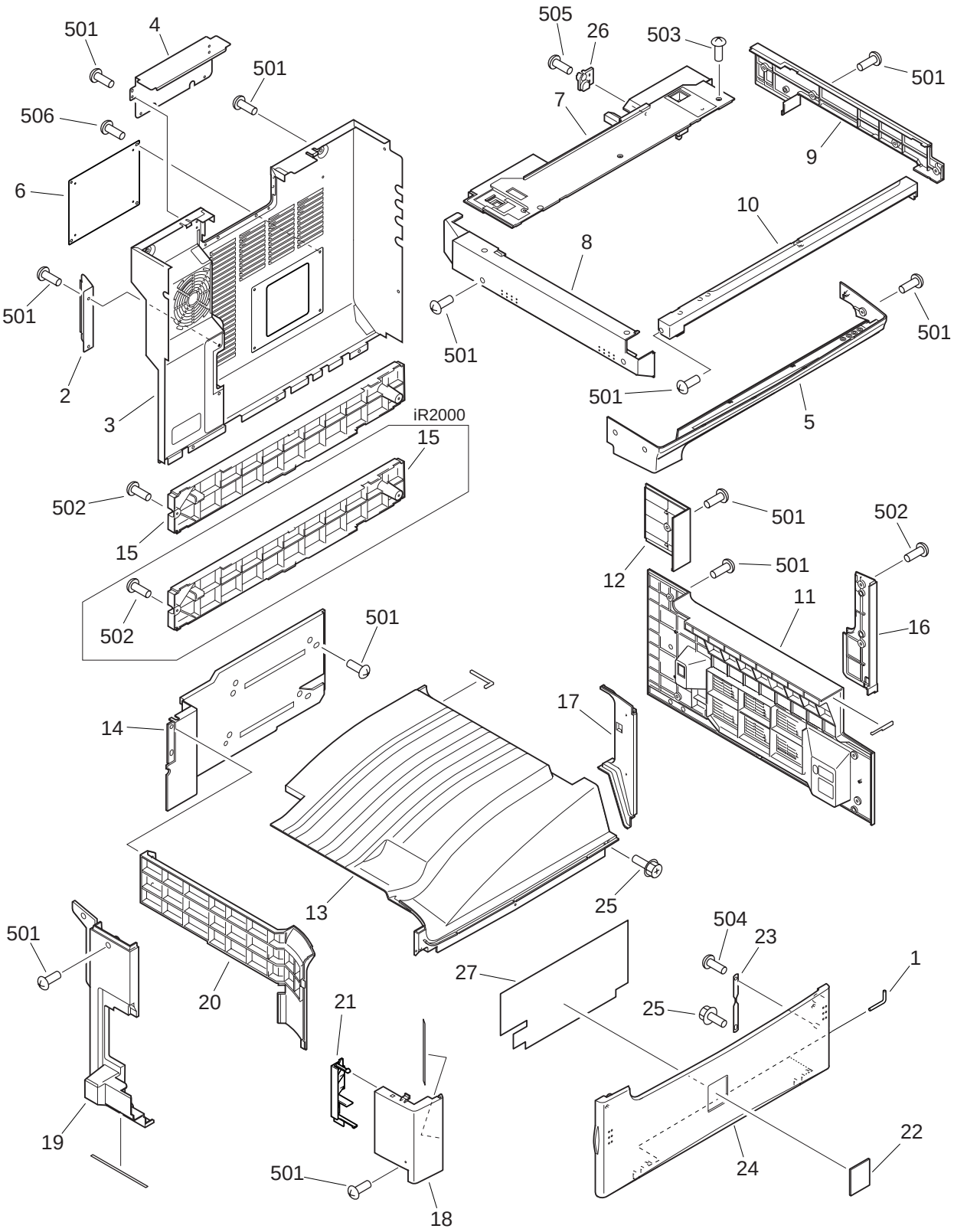

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
100 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FB3-2224-000		2	PIN, HINGE	
2	FB6-1244-000		1	COVER, INTERFACE CONNECTOR	
3	FB6-2127-000		1	PANEL, REAR	
4	FB6-1264-000		1	COVER, BLANKING	
5	FB6-1265-000		1	PANEL, CONTROL PANEL LOWER	
6	FB1-7157-000		1	COVER, BLANKING, REAR	
7	FB6-1309-000		1	PANEL, READER REAR	
8	FB6-1351-000		1	PANEL, READER LEFT	
9	FB6-1352-000		1	PANEL, READER RIGHT	
10	FB6-1353-000		1	PANEL, READER FRONT	
11	FF6-1631-000		1	PANEL, RIGHT	
12	FB6-1386-000		1	PANEL, RIGHT UPPER	
13	FF6-1630-000		1	TRAY, COPY	
14	FB6-1547-000		1	PANEL, DELIVERY REAR	
15	FB6-1607-000		1	PANEL, FEEDER REAR	IR1600
	FB6-1607-000		2	PANEL, FEEDER REAR	IR2000
16	FB6-1672-000		1	PANEL, RIGHT FRONT	
17	FB6-1673-000		1	PANEL, RIGHT FRONT INNER	
18	FB6-1692-000		1	PANEL, LEFT FRONT, 1	
19	FB6-1693-000		1	PANEL, LEFT REAR	
20	FB6-1694-000		1	PANEL, DELIVERY UPPER	
21	FB6-1695-000		1	PANEL, LEFT FRONT, 2	
22	FB6-1941-000		1	EMBLEM	IR1600
	FB6-1944-000		1	EMBLEM	IR2000
23	FB4-5584-000		1	STRAP, DOOR SUPPORT	
24	FF6-1700-000		1	PANEL, FRONT	
25	XA9-0629-000		3	SCREW,RS,M4X8	
26	FB4-5502-000		1	CLAMP, CABLE	
27	FB6-2141-000		1	LABEL, JAM	ENGLISH

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
100 - 27	FB6-2142-000		1	LABEL, JAM	FRENCH
	FB6-2143-000		1	LABEL, JAM	GERMAN
	FB6-2144-000		1	LABEL, JAM	SPANISH
	FB6-2145-000		1	LABEL, JAM	ITALIAN
501	XB1-2300-607		AR	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB4-7401-205		AR	SCREW,TAPPING,TRUSS HEAD,M4X12	
503	XB1-2300-407		7	SCREW,MACH.,TRUSS HEAD,M3X4	
504	XB4-5401-007		1	SCREW, M4X10	
505	XB4-7300-809		1	SCREW,TAPPING,TRUSS HEAD,M3X8	
506	XB2-5400-607		4	SCREW,W/WASHER,M4X6	

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FIGURE 101 LEFT COVER ASSEMBLY

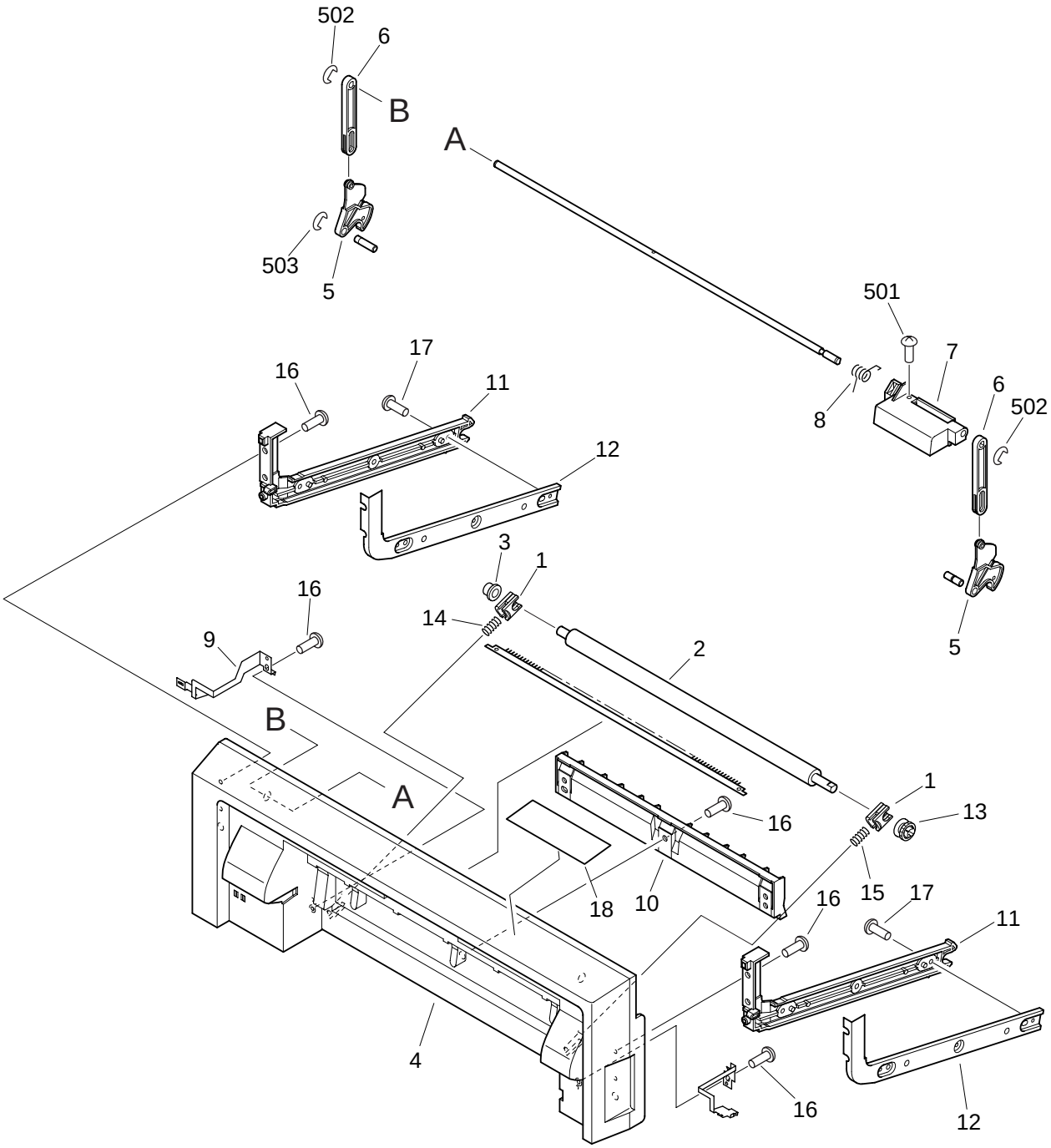

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
101 -	NPN		RF	LEFT COVER ASSEMBLY	
1	FB5-8013-000		2	BUSHING	
2	FB5-8019-000		1	ROLLER, TRANSFER	
3	FB5-8020-000		1	ROLLER	
4	FB6-1421-000		1	PANEL, LEFT	
5	FB6-1422-000		2	LEVER, LOCK	
6	FB6-1425-000		2	LEVER, HANDLE	
7	FB6-1426-000		1	HANDLE	
8	FB6-1427-000		1	SPRING, TORSION	
9	FB6-1429-000		1	PLATE, GROUNDING	
10	FB6-1444-000		1	GUIDE, FEED	
11	FB6-1451-000		2	RAIL, LEFT PANEL	
12	FB6-1452-000		2	SUPPORT, RAIL	
13	FS7-0979-000		1	GEAR, 30T	
14	FS7-2584-000		1	SPRING, COMPRESSION	
15	FS7-2602-000		1	SPRING, COMPRESSION	
16	XA9-0870-000		9	SCREW,P,M4X10	
17	XA9-1116-000		6	SCREW,M3X5	
18	FB6-1461-000		1	LABEL, "LEFT DOOR CLOSE"	
501	XB1-2300-606		1	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XD2-1100-402		2	RING,E	
503	XD2-1100-502		1	RING,E	

FIGURE 102 INTERNAL COMPONENTS 1

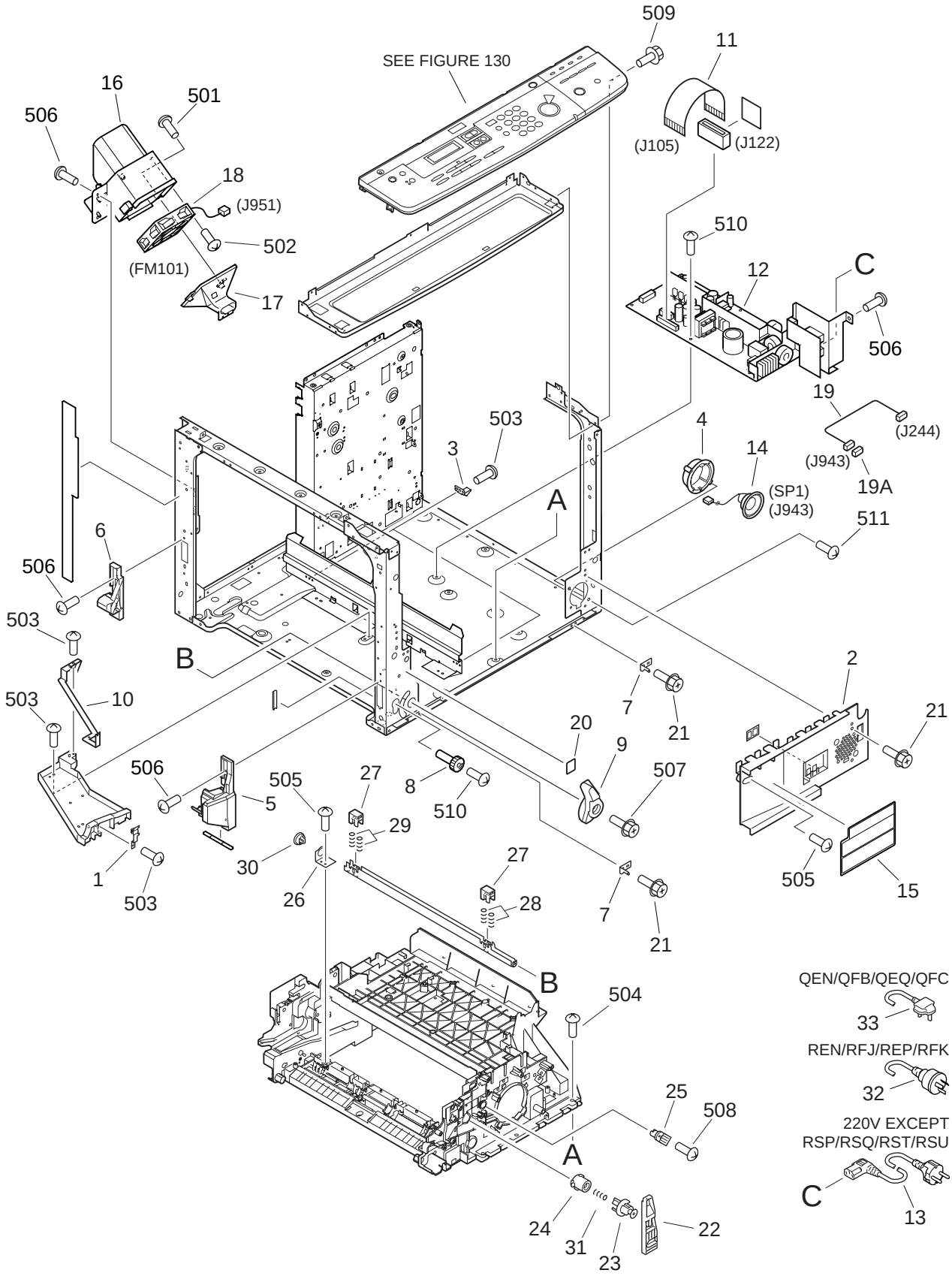

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
102 -	NPN		RF	INTERNAL COMPONENTS 1	
1	FB6-2061-000		1	CONNECTOR, BIAS, 1	
2	FB6-1380-000		1	COVER, INNER	
3	FB6-1382-000		2	PLATE, GROUNDING	
4	FB6-1387-000		1	HOLDER, SPEAKER	
5	FB6-1447-000		1	SUPPORT, RAIL, FRONT	
6	FB6-1448-000		1	SUPPORT, RAIL, REAR	
7	FB6-1450-000		2	SUPPORT, FRONT COVER	
8	FB6-1460-000		1	KNOB	
9	FB6-2053-000		1	HANDLE, DEVELOPING PRESSURE	
10	FB6-2062-000		1	CONNECTOR, BIAS, 2	
11	FH2-6894-000		1	CABLE, FLAT, 35P	J105,122
12	FH3-2645-000		1	POWER SUPPLY PCB ASSEMBLY	
13	FH2-6965-000		1	CORD, POWER	220V EXCEPT RSP/RSQ/RST/RSU
14	FH5-3230-000		1	SPEAKER	SP1 J943
15	FB6-2137-000		1	LABEL, "TONER CARTRIDGE"	
16	FB6-1669-000		1	HOLDER, FAN	
17	FB6-1700-000		1	DUCT, FAN	
18	FH6-1835-000		1	FAN	FM101 J951
19	FG6-8498-000		1	CABLE, SPEAKER	J244,943
19A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J943
20	FB6-2140-000		1	LABEL, LOCK	
21	XA9-0629-000		AR	SCREW,RS,M4X8	
22	FB6-2064-000		1	LEVER, DRUM COUPLING	
23	FB6-2065-000		1	COUPLING, DRUM, 1	
24	FB6-2066-000		1	COUPLING, DRUM, 2	
25	FB6-2071-000		1	HOLDER, DEVELOPING, FRONT	
26	FB6-2051-000		1	SUPPORT, PRESSURE SHAFT	
27	FB6-2054-000		2	CAM, DEVELOPING PRESSURE	
28	FB6-2055-000		2	SPRING, COMPRESSION	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
102 - 29	FB6-2056-000		2	SPRING, COMPRESSION	
30	FB6-2057-000		1	BUSHING	
31	FB6-2067-000		1	SPRING, COMPRESSION	
32	FH2-6966-000		1	CORD, POWER	REN/RFJ/REP/RFK
33	RH2-5229-000		1	CORD, POWER	QEN/QFB/QEQ/QFC
501	XB4-7300-609		2	SCREW,TAPPING,TRUSS HEAD,M3X6	
502	XB4-7403-509		2	SCREW,TAPPING,TRUSS HEAD,M4X35	
503	XB1-2300-609		AR	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1-2401-809		8	SCREW,MACH.,TRUSS HEAD,M4X18	
505	XB4-7400-809		AR	SCREW,TAPPING,TRUSS HEAD,M4X8	
506	XB6-7300-606		AR	SCREW,TP,M3X6	
507	XB3-6400-800		1	SCREW,RS,M4X8	
508	XB4-7300-809		1	SCREW,TAPPING,TRUSS HEAD,M3X8	
509	XB3-6300-800		AR	SCREW,RS,M3X8	
510	XB1-2300-607		AR	SCREW,MACH.,TRUSS HEAD,M3X6	
511	XB4-5401-007		AR	SCREW, M4X10	

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FIGURE 103 INTERNAL COMPONENT 2

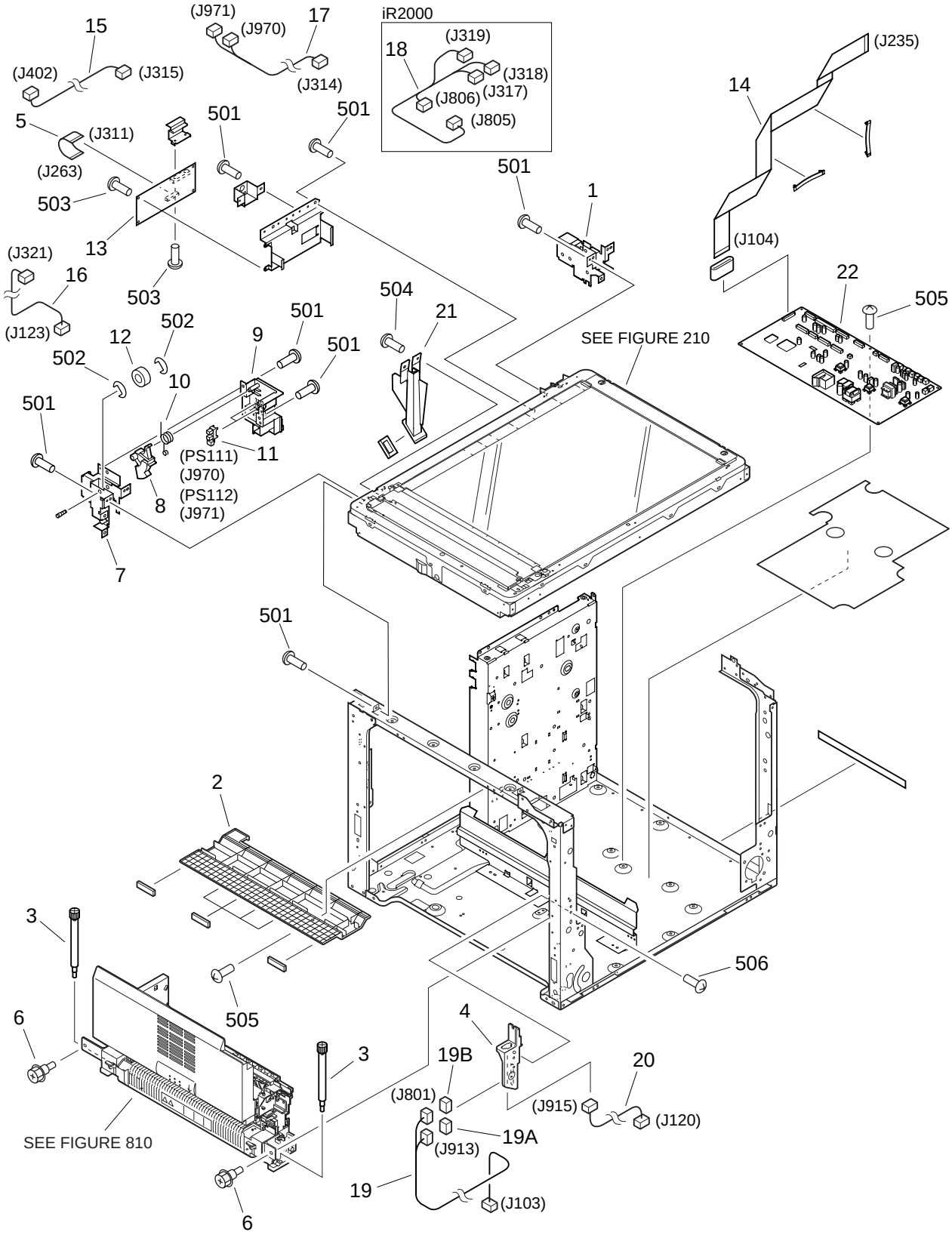

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
103 -	NPN		RF	INTERNAL COMPONENTS 2	
1	FB6-1303-000		1	MOUNT, HINGE, RIGHT	
2	FB6-1350-000		1	SHIELD, READER HEAT	
3	FB6-1504-000		2	SCREW,STEEPED,M4	
4	FB6-1671-000		1	HOLDER, FIXING CONNECTOR	
5	FH2-6945-000		1	CABLE, FLAT	J263,311
6	FS5-9742-000		2	SCREW,STEPPED RS,M3	
7	FB6-1304-000		1	MOUNT, HINGE, LEFT	
8	FB6-1326-000		1	LEVER, SENSOR	
9	FB6-1327-000		1	HOLDER, SENSOR	
10	FB6-1328-000		1	SPRING, TORSION	
11	WG8-5362-000		2	IC, TLP1241, PHOTO-INTERRUPTER	PS111,112 J970,971
12	XG9-0390-000		1	BEARING, BALL, R1350ZZ SD99	
13	FG6-8384-000		1	DOC.DET./READ.MOTOR PCB ASS'Y	
14	FH2-6942-000		1	CABLE, FLAT	J104,235
15	FG6-8459-000		1	CABLE, AP-DRIVER	J315,402
16	FG6-8460-000		1	CABLE, DRIVER-POWER	J123,321
17	FG6-8461-000		1	CABLE, COPYBOARD SENSOR	J314,970,971
18	FG6-8464-000		1	CABLE, DOCUMENT SIZE SENSOR	IR2000 J317-319,805,806
19	FG6-8480-000		1	CABLE, PRINTER FRONT	J103,801,913
19A	VS1-5057-006		1	CONNECTOR, SNAP TIGHT	J913
19B	VS1-5057-007		1	CONNECTOR, SNAP TIGHT	J801
20	FG6-8486-000		1	CABLE, FIXING AC	J120,915
21	FB6-1252-000		1	DUCT, INTAKE	
22	FG6-8879-000		1	DC CONTROLLER PCB ASSEMBLY	IR1600
	FG6-8880-000		1	DC CONTROLLER PCB ASSEMBLY	IR2000
501	XB1-2300-609		AR	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XD2-1100-402		2	RING,E	
503	XB2-8300-807		6	SCREW,W/WASHER,M3X8	
504	XB1-2400-609		2	SCREW,MACH.,TRUSS HEAD,M4X6	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
103 - 505	XB1-2300-607		AR	SCREW,MACH.,TRUSS HEAD,M3X6	
506	XB4-7400-809		1	SCREW,TAPPING,TRUSS HEAD,M4X8	

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FIGURE 104 INTERNAL COMPONENTS 3

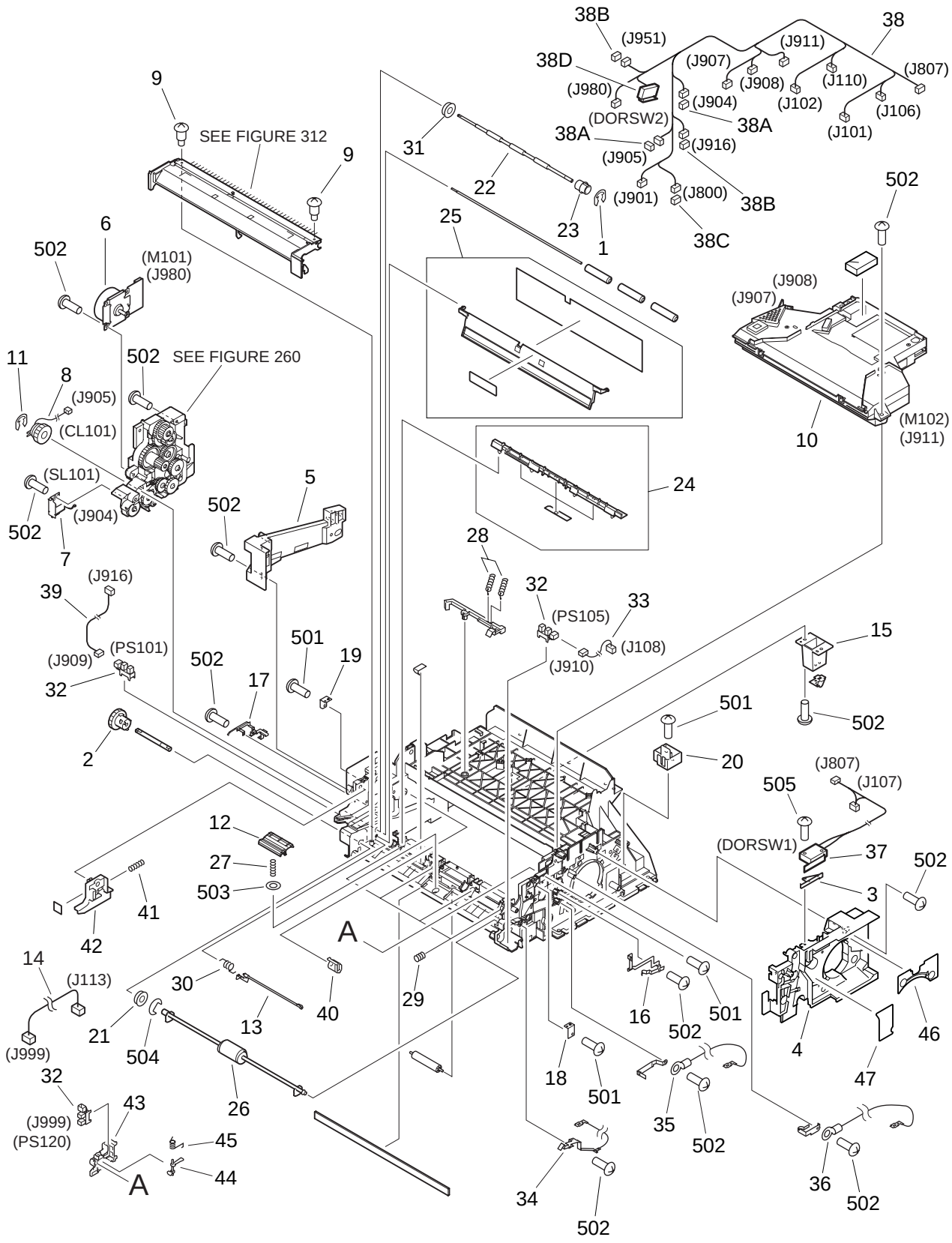

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
104 -	NPN		RF	INTERNAL COMPONENTS 3	
1	FA4-1159-000		1	RING, RETAINING	
2	FB5-8032-000		1	GEAR, 36T	
3	FB6-1432-000		1	SPRING, LEAF	
4	FB6-2060-000		1	GUIDE, RAIL, FRONT	
5	FB6-1446-000		1	GUIDE, RAIL, REAR	
6	FH6-1832-000		1	MOTOR, DC	M101 J980
7	FH6-5001-000		1	SOLENOID	SL101 J904
8	FH7-5996-000		1	CLUTCH, ELECTROMAGNETIC	CL101 J905
9	FS5-9709-000		2	SCREW,STEPPED,M3	
10	FG6-7127-000		1	LASER/SCANNER UNIT	M102 J907,908,911
11	FB4-2007-000		1	RING, RETAINING	
12	FB5-8028-000		1	HOLDER, PAD	
13	FB5-8047-000		1	FLAG, SENSOR	
14	FG6-8890-000		1	CABLE, WASTE TONER SENSOR	J113,999
15	FB6-1364-000		1	HOLDER, TRANSFER CONTACT	
16	FB6-1368-000		1	PLATE, GROUNDING	
17	FB6-1372-000		1	PLATE, GROUNDING	
18	FB6-1383-000		1	PLATE, FIXING, FRONT	
19	FB6-1384-000		1	PLATE, FIXING, REAR	
20	FB6-1388-000		1	HOLDER, HIGH VOLTAGE CABLE	
21	FB6-1457-000		1	BUSHING	
22	FB6-1458-000		1	ROLLER, REGISTRATION	
23	FB6-1459-000		1	BUSHING	
24	FF6-1738-000		1	GUIDE, REGIST ROLLER	
25	FF6-1670-000		1	DEFLECTOR, PAPER PICK-UP	
26	FF6-1671-000		1	ROLLER, MULTI-PURPOSE PICK-UP	
27	FS7-2585-000		1	SPRING, COMPRESSION	
28	FS7-2587-000		2	SPRING, TENSION	
29	FS7-2589-000		4	SPRING, COMPRESSION	

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
104 - 30	FS7-2590-000		1	SPRING, TORSION	
31	FB5-8158-000		1	BUSHING	
32	WG8-5362-000		3	IC, TLP1241, PHOTO-INTERRUPTER	PS101,105,120 J909,910,999
33	FG6-8468-000		1	CABLE, MULTI PAPER SENSOR	J108,910
34	FG6-8495-000		1	CABLE, TRANSFER CONTACT	
35	FG6-8499-000		1	CABLE, DEVELOPING CONTACT	
36	FG6-8500-000		1	CABLE, PRIMARY CONTACT	
37	FG6-8470-000		1	CABLE, DOOR SWITCH	DORSW1 J107,807
38	FG6-8481-000		1	CABLE, PRINTER REAR	DORSW2 J101,102,106,110,800 J807,901,904,905,907 J908,911,916,951,980
38A	VS1-5057-002		2	CONNECTOR, SNAP TIGHT	J904,905
38B	VS1-5057-003		2	CONNECTOR, SNAP TIGHT	J916,951
38C	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	J800
38D	WC4-5126-000		1	MICROSWITCH	DORSW2
39	FG6-8483-000		1	CABLE, REGIST SENSOR	J909,916
40	FB6-2072-000		1	HOLDER, DEVELOPING, REAR	
41	FB6-2074-000		1	SPRING, COMPRESSION	
42	FF6-1766-000		1	SUPPORT, DRUM UNIT	
43	FB6-2068-000		1	HOLDER, SENSOR	
44	FB6-2069-000		1	FLAG, SENSOR	
45	FB6-2070-000		1	SPRING, TORSION	
46	FB6-2138-000		1	LABEL, RAIL GUIDE, 1	
47	FB6-2139-000		1	LABEL, RAIL GUIDE, 2	
501	XB4-7300-809		AR	SCREW,TAPPING,TRUSS HEAD,M3X8	
502	XB4-7400-809		AR	SCREW,TAPPING,TRUSS HEAD,M4X8	
503	XD1-1108-219		1	SHIM	
504	XD2-1100-502		1	RING,E	
505	XB4-7401-609		1	SCREW,TAPPING,TRUSS HEAD,M4X16	

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FIGURE 105 INTERNAL COMPONENTS 4

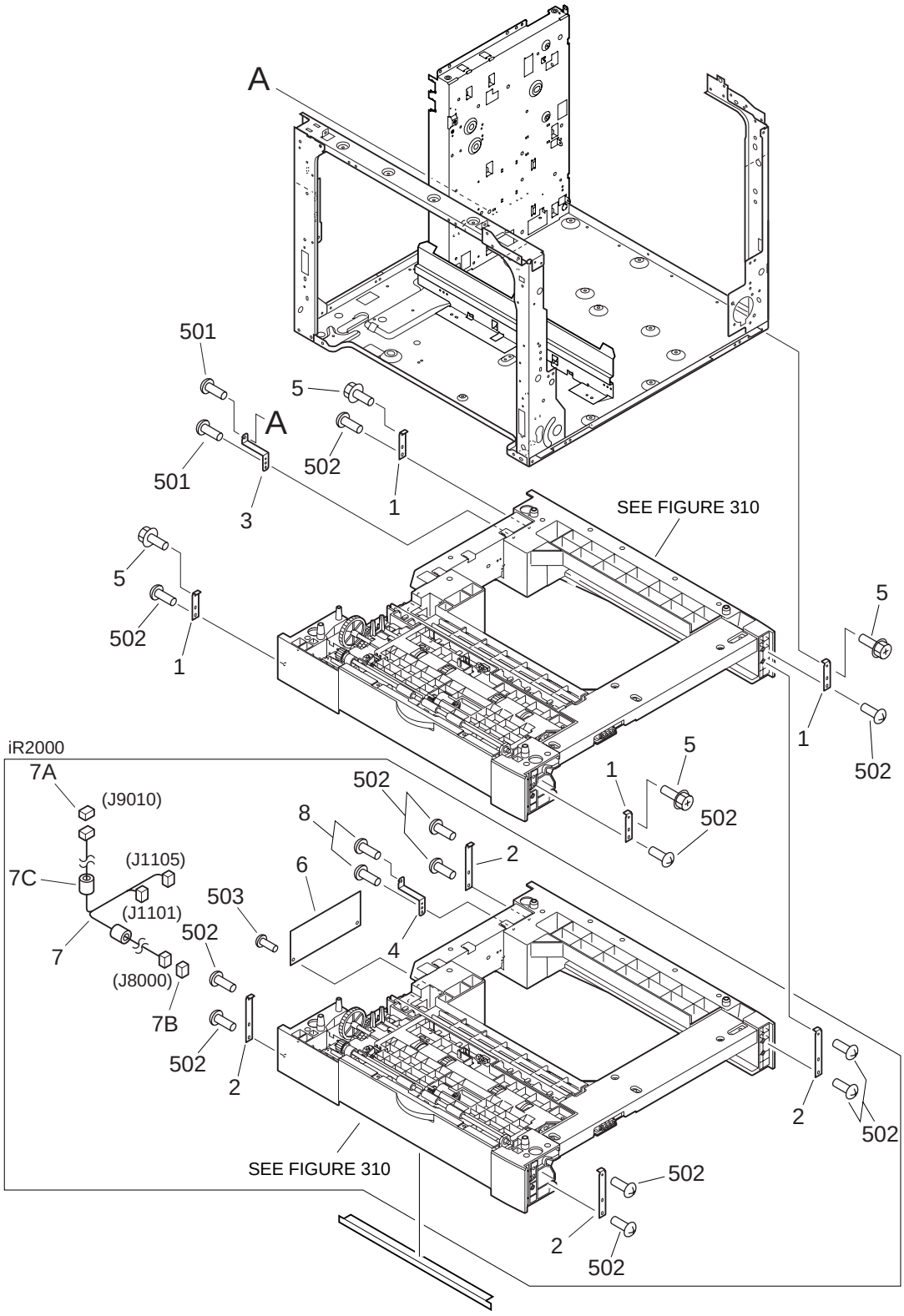

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
105 -	NPN		RF	INTERNAL COMPONENTS 4	
1	FB6-1606-000		4	PLATE, CONNECTING	
2	FB6-1906-000		4	PLATE, FEEDER CONNECTOR	IR2000
3	FB6-1912-000		1	PLATE, GROUNDING	
4	FB6-1913-000		1	PLATE, GROUNDING	IR2000
5	XA9-0629-000		4	SCREW,RS,M4X8	
6	FG6-8647-000		1	FEEDER DRIVER PCB ASSEMBLY	IR2000
7	FG6-8491-000		1	CABLE, PAPER FEEDER, 1	IR2000 J1101,1105,8000,9010
7A	VS1-5057-011		1	CONNECTOR, SNAP TIGHT	IR2000 J9010
7B	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	IR2000 J8000
7C	WE8-0051-000		1	FERRITE CORE ESD-R-19D	IR2000
8	XA9-0385-000		2	SCREW,W/WASHER,M3X6	IR2000
501	XB2-7300-607		2	SCREW,W/WASHER,M3X6	
502	XB4-5401-007		AR	SCREW, M4X10	
503	XB2-8300-806		2	SCREW,W/WASHER,M3X8	IR2000

FIGURE 106 MACHINE REAR PLATE

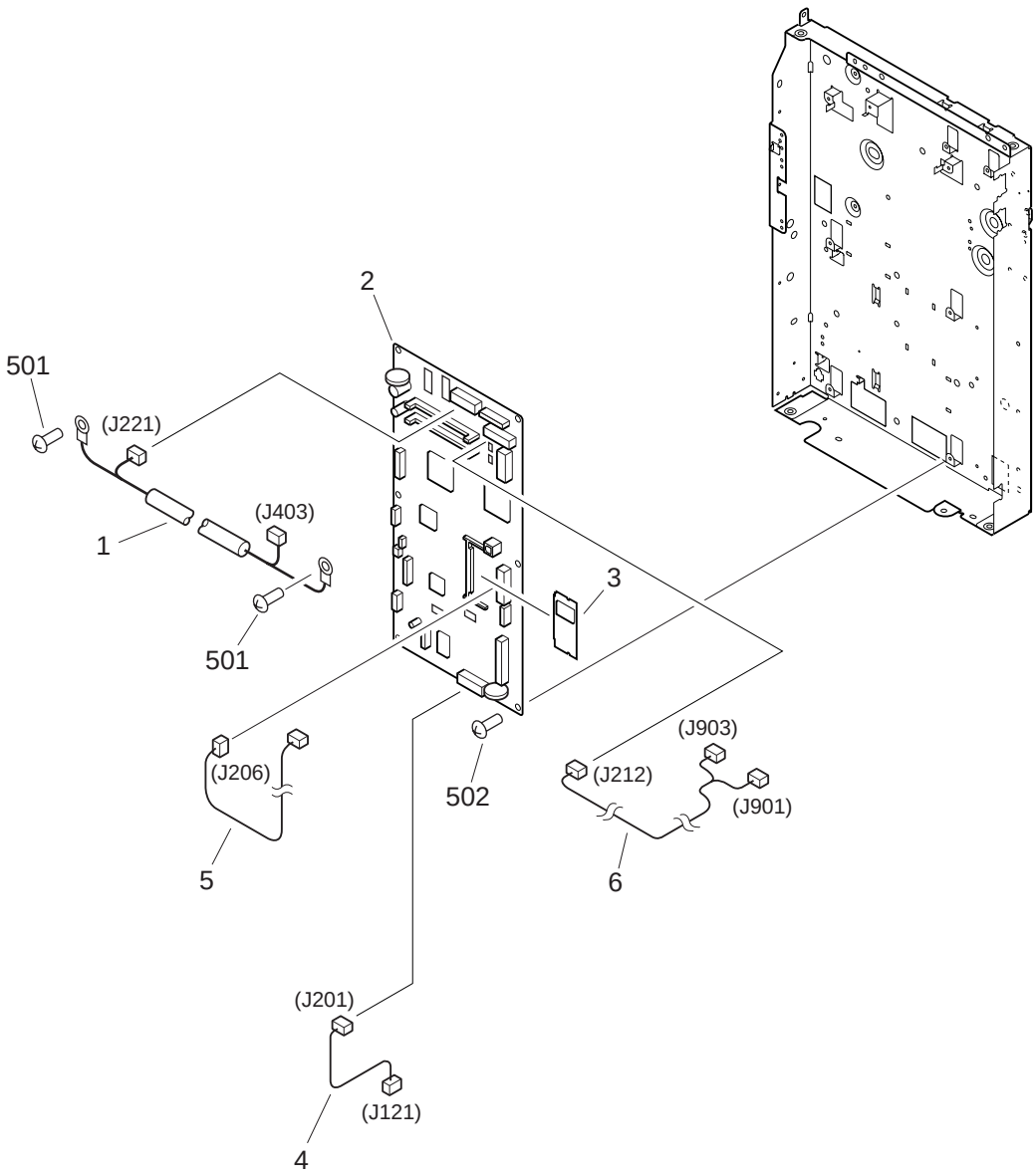

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
106 -	NPN		RF	INTERNAL COMPONENTS 4	
1	FH2-6948-000		1	CABLE, IP-AP	J221,403
2	FG6-8884-000		1	IMAGE PROCESSOR PCB ASSEMBLY	
3	FG6-8881-000		1	DIMM ASSEMBLY	
4	FG6-8455-000		1	CABLE, IP-POWER	J121,201
5	FG6-8891-000		1	CABLE, IP-COUNTER	J206
6	FG6-8889-000		1	CABLE, CONTROL PANEL-IP	J212,901,903
501	XB2-7300-607		2	SCREW,W/WASHER,M3X6	
502	XB2-8300-806		AR	SCREW,W/WASHER,M3X8	

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FIGURE 130 CONTROL PANEL ASSEMBLY

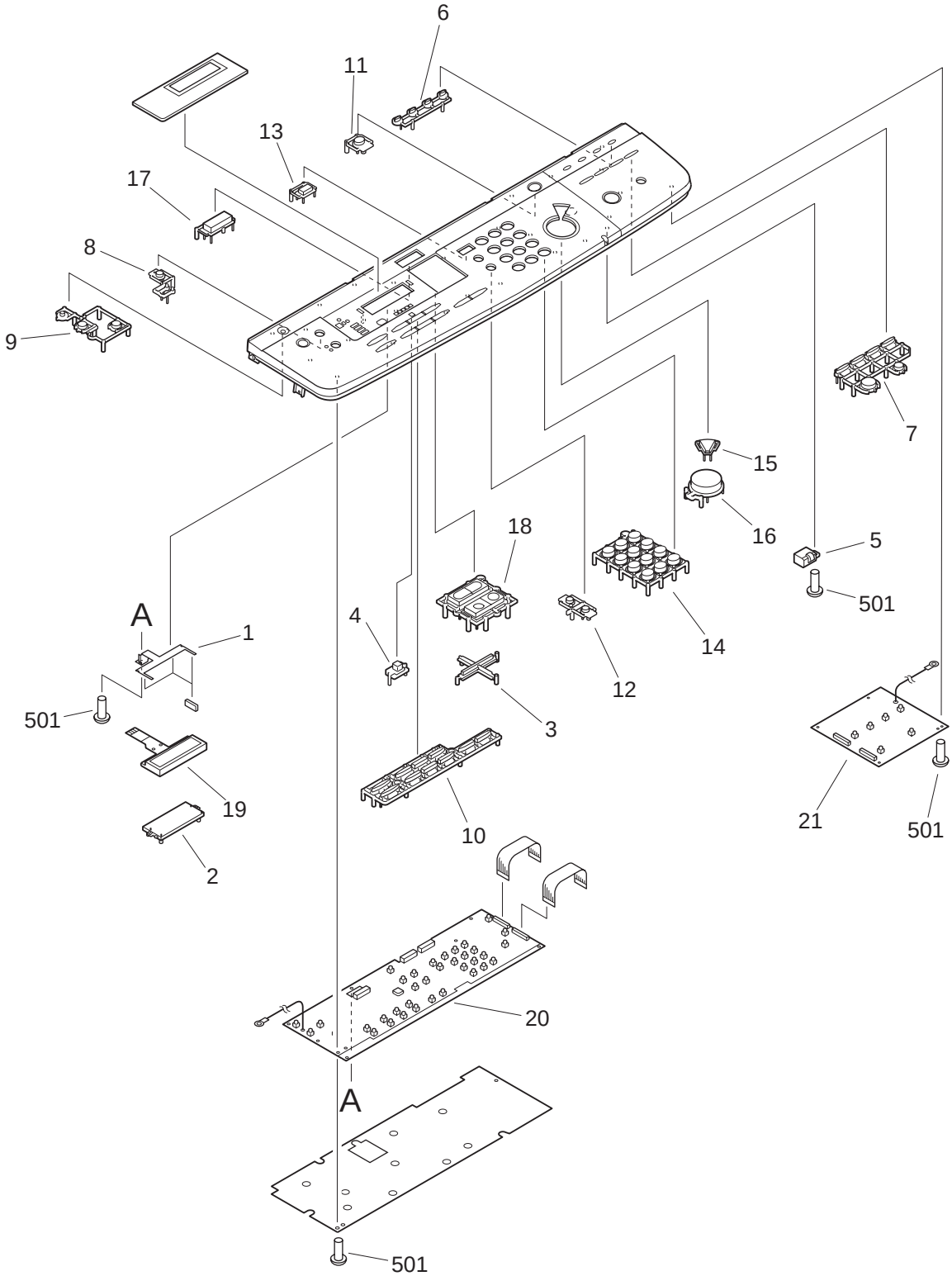

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
130 -	FG6-8208-000		1	CONTROL PANEL ASSEMBLY	GERMAN
	FG6-8209-000		1	CONTROL PANEL ASSEMBLY	FRENCH
	FG6-8210-000		1	CONTROL PANEL ASSEMBLY	ITALIAN
	FG6-8211-000		1	CONTROL PANEL ASSEMBLY	ENGLISH
	FG6-8421-000		1	CONTROL PANEL ASSEMBLY	ILLUSTRATION
1	FB6-2081-000		1	PLATE, GROUNDING	
2	FB6-2082-000		1	BRACKET, LCD	
3	FB6-2084-000		1	SUPPORT, KEY	
4	FB6-2085-000		1	COVER, AUTO DENSITY LAMP	
5	FB6-2086-000		1	COVER, PILOT LAMP	
6	FB6-2087-000		1	COVER, ONLINE LAMP	
7	FB6-2088-000		1	KEY TOP, MENU	
8	FB6-2089-000		1	KEY TOP, APPLICATION	
9	FB6-2090-000		1	KEY TOP, COUNTER	
10	FB6-2092-000		1	KEY TOP, ZOOM	
11	FB6-2094-000		1	KEY TOP, ENERGY SAVE	
12	FB6-2095-000		1	KEY TOP, MODE	
13	FB6-2096-000		1	KEY TOP, RESET	
14	FB6-2097-000		1	KEY TOP, NUMBER	
15	FB6-2098-000		1	KEY TOP, STOP	
16	FB6-2099-000		1	KEY TOP, COPY	
17	FB6-2091-000		1	KEY TOP, EXTENSION	ILLUSTRATION
	FB6-2130-000		1	KEY TOP, EXTENSION	GERMAN
	FB6-2131-000		1	KEY TOP, EXTENSION	FRENCH
	FB6-2132-000		1	KEY TOP, EXTENSION	ITALIAN
	FB6-2133-000		1	KEY TOP, EXTENSION	ENGLISH
18	FB6-2093-000		1	KEY TOP, OK	ILLUSTRATION
	FB6-2121-000		1	KEY TOP, OK	ENGLISH
	FB6-2134-000		1	KEY TOP, OK	GERMAN
	FB6-2135-000		1	KEY TOP, OK	FRENCH

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
130 - 18	FB6-2136-000		1	KEY TOP, OK	ITALIAN
19	FH6-0813-000		1	LCD CONTROL PANEL UNIT	
20	FG6-8887-000		1	CONTROL PANEL PCB ASSEMBLY 1	
21	FG6-8888-000		1	CONTROL PANEL PCB ASSEMBLY 2	
501	XB4-5300-809		AR	SCREW,P,M3X8	

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FIGURE 160 COPYBOARD COVER ASSEMBLY

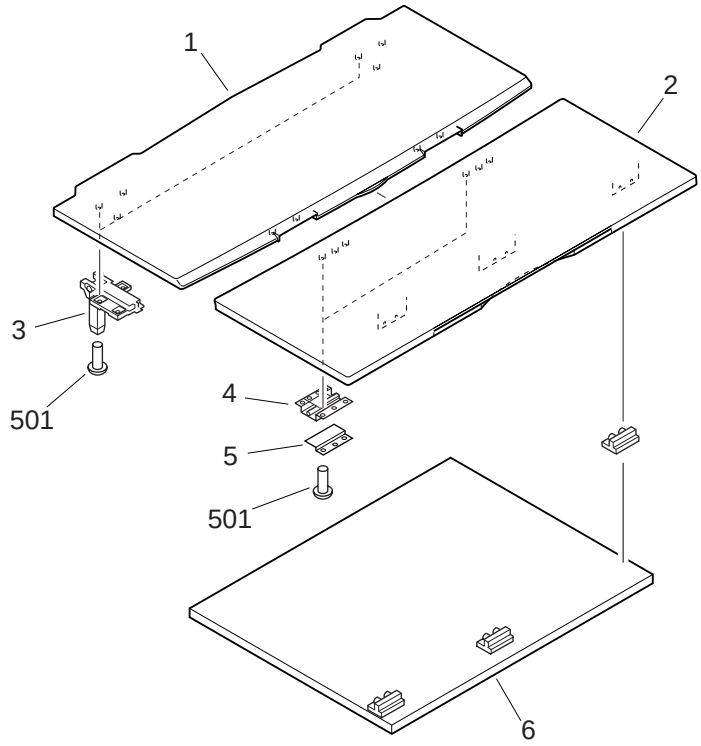

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
160 -	FG6-8266-000		1	COPYBOARD COVER ASSEMBLY	
1	FB6-1331-000		1	COVER, COPYBOARD, REAR	
2	FB6-1332-000		1	COVER, COPYBOARD, FRONT	
3	FB6-1278-000		2	HINGE, COPYBOARD COVER	
4	FE5-3634-000		2	PLATE, HINGE	
5	FE5-4380-000		2	PLATE, ANGLE ADJUSTMENT	
6	FL5-0550-000		1	COPYBOARD CUSHION UNIT	
501	XB4-7401-009		AR	SCREW,TAPPING,TRUSS HEAD,M4X10	

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FIGURE 210 READER ASSEMBLY

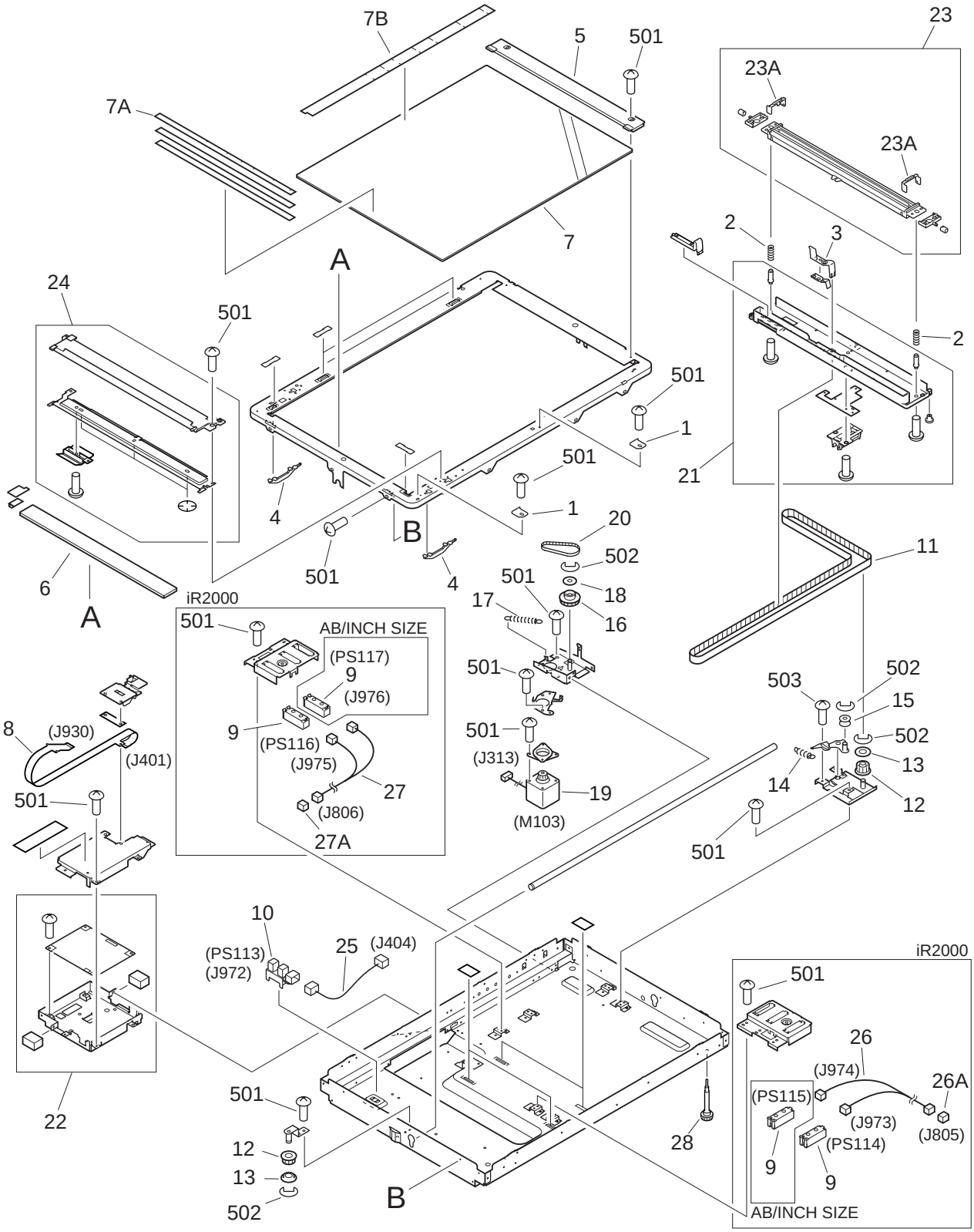

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
210 -	NPN		RF	READER ASSEMBLY	
1	FB6-1305-000		2	PLATE, GLASS	
2	FB6-1324-000		2	SPRING, COMPRESSION	
3	FB6-1325-000		1	HOLDER, BELT	
4	FB6-1329-000		2	GUIDE, CS	
5	FB6-1340-000		1	SUPPORT, GLASS, RIGHT	
6	FF6-1742-000		1	GLASS, READER	
7	FF6-1727-000		1	GLASS, COPYBOARD	A SIZE
	FF6-1728-000		1	GLASS, COPYBOARD	AB/INCH SIZE
7A	FB6-1239-000		1	PLATE, WIDTH INDEX	A SIZE
	FB6-1240-000		1	PLATE, WIDTH INDEX	AB/INCH SIZE
7B	FB6-1236-000		1	PLATE, LENGTH INDEX	A SIZE
	FB6-1237-000		1	PLATE, LENGTH INDEX	AB/INCH SIZE
8	FF6-1759-000		1	CABLE, FLAT	J401,930
9	FH7-7569-000		2	DOCUMENT SIZE SENSOR UNIT	IR2000 A SIZE PS114,116 J973,975
	FH7-7569-000		4	DOCUMENT SIZE SENSOR UNIT	IR2000 AB/INCH SIZE PS114-117 J973-976
10	WG8-5362-000		1	IC, TLP1241, PHOTO-INTERRUPTER	PS113 J972
11	XF9-0728-000		1	BELT, TIMING	
12	FB6-1357-000		2	PULLEY, IDLER	
13	FB6-1358-000		2	FLANGE	
14	FB6-1320-000		1	SPRING, TENSION	
15	FB6-1321-000		1	PULLEY, TENSION	
16	FB6-1313-000		1	PULLEY, 24T/41T	
17	FB6-1316-000		1	SPRING, TENSION	
18	FB6-1339-000		1	FLANGE	
19	FH6-1948-000		1	MOTOR, STEPPING, DC	M103 J313
20	XF9-0355-000		1	BELT, TIMING	
21	FG6-8259-000		1	CARRIAGE UNIT	
22	FG6-8261-000		1	ANALOG PROCESSOR PCB ASSEMBLY	
23	FG6-8359-000		1	CS UNIT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
210 - 23A	FB6-1323-000		2	SPACER	
24	FG6-8360-000		1	MOUNT, JUMP	
25	FG6-8458-000		1	CABLE, HOME POSITION SENSOR	J404,972
26	FG6-8462-000		1	CABLE, DOCUMENT SIZE, FRONT	IR2000 J805,973,974
26A	VS1-6492-006		1	CONNECTOR, SNAP TIGHT	IR2000 J805
27	FG6-8463-000		1	CABLE, DOCUMENT SIZE, REAR	IR2000 J806,975,976
27A	VS1-6492-006		1	CONNECTOR, SNAP TIGHT	IR2000 J806
28	FB6-2077-000		1	SCREW,STEPPED,M4	
501	XB1-2300-407		AR	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XD2-1100-502		4	RING,E	
503	XB6-7300-607		1	SCREW,TP,M3X6	

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FIGURE 260 PRINTER DRIVE ASSEMBLY

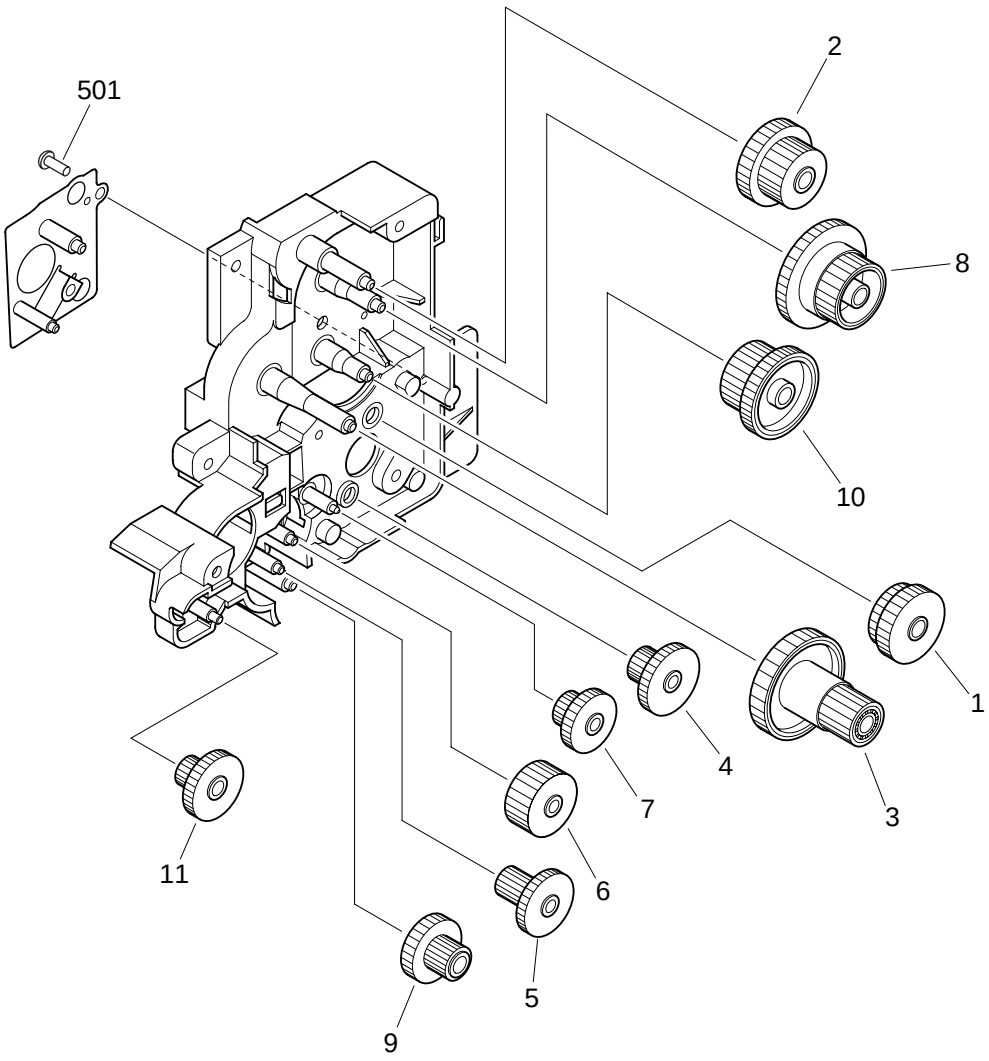

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
260 -	NPN		RF	PRINTER DRIVE ASSEMBLY	
1	FS7-0970-000		1	GEAR, 32T/62T	
2	FS7-0977-000		1	GEAR, 26T/36T	
3	FU3-0122-000		1	GEAR, 18T/44T	
4	FU3-0123-000		1	GEAR, 17T/58T	
5	FU3-0124-000		1	GEAR, 14T/35T	
6	FU3-0125-000		1	GEAR, 33T	
7	FU3-0126-000		1	GEAR, 17T/31T	
8	FU3-0127-000		1	GEAR, 29T/44T	
9	FU3-0128-000		1	GEAR, 17T/22T	
10	FU3-0129-000		1	GEAR, 27T/46T	
11	FU3-0130-000		1	GEAR, 15T/36T	
501	XB4-7401-205		1	SCREW,TAPPING,TRUSS HEAD,M4X12	

FIGURE 300 CASSETTE

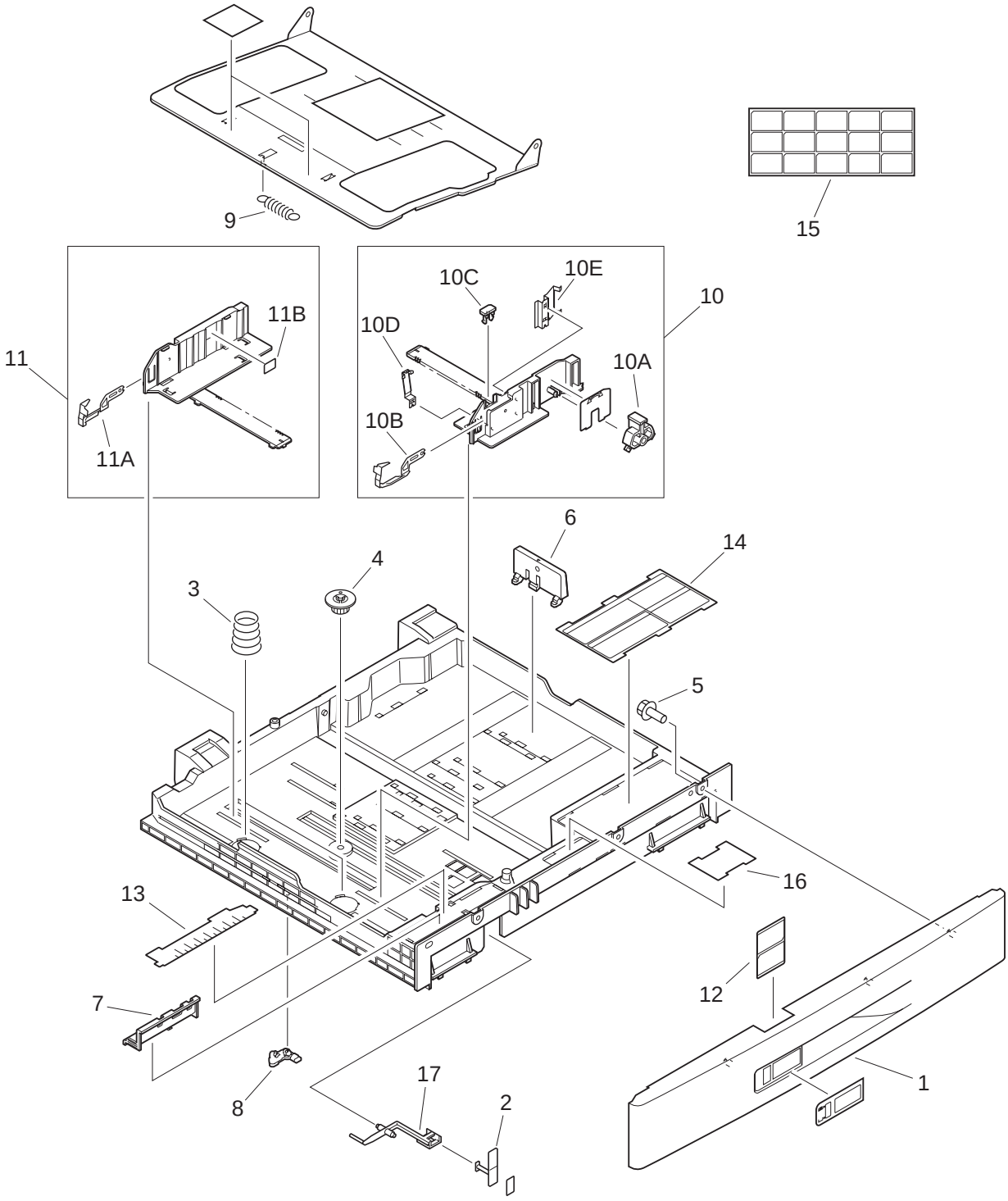

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
300 -	NPN		RF	CASSETTE	
1	FF6-1750-000		1	PANEL, FRONT	
2	FF6-1751-000		1	LEVER, PAPER SENSOR	
3	FB6-2000-000		2	SPRING, COMPRESSION	
4	FS7-0207-000		1	GEAR, 20T	
5	XA9-0605-000		3	SCREW,P,M4X8	
6	FB4-5814-000		1	PLATE, SIZE, REAR	
7	FB6-1640-000		1	LEVER, PAPER SIZE	
8	FB6-1644-000		1	LOCK, PAPER LIFTING PLATE	
9	FS6-2917-000		1	SPRING, TENSION	
10	FG6-8448-000		1	GUIDE, SIDE PAPER END, FRONT	
10A	FB4-5809-020		1	LEVER, LOCK	
10B	FB4-5813-000		1	PLATE, HOLD-DOWN TAB	
10C	FB4-5810-000		1	PLATE, PAPER CONTACT	
10D	FB6-1646-000		1	SPRING, LEAF	
10E	FB6-1649-000		1	SPRING, LEAF	
11	FG6-8449-000		1	GUIDE, SIDE PAPER END, REAR	
11A	FB4-5808-000		1	PLATE, HOLD-DOWN TAB	
11B	FB4-5824-000		1	LABEL	
12	FB6-1654-000		1	PLATE, CASSETTE PAPER SIZE	
13	FB6-1657-000		1	LABEL, "PAPER SIZE SETTING"	
14	FB6-1658-000		1	LABEL, "PAPER SUPPLY"	
15	FB6-1656-000		1	LABEL, CASSETTE SIZE	IR1600
	FB6-1656-000		2	LABEL, CASSETTE SIZE	IR2000
16	FB6-1659-000		1	LABEL, "WARNING"	IR1600
	FB6-1659-000		2	LABEL, "WARNING"	IR2000
17	FB6-1648-000		1	LEVER, PAPER SENSOR	

FIGURE 310 CASSETTE FEEDER ASSEMBLY

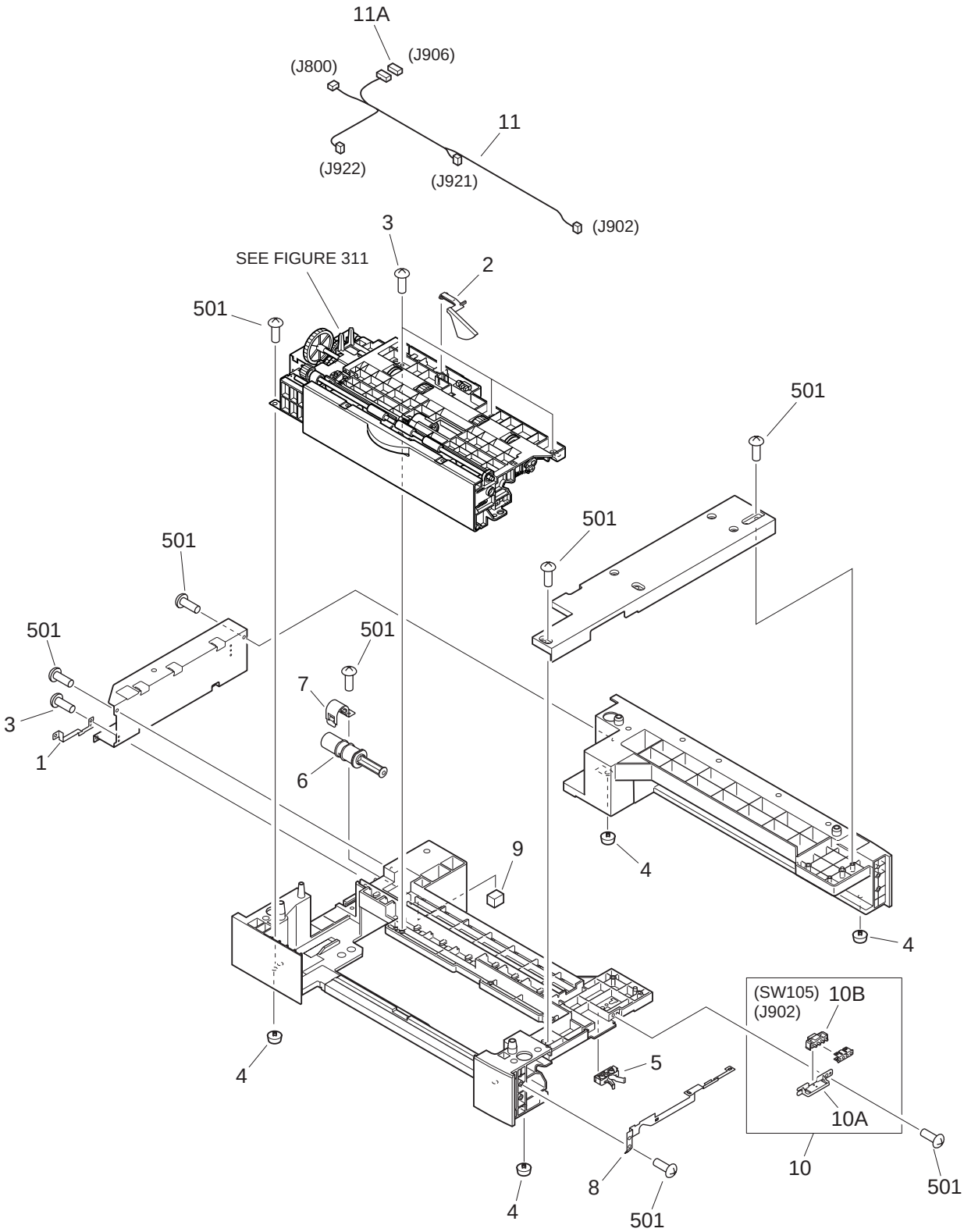

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
310 -	NPN		RF	CASSETTE FEEDER ASSEMBLY	
1	FB6-1605-000		1	PLATE, GROUNDING	
2	FB6-1625-000		1	ARM, PAPER SENSOR	
3	XA9-0385-000		4	SCREW,W/WASHER,M3X6	
4	XH9-0127-000		4	FOOT, RUBBER	
5	FB4-5512-030		1	BLOCK, POSITIONING	
6	FB4-5532-000		1	CASSETTE DAMPER UNIT	
7	FB6-1608-000		1	HOLDER, DAMPER	
8	FB6-1917-000		1	PLATE, GROUNDING	
9	FB6-1974-000		1	FOOT, RUBBER	
10	FG6-8440-000		1	SIZE SENSOR UNIT	
10A	FB6-1910-000		1	MOUNT, SIZE SENSOR	
10B	WC2-5332-000		1	SWITCH, CASSETTE SIZE	SW105 J902
11	FG6-8482-000		1	CABLE, CASSETTE	J800,902,906,921,922
11A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J906
501	XB4-5401-007		AR	SCREW, M4X10	

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FIGURE 311 PAPER PICK-UP ASSEMBLY

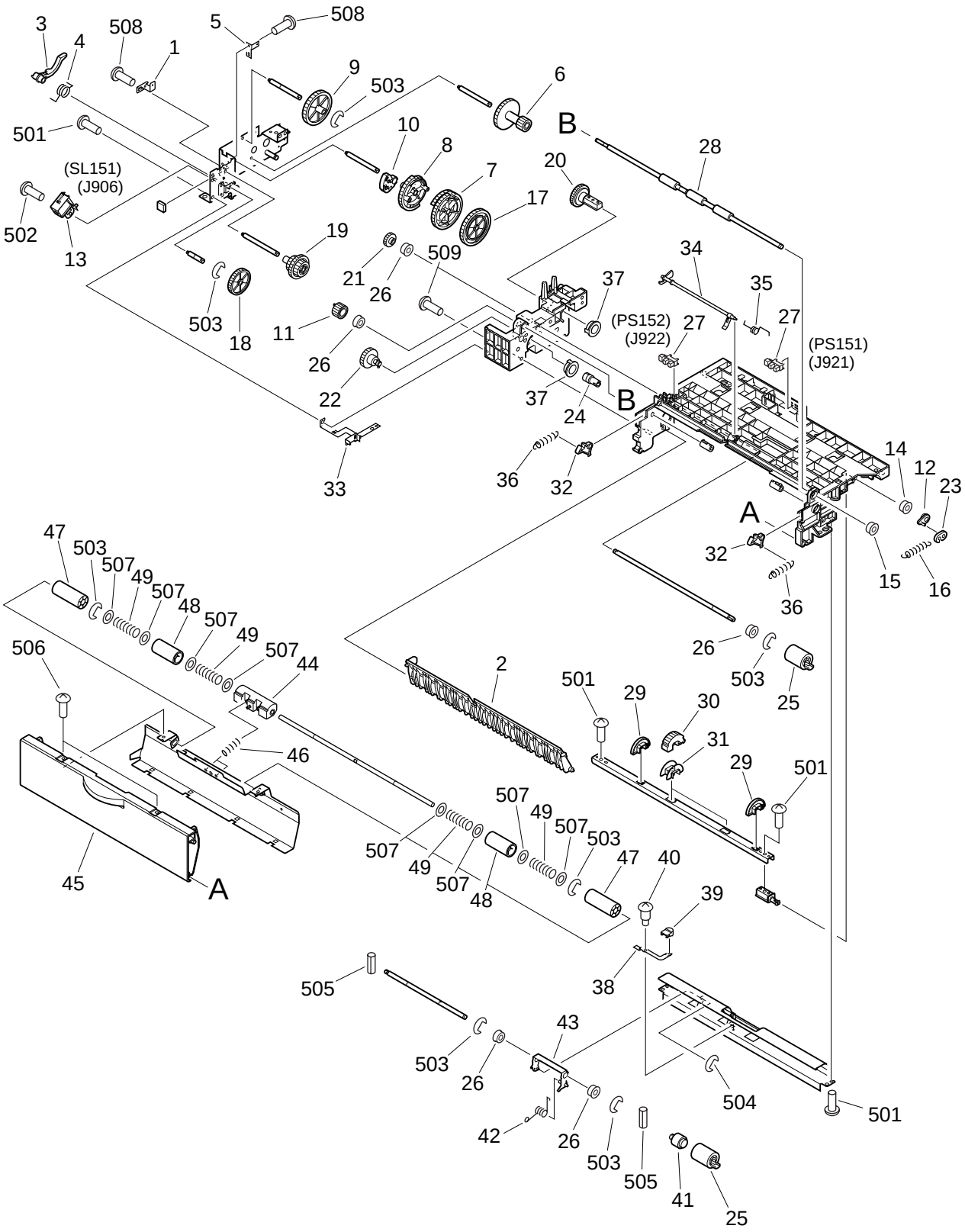

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
311 -	FG6-8442-000		1	PAPER PICK-UP ASSEMBLY	
1	FB6-1615-000		1	PLATE, GROUNDING	
2	FB6-1616-000		1	GUIDE, VERTICAL PATH	
3	FB6-1626-000		1	LEVER, COUPLING	
4	FB6-1627-000		1	SPRING, TORSION	
5	FB6-1628-000		1	PLATE, GROUNDING	
6	FB6-1632-000		1	GEAR, 16T/34T	
7	FB6-1633-000		1	GEAR, 27T/50T	
8	FB6-1634-000		1	GEAR, 29T	
9	FB6-1636-000		1	GEAR, 39T	
10	FB6-1660-000		1	CAM	
11	FB6-1905-000		1	GEAR, 14T	
12	FB6-1909-000		1	BUSHING	
13	FH6-5044-000		1	SOLENOID	SL151 J906
14	FS1-1205-000		1	BUSHING	
15	FS5-1854-000		1	BUSHING	
16	FS6-2915-000		1	SPRING, TENSION	
17	FS7-0225-000		1	GEAR, 53T	
18	FS7-0226-000		1	GEAR, 36T	
19	FS7-0227-000		1	GEAR, 21T/33T/22T	
20	FS7-0228-000		1	GEAR, 31T	
21	FS7-0229-000		1	GEAR, 18T	
22	FS7-0230-000		1	GEAR, 27T	
23	RB1-2190-000		1	COLLAR, SPRING	
24	RB1-8945-000		1	JOINT	
25	RF5-2634-000		2	ROLLER, SEPARATION	
26	RS1-1016-000		5	BUSHING	
27	WG8-5362-000		2	IC, TLP1241, PHOTO-INTERRUPTER	PS151,152 J921,922
28	FB6-1613-000		1	ROLLER, VERTICAL PATH	
29	FB4-5669-000		2	ROLLER	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
311 - 30	FB4-9817-030		2	ROLLER, PICK-UP	
31	FE5-4048-000		2	BLOCK, PICK-UP ROLLER ADAPTER	
32	FB4-5672-000		2	PAWL, LOCK	
33	FB6-1614-000		1	PLATE, GROUNDING	
34	FB6-1623-000		1	ARM, FEED SENSOR	
35	FB6-1624-000		1	SPRING, TORSION	
36	FS6-2919-000		2	SPRING, TENSION	
37	RB1-6179-000		2	BUSHING, RIGHT	
38	FB6-1907-000		1	LEVER, RELEASE	
39	FB6-1908-000		1	CAP	
40	FS1-9009-000		1	SCREW,STEPPED,M3	
41	RB2-3320-000		1	LIMITER, TORQUE	
42	FB6-1902-000		1	SPRING, TORSION	
43	FF6-1610-000		1	HOLDER, SEPARATION ROLLER	
44	FB4-5671-000		1	MOUNT, ROLLER	
45	FB6-1629-000		1	PANEL, VERTICAL PATH	
46	FB6-1920-000		2	SPRING, COMPRESSION	
47	RB1-8922-000		2	ROLLER	
48	FB6-1996-000		2	ROLLER, VERTICAL PATH	
49	FB6-1997-000		4	SPRING, COMPRESSION	
501	XB4-7400-809		3	SCREW,TAPPING,TRUSS HEAD,M4X8	
502	XB6-7300-609		1	SCREW,TP,M3X6	
503	XD2-1100-502		6	RING,E	
504	XD2-1100-242		1	RING,E	
505	XD3-1200-122		2	PIN,SPRING	
506	XB1-2400-607		2	SCREW,MACH.,TRUSS HEAD,M4X6	
507	XD1-1106-235		8	SHIM	
508	XB2-7300-607		2	SCREW,W/WASHER,M3X6	
509	XB4-7401-005		3	SCREW,TAPPING,TRUSS HEAD,M4X10	

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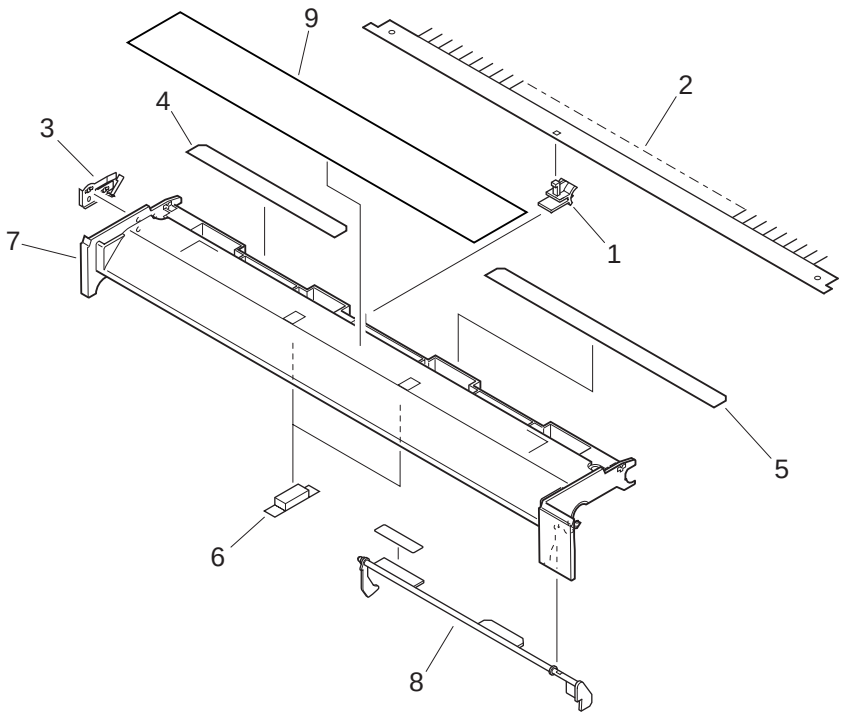
FIGURE 312 PICK-UP GUIDE ASSEMBLY



NOTE : This assembly does not include the part shown with key No. 9.

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
312 -	FG6-8308-000		1	PICK-UP GUIDE ASSEMBLY	
1	FB5-8026-000		1	BUSHING	
2	FB5-8027-000		1	ELIMINATOR,STATIC CHARGE	
3	FB5-8040-000		1	PLATE, GROUNDING	
4	FB5-8166-000		1	SHEET, PICK-UP GUIDE, 1	
5	FB5-8167-000		1	SHEET, PICK-UP GUIDE, 2	
6	FB6-1466-000		2	CUSHION, PICK-UP GUIDE	
7	FB6-1430-000		1	GUIDE, MULTI-PURPOSE PICK-UP	
8	FF6-0970-000		1	FLAG, SENSOR	
9	FB6-1979-000		1	LABEL, "ROLLER CAUTION"	SEE NOTE

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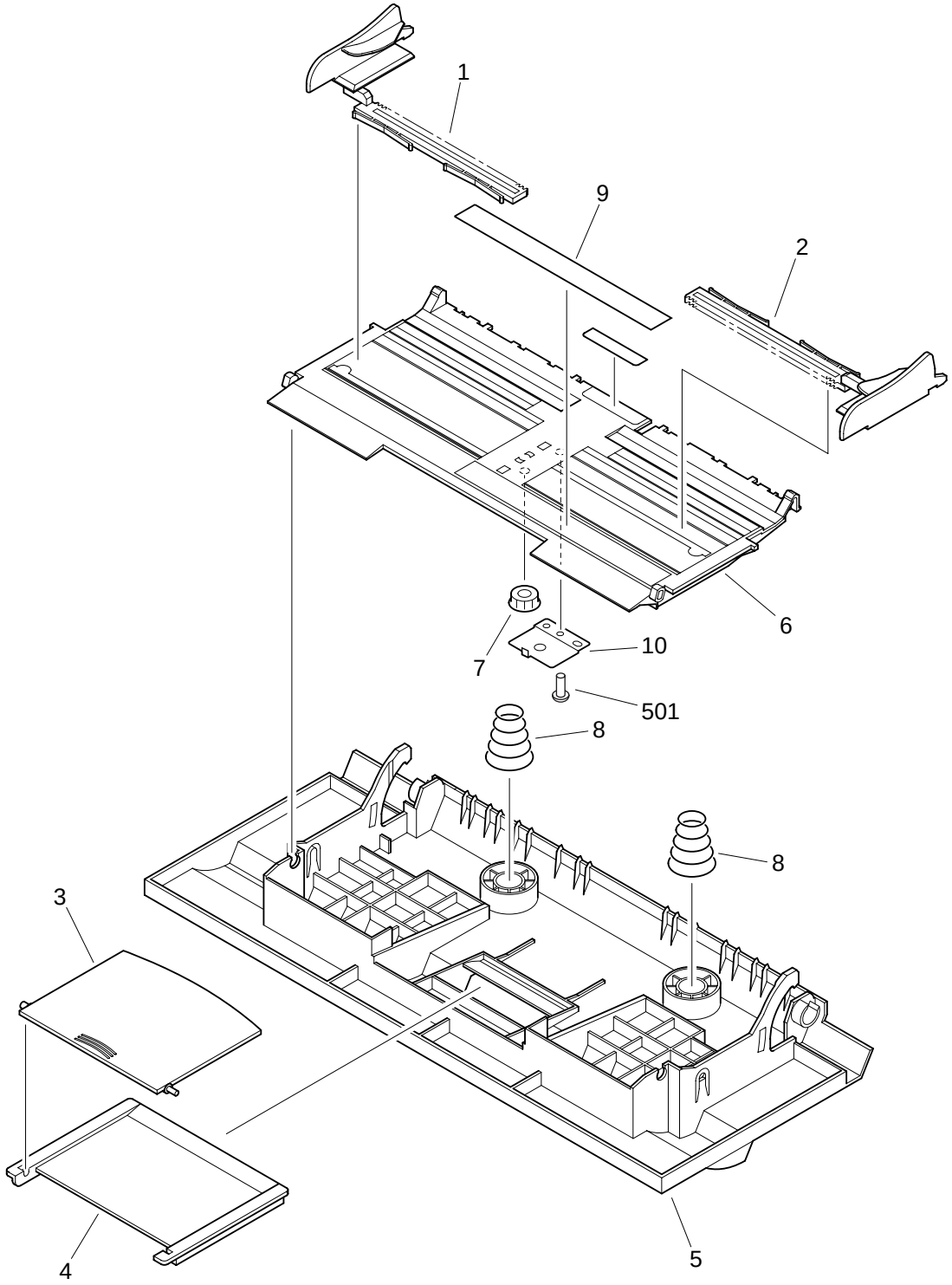
FIGURE 315 MULTI-PURPOSE TRAY ASSEMBLY



NOTE : This assembly does not include the part shown with key No. 9.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
315 -	FG6-8309-000		1	MULTI-PURPOSE TRAY ASSEMBLY	
1	FB5-8036-000		1	GUIDE, SIDE PAPER END, LEFT	
2	FB5-8037-000		1	GUIDE, SIDE PAPER END, RIGHT	
3	FB5-8038-000		1	TRAY, SUB, 1	
4	FB5-8039-000		1	TRAY, SUB, 2	
5	FB6-1431-000		1	PANEL, MULTI-PURPOSE TRAY	
6	FF6-1732-000		1	TRAY, MULTI-PURPOSE	
7	FS7-0980-000		1	GEAR, 16T	
8	FS7-2712-000		2	SPRING, COMPRESSON	
9	FB6-1971-000		1	LABEL, MULTI-PURPOSE SIZE	SEE NOTE A SIZE
	FB6-1973-000		1	LABEL, MULTI-PURPOSE SIZE	SEE NOTE AB/INCH SIZE
10	FB6-1462-000		1	SUPPORT, GEAR	
501	XB4-5300-609		1	SCREW,P,M3X6	

FIGURE 640 DEVELOPING ASSEMBLY

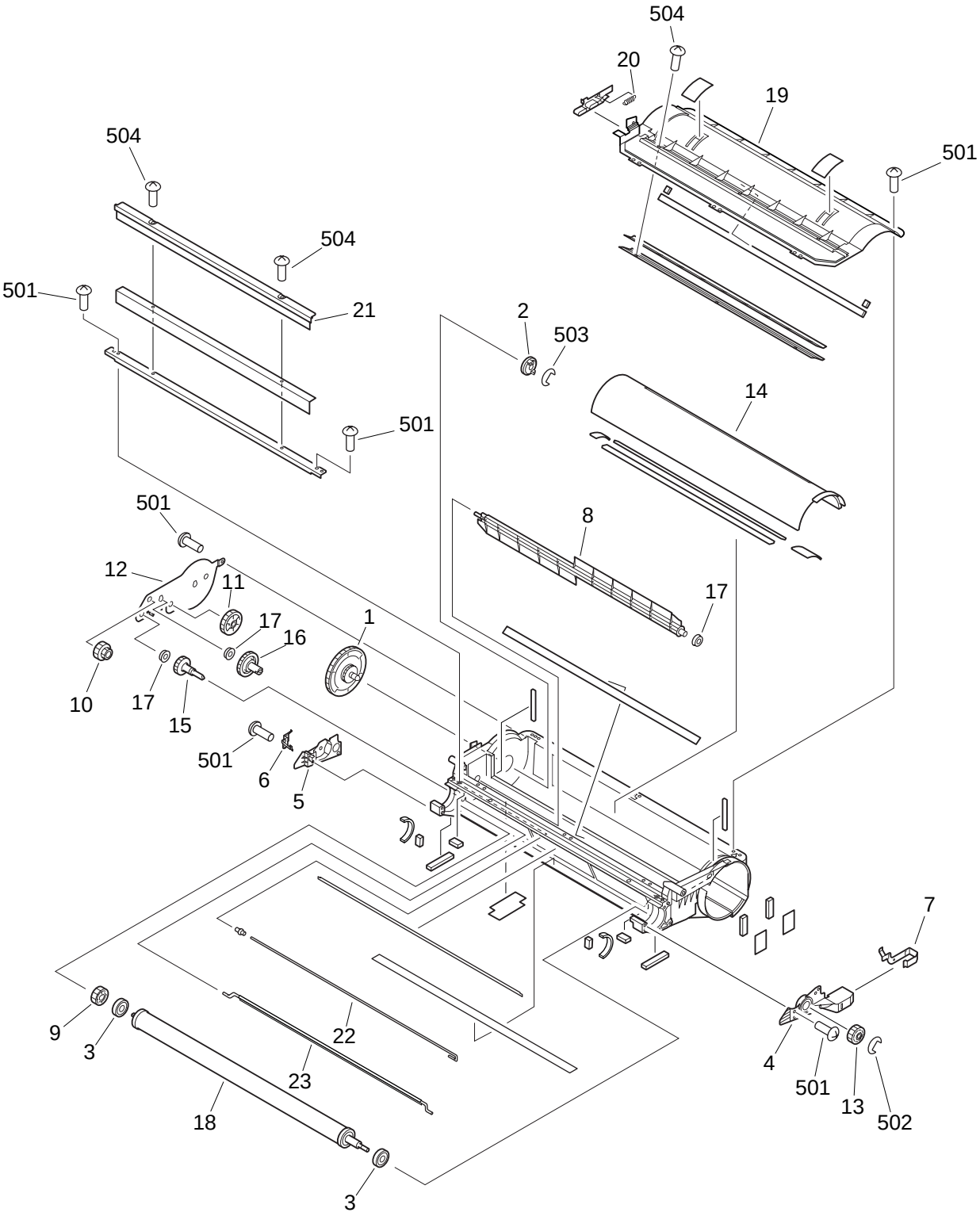

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
640 -	FG6-8413-000		1	DEVELOPING ASSEMBLY	
1	FB6-2008-000		1	GEAR, 70T	
2	FB6-2009-000		1	COUPLING	
3	FB6-2016-000		2	ROLLER	
4	FB6-2017-000		1	PLATE, SLEEVE POSITION, FRONT	
5	FB6-2018-000		1	PLATE, SLEEVE POSITION, REAR	
6	FB6-2019-000		1	PLATE, BIAS	
7	FB6-2020-000		1	PLATE, BIAS	
8	FB6-2021-000		1	STIRRER, TONER	
9	FB6-2024-000		1	GEAR, 20T	
10	FB6-2026-000		1	GEAR, 14T/18T	
11	FB6-2028-000		1	GEAR, 32T	
12	FB6-2034-000		1	PLATE, GEAR POSITIONING	
13	FB6-2037-000		1	GEAR, 21T	
14	FF6-1734-000		1	SHUTTER	
15	FF6-1736-000		1	GEAR, 21T	
16	FF6-1737-000		1	GEAR, 14T/33T	
17	FS5-1438-000		3	BUSHING	
18	FG6-8414-000		1	DEVELOPING CYLINDER UNIT	
19	FB6-2012-000		1	COVER, DEVELOPING	
20	FB6-2039-000		1	SPRING, TENSION	
21	FB6-2022-000		1	BLADE	
22	FB5-7940-000		1	SHAFT	
23	FB5-7941-000		1	ROD, STIRRING	
501	XB4-7300-809		AR	SCREW,TAPPING,TRUSS HEAD,M3X8	
502	XD2-1100-322		1	RING,E	
503	XD2-1100-502		1	RING,E	
504	XB1-2300-609		5	SCREW,MACH.,TRUSS HEAD,M3X6	

FIGURE 810 FIXING ASSEMBLY (1/2)

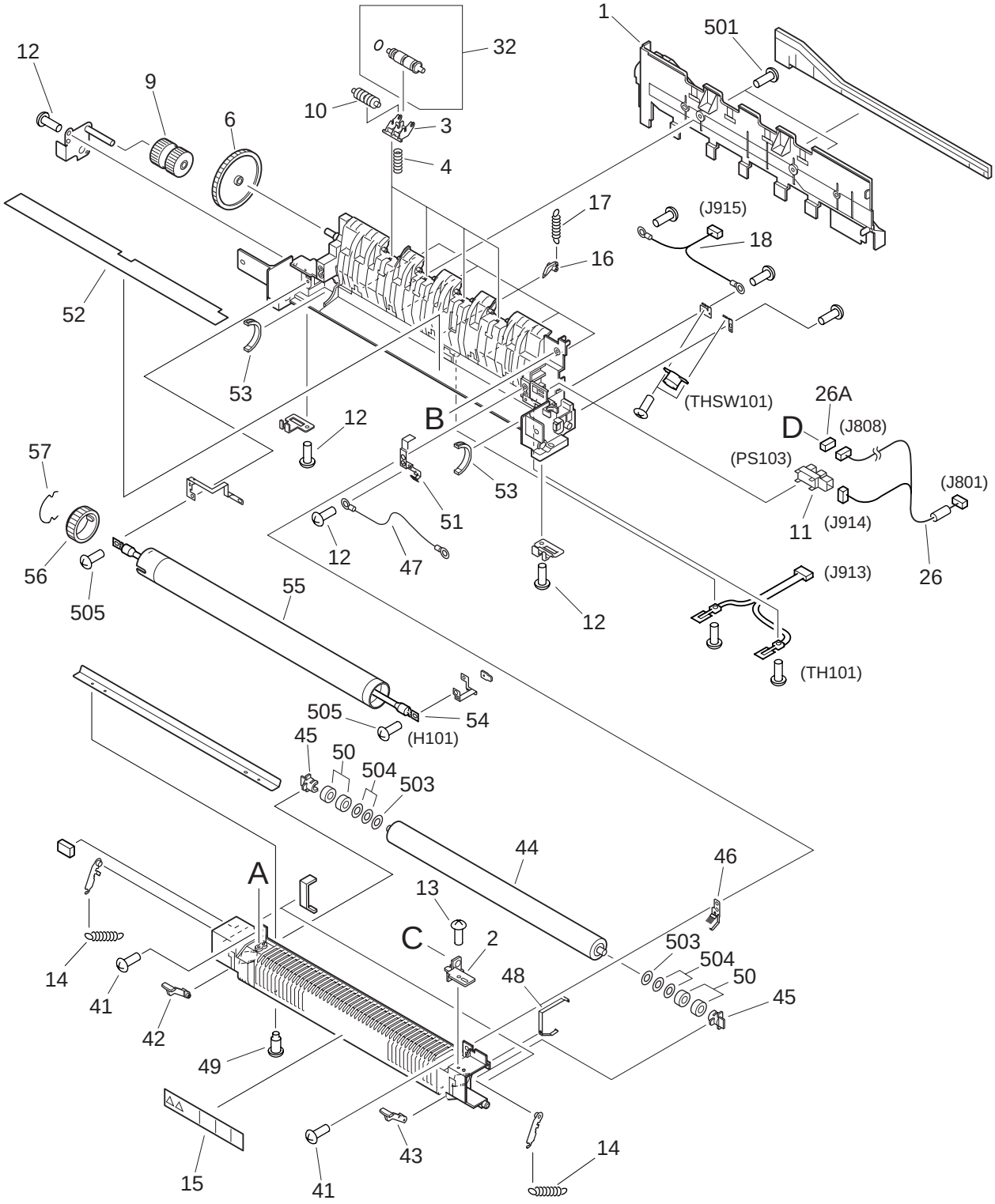

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FIGURE 810 FIXING ASSEMBLY (2/2)

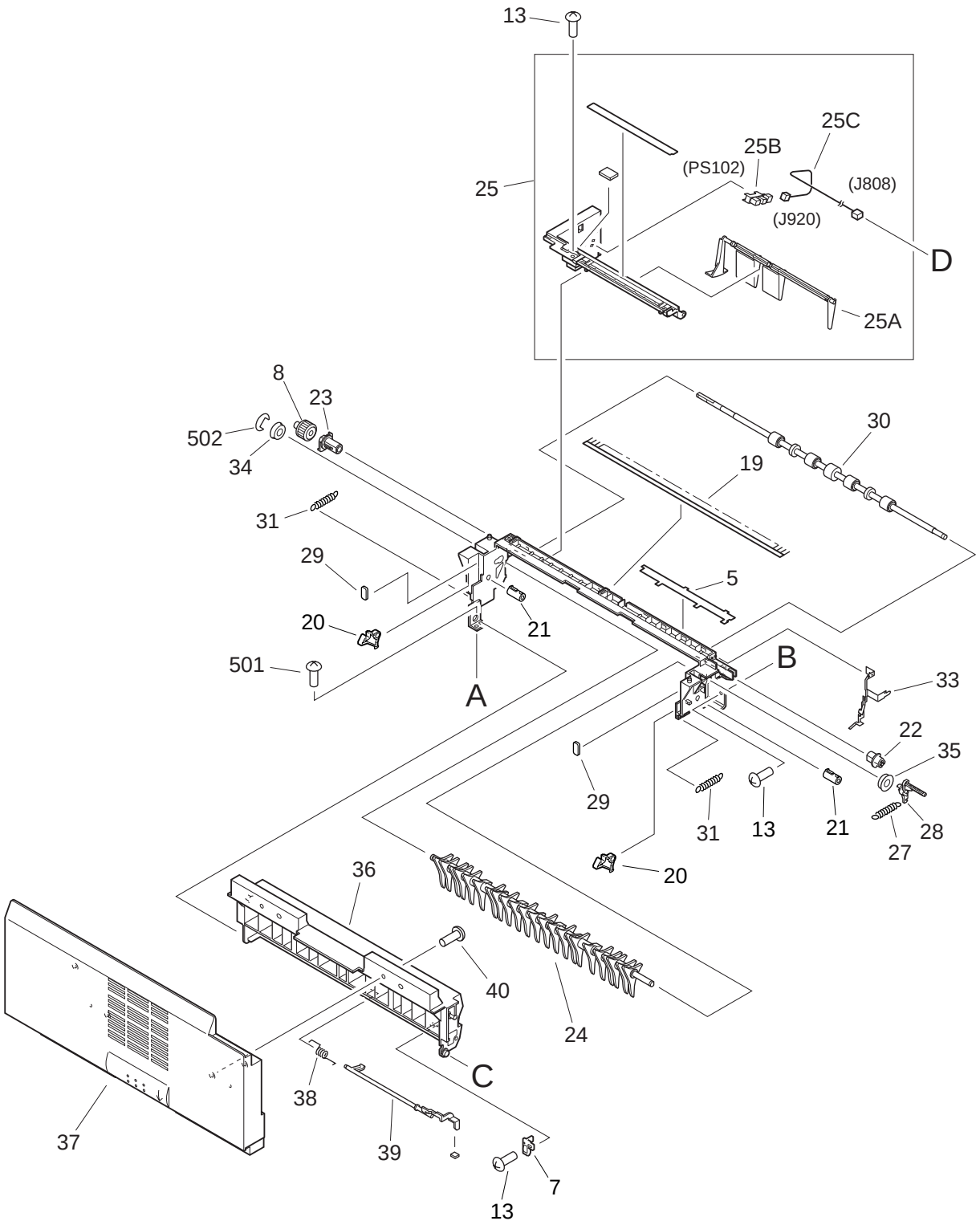

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
810 -	FG6-8452-000		1	FIXING ASSEMBLY	
1	FB6-1491-000		1	PANEL, DELIVERY LOWER	
2	FB6-1493-000		1	SUPPORT, LEFT GUIDE SHAFT	
3	FB6-1494-000		4	HOLDER, DELIVERY ROLLER	
4	FB6-1498-000		4	SPRING, COMPRESSION	
5	FB6-1517-000		1	SHEET, DC CABLE STOPPER	
6	FB6-1542-000		1	GEAR, 61T	
7	FB6-1999-000		1	SUPPORT, SENSOR LEVER	
8	FS7-0982-000		1	GEAR, 15T	
9	FS7-0983-000		1	GEAR, 25T	
10	RB2-1998-000		4	ROLLER	
11	WG8-5362-000		1	IC, TLP1241, PHOTO-INTERRUPTER	PS103 J914
12	XA9-1279-000		4	SCREW,W/WASHER,M3X8	
13	XA9-0901-000		3	SCREW,W/WASHER,M3X10	
14	FS7-2595-000		2	SPRING, TENSION	
15	FS7-8267-000		1	LABEL, CAUTION	
16	FB5-8143-000		5	CLAW, SEPARATION	
17	FS7-2596-000		5	SPRING, TENSION	
18	FG6-8487-000		1	CABLE, HEATER	J915
19	FB4-3098-000		1	ELIMINATOR, STATIC CHARGE	
20	FB4-5672-000		2	PAWL, LOCK	
21	FB4-5673-000		2	SHAFT, LOCK	
22	FB5-8126-000		1	BUSHING	
23	FB5-8129-000		1	BUSHING	
24	FB6-1487-000		1	DEFLECTOR, DELIVERY	
25	FG6-8411-000		1	SENSOR LEVER UNIT	
25A	FB6-1546-000		1	LEVER, SENSOR	
25B	WG8-5362-000		1	IC, TLP1241, PHOTO-INTERRUPTER	PS102 J920
25C	FG6-8485-000		1	CABLE, SENSOR	J808,920
26	FG6-8484-000		1	CABLE, FIXING SENSOR	J801,808,914

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 26A	VS1-6198-003		1	CONNECTOR, SNAP TIGHT	J808
27	FB6-1488-000		1	SPRING, TENSION	
28	FB6-1489-000		1	ARM, SOLENOID	
29	FB6-1492-000		2	SHEET, LEFT GUIDE POSITIONING	
30	FB6-1505-000		1	ROLLER, DELIVERY	
31	FB6-1507-000		2	SPRING, TENSION	
32	RG9-1337-000		4	ROLLER, DELIVERY	
33	FB6-1511-000		1	PLATE, GROUNDING	
34	FS1-1205-000		1	BUSHING	
35	RS5-1496-000		1	BUSHING	
36	FB6-1486-000		1	GUIDE, DELIVERY LEFT	
37	FB6-1502-000		1	PANEL, DELIVERY LEFT GUIDE	
38	FB6-1624-000		1	SPRING, TORSION	
39	FF6-1745-000		1	FLAG, DELIVERY SENSOR	
40	XA9-0605-000		2	SCREW,P,M4X8	
41	XA9-1206-000		2	SCREW,W/WASHER,M4X12	
42	FB5-8122-020		1	LEVER, RELEASE, LEFT	
43	FB5-8123-020		1	LEVER, RELEASE, RIGHT	
44	FB6-1549-000		1	ROLLER, PRESSURE	
45	FB6-1392-000		2	BUSHING	
46	FB5-8130-000		1	ELIMINATOR, STATIC CHARGE	
47	FG6-8488-000		1	CABLE, HEATER GROUNDING	
48	FB5-8149-000		1	PLATE, GROUNDING	
49	FS1-9010-000		2	SCREW,STEPPED,M3X2.2	
50	XG9-0473-000		4	BEARING, BALL, DDL-1060ZZH	
51	FB6-1514-000		1	ELIMINATOR, STATIC CHARGE	
52	FB6-1515-000		1	SHEET, INSULATION	
53	FB6-1548-000		2	BUSHING, FIXING ROLLER	
54	FH7-4731-000		1	HALOGEN HEATER	H101
55	FB5-8132-010		1	ROLLER, FIXING	

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 56	FS7-0984-000		1	GEAR, 36T	
57	FS7-2597-000		1	SUPPORT, GEAR	
501	XB4-7300-809		2	SCREW,TAPPING,TRUSS HEAD,M3X8	
502	XD2-1100-502		1	RING,E	
503	XD1-1106-213		2	SHIM	
504	XD1-1106-219		4	SHIM	
505	XB2-8300-607		2	SCREW,W/WASHER,M3X6	

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FIGURE B LIST OF CONNECTORS (1/2)

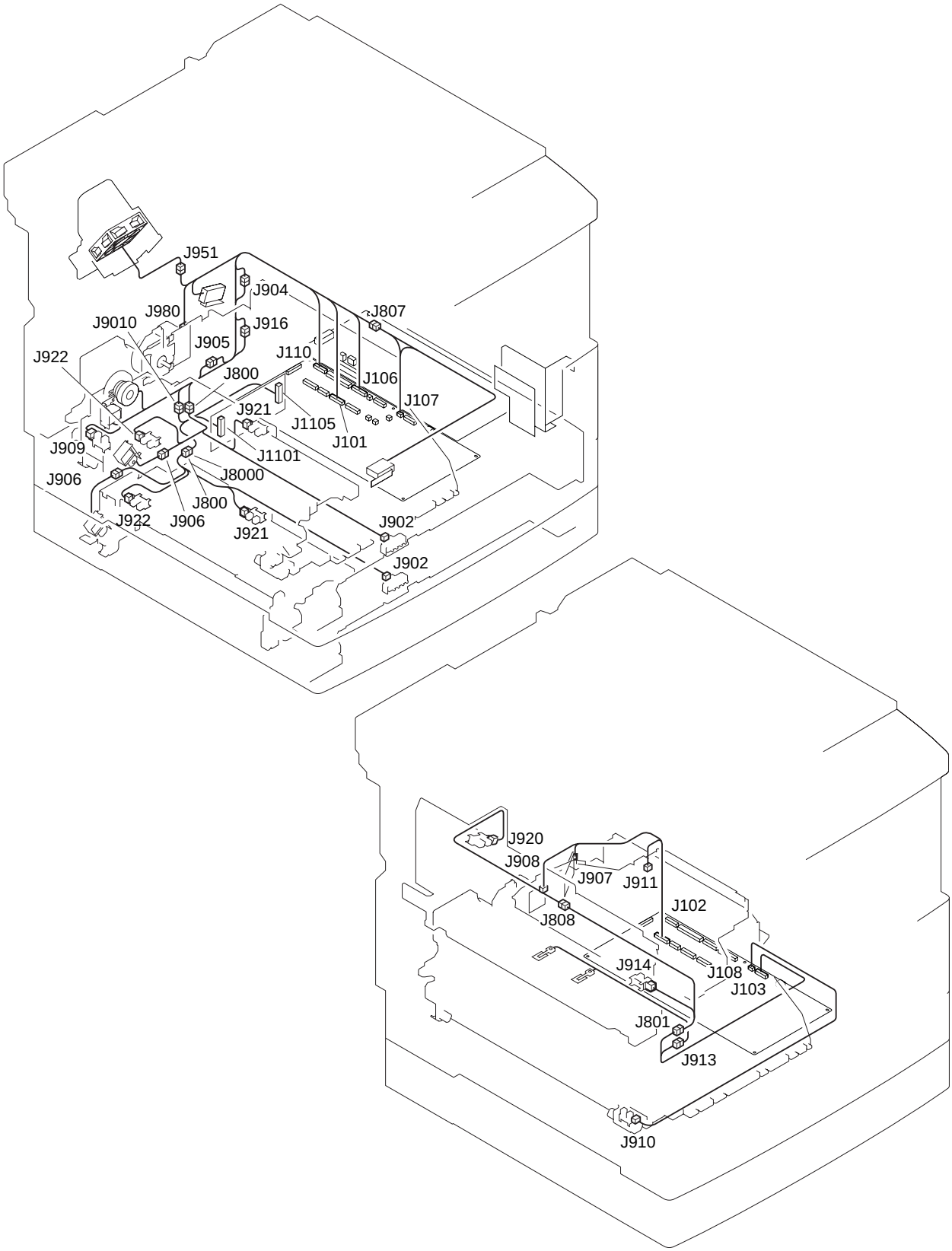

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FIGURE B LIST OF CONNECTORS (2/2)

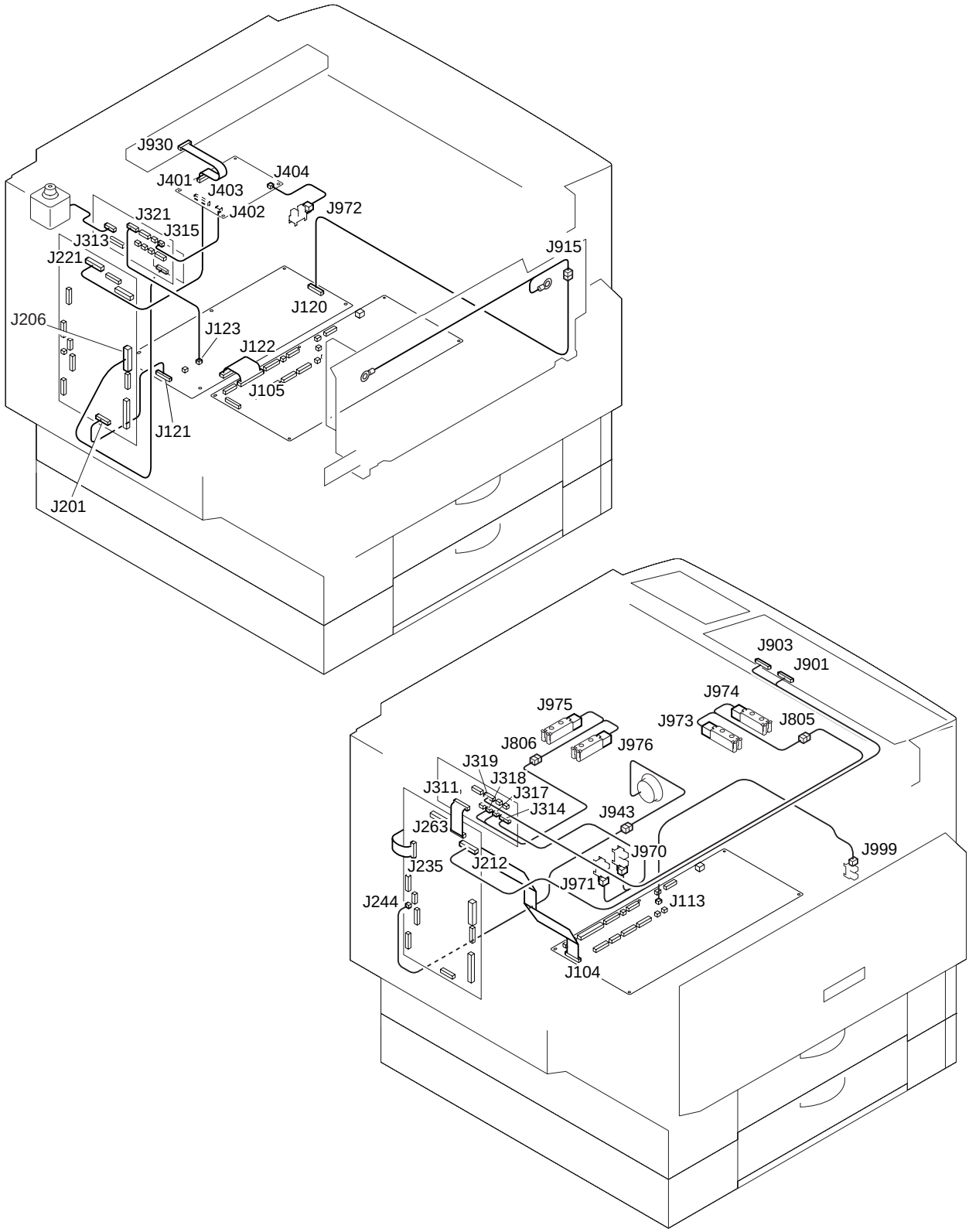

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B -	NPN		RF	LIST OF CONNECTORS	
J101	PCB			DC CONTROLLER	
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	
J102	PCB			DC CONTROLLER	
	VS1-6225-015		1	CONNECTOR, 15P, FEMALE	
J103	PCB			DC CONTROLLER	
	VS1-6225-012		1	CONNECTOR, 12P, FEMALE	
J104	PCB			DC CONTROLLER	
	FH2-6942-000		1	CABLE, FLAT	
J105	PCB			DC CONTROLLER	
	FH2-6894-000		1	CABLE, FLAT, 35P	
J106	PCB			DC CONTROLLER	
	VS1-6225-016		1	CONNECTOR, 16P, FEMALE	
J107	PCB			DC CONTROLLER	
	VS3-5083-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
J108	PCB			DC CONTROLLER	
	VS1-6225-003		1	CONNECTOR, 3P, FEMALE	
J110	PCB			DC CONTROLLER	
	VS1-6225-013		1	CONNECTOR, 13P, FEMALE	
J113	PCB			DC CONTROLLER	
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J120	PCB			POWER SUPPLY	
	VS3-5122-003		1	CONNECTOR, 3P, MALE	
	WS3-5292-000		2	SOCKET CONTACT	
J121	PCB			POWER SUPPLY	
	VS1-6695-020		1	CONNECTOR, 20P, FEMALE	
	WS3-5569-000		20	PIN, CONTACT	
J122	PCB			POWER SUPPLY	
	FH2-6894-000		1	CABLE, FLAT, 35P	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J123	PCB			POWER SUPPLY	
	VS1-6302-004		1	CONNECTOR, 4P, MALE	
	WS3-5569-000		4	PIN, CONTACT	
J201	PCB			IMAGE PROCESSOR	
	VS1-6695-020		1	CONNECTOR, 20P, FEMALE	
	WS3-5569-000		20	PIN, CONTACT	
J206	PCB			IMAGE PROCESSOR	
	VS1-6313-011		1	CONNECTOR, 11P, FEMALE	
J212	PCB			IMAGE PROCESSOR	
	VS1-5452-012		1	CONNECTOR, 12P, FEMALE	
	VS1-6084-012		1	CONNECTOR, 12P, FEMALE	
	VS1-6197-024		1	HOLDER, CONNECTOR, 24P	
J221	PCB			IMAGE PROCESSOR	
	FH2-6948-000		1	CABLE, IP-AP	
J235	PCB			IMAGE PROCESSOR	
	FH2-6942-000		1	CABLE, FLAT	
J244	PCB			IMAGE PROCESSOR	
	VS3-0143-002		1	CONNECTOR, 2P, FEMALE	
	WS3-1105-000		2	SOCKET CONTACT	
J263	PCB			IMAGE PROCESSOR	
	FH2-6945-000		1	CABLE, FLAT	
J311	PCB			DOC.DET./READER DRIVER MOTOR	
	FH2-6945-000		1	CABLE, FLAT	
J313	PCB			DOC.DET./READER DRIVER MOTOR	
	NPN			READER MOTOR	M103
J314	PCB			DOC.DET./READER DRIVER MOTOR	
	VS1-0842-006		1	CONNECTOR, 6P, FEMALE	
J315	PCB			DOC.DET./READER DRIVER MOTOR	
	VS1-0852-003		1	CONNECTOR, 3P, FEMALE	
J317	PCB			DOC.DET./READER DRIVER MOTOR	IR2000

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J317	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	IR2000
J318	PCB			DOC.DET./READER DRIVER MOTOR	IR2000
	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	IR2000
J319	PCB			DOC.DET./READER DRIVER MOTOR	IR2000
	VS1-0852-006		1	CONNECTOR, 6P, FEMALE	IR2000
J321	PCB			DOC.DET./READER DRIVER MOTOR	
	VS1-6302-004		1	CONNECTOR, 4P, MALE	
	WS3-5569-000		4	PIN, CONTACT	
J401	PCB			ANALOG PROCESSOR	
	FF6-1759-000		1	CABLE, FLAT	
J402	PCB			ANALOG PROCESSOR	
	VS1-0852-003		1	CONNECTOR, 3P, FEMALE	
J403	PCB			ANALOG PROCESSOR	
	FH2-6948-000		1	CABLE, IP-AP	
J404	PCB			ANALOG PROCESSOR	
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J800	VS1-0842-013		2	CONNECTOR, 13P, FEMALE	
	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	IR2000
	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	
J801	VS1-0842-007		1	CONNECTOR, 7P, FEMALE	
	VS1-5057-007		1	CONNECTOR, SNAP TIGHT	
	VS1-5824-007		1	CONNECTOR, 7P, FEMALE	
J805	VS1-6225-006		2	CONNECTOR, 6P, FEMALE	IR2000
	VS1-6492-006		1	CONNECTOR, SNAP TIGHT	IR2000
J806	VS1-6225-006		2	CONNECTOR, 6P, FEMALE	IR2000
	VS1-6492-006		1	CONNECTOR, SNAP TIGHT	IR2000
J807	VS1-5729-003		1	CONNECTOR, 3P, MALE	
	VS3-5083-000		1	CONNECTOR, 3P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
	WS3-5301-000		2	PIN CONTACT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J808	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
	VS1-5824-003		1	CONNECTOR, 3P, FEMALE	
	VS1-6198-003		1	CONNECTOR, SNAP TIGHT	
	WS3-5682-000		3	SOCKET CONTACT, 22-26AWG	
J901	PCB			CONTROL PANEL	
	VS1-5452-014		1	CONNECTOR, 14P, FEMALE	
J902	NPN			PAPER SIZE DET. SWITCH	SW105
	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	
	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	IR2000
J903	PCB			CONTROL PANEL	
	VS1-5452-012		1	CONNECTOR, 12P, FEMALE	
J904	NPN			MULTI PAPER PICK-UP SOLENOID	SL101
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
J905	NPN			REGISTRATION CLUTCH	CL101
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
J906	NPN			CASSETTE PICK-UP SOLENOID	SL151
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	IR2000
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	IR2000
J907	NPN			LASER UNIT	
	VS1-0842-008		1	CONNECTOR, 8P, FEMALE	
J908	NPN			BD SENSOR	
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J909	NPN			REGISTRATION PAPER SENSOR	PS101
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J910	NPN			MULTI PAPER SENSOR	PS105
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J911	NPN			SCANNER MOTOR	M102
	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	
J913	NPN			THERMISTOR	TH101
	VS1-0842-006		1	CONNECTOR, 6P, FEMALE	
	VS1-5057-006		1	CONNECTOR, SNAP TIGHT	
J914	NPN			DELIVERY SENSOR	PS103
	VS1-5824-003		1	CONNECTOR, 3P, FEMALE	
	WS3-5682-000		3	SOCKET CONTACT, 22-26AWG	
J915	VS3-5121-002		1	CONNECTOR, 2P, MALE	
	VS3-5122-002		1	CONNECTOR, 2P, MALE	
	WS3-5292-000		4	SOCKET CONTACT	
J916	VS1-0842-003		2	CONNECTOR, 3P, FEMALE	
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
J920	NPN			PAPER FULL DET. SENSOR	PS102
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J921	NPN			CASSETTE PAPER SENSOR	PS151
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	IR2000
J922	NPN			RETRY SENSOR	PS152
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	IR2000
J930	NPN			CS UNIT	
	FF6-1759-000		1	CABLE, FLAT	
J943	NPN			SPEAKER	SP1
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS1-5824-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5682-000		2	SOCKET CONTACT, 22-26AWG	
J951	NPN			EXHAUST FAN	FM101
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J970	NPN			COPYBOARD OPEN/CLOSE SENSOR	PS111
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J971	NPN			ADF OPEN/CLOSE SENSOR	PS112
	VS1-0852-003		1	CONNECTOR, 3P, FEMALE	
J972	NPN			CS UNIT HP SENSOR	PS113
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J973	NPN			ORIGINAL SIZE DET. SENSOR 1	IR2000 PS114
	VS1-0853-003		1	CONNECTOR, 3P, FEMALE	IR2000
J974	NPN			ORIGINAL SIZE DET. SENSOR 2	IR2000 PS115
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	IR2000
J975	NPN			ORIGINAL SIZE DET. SENSOR 3	IR2000 PS116
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	IR2000
J976	NPN			ORIGINAL SIZE DET. SENSOR 4	IR2000 PS117
	VS1-0852-003		1	CONNECTOR, 3P, FEMALE	IR2000
J980	NPN			MAIN MOTOR	M101
	VS1-0842-006		1	CONNECTOR, 6P, FEMALE	
J999	NPN			WASTE TONER FULL SENSOR	PS120
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J1101	PCB			FEEDER DRIVER	IR2000
	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	IR2000
J1105	PCB			FEEDER DRIVER	IR2000
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	IR2000
J8000	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	IR2000
	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	IR2000
J9010	SYS			TO CASSETTE FEEDING MODULE	IR1600
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	IR2000
	VS1-5057-011		1	CONNECTOR, SNAP TIGHT	IR2000

Cassette Feeding Module - F1/G1/H1

Cassette Feeding Module - F1

F26 - 0401 XGQ00001 -
F26 - 0401 XHV00001 -

Cassette Feeding Module - G1

F26 - 0421 XGR00001 -
F26 - 0421 XHW00001 -

Cassette Feeding Module - H1

F26 - 0411 XGS00001 -
F26 - 0411 XHX00001 -

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RA. ASSEMBLY LOCATION DIAGRAM

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R12. INTERNAL COMPONENTS (G1 TYPE)
R13. INTERNAL COMPONENTS (H1 TYPE)

R40. CASSETTE FEEDER ASSEMBLY
R41. CASSETTE FEEDER ASSEMBLY (G1/H1 TYPE)
R42. PAPER PICK-UP ASSEMBLY
R43. PAPER PICK-UP ASSEMBLY (G1/H1 TYPE)

RB1. LIST OF CONNECTORS (F1 TYPE)
RB2. LIST OF CONNECTORS (G1 TYPE)
RB3. LIST OF CONNECTORS (H1 TYPE)

D2. NUMERICAL INDEX
(Cassette Feeding Module-F1/G1/H1)

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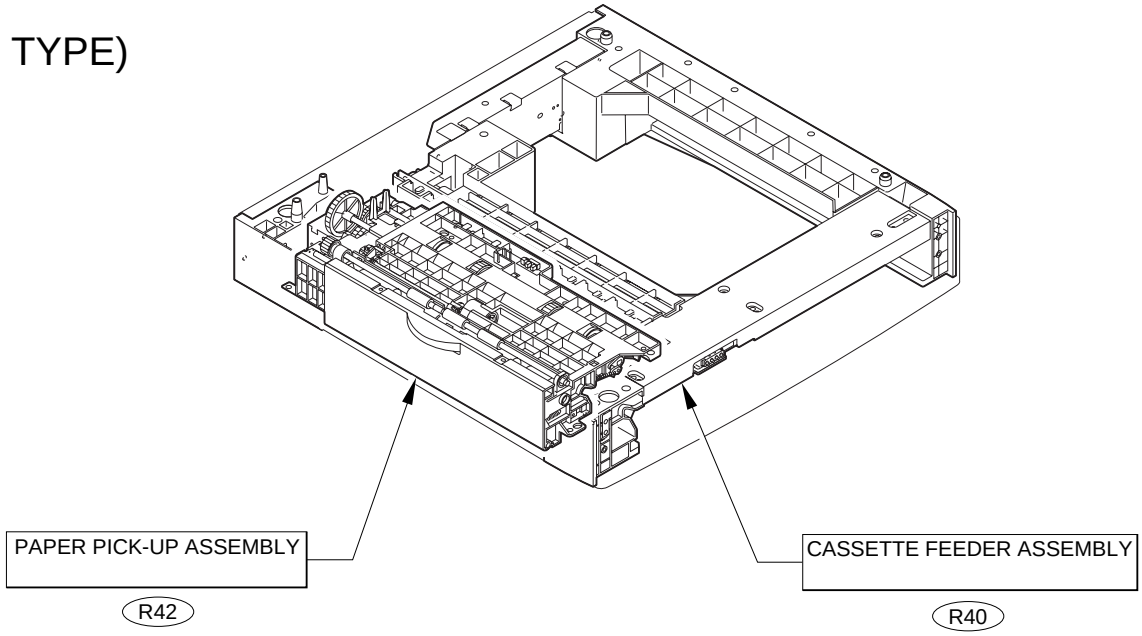
FIGURE RA ASSEMBLY LOCATION DIAGRAM (1/2)

(F1 TYPE)



(G1 TYPE)

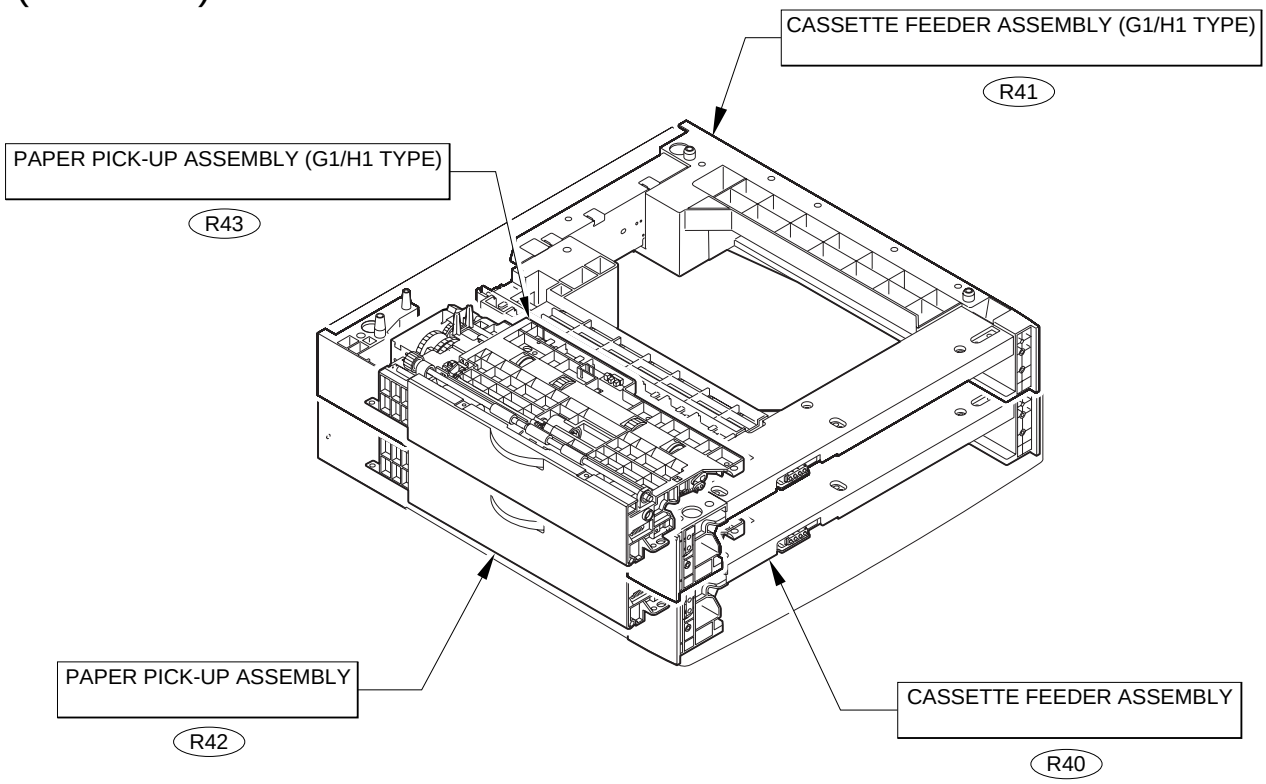


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FIGURE RA ASSEMBLY LOCATION DIAGRAM (2/2)

(H1 TYPE)

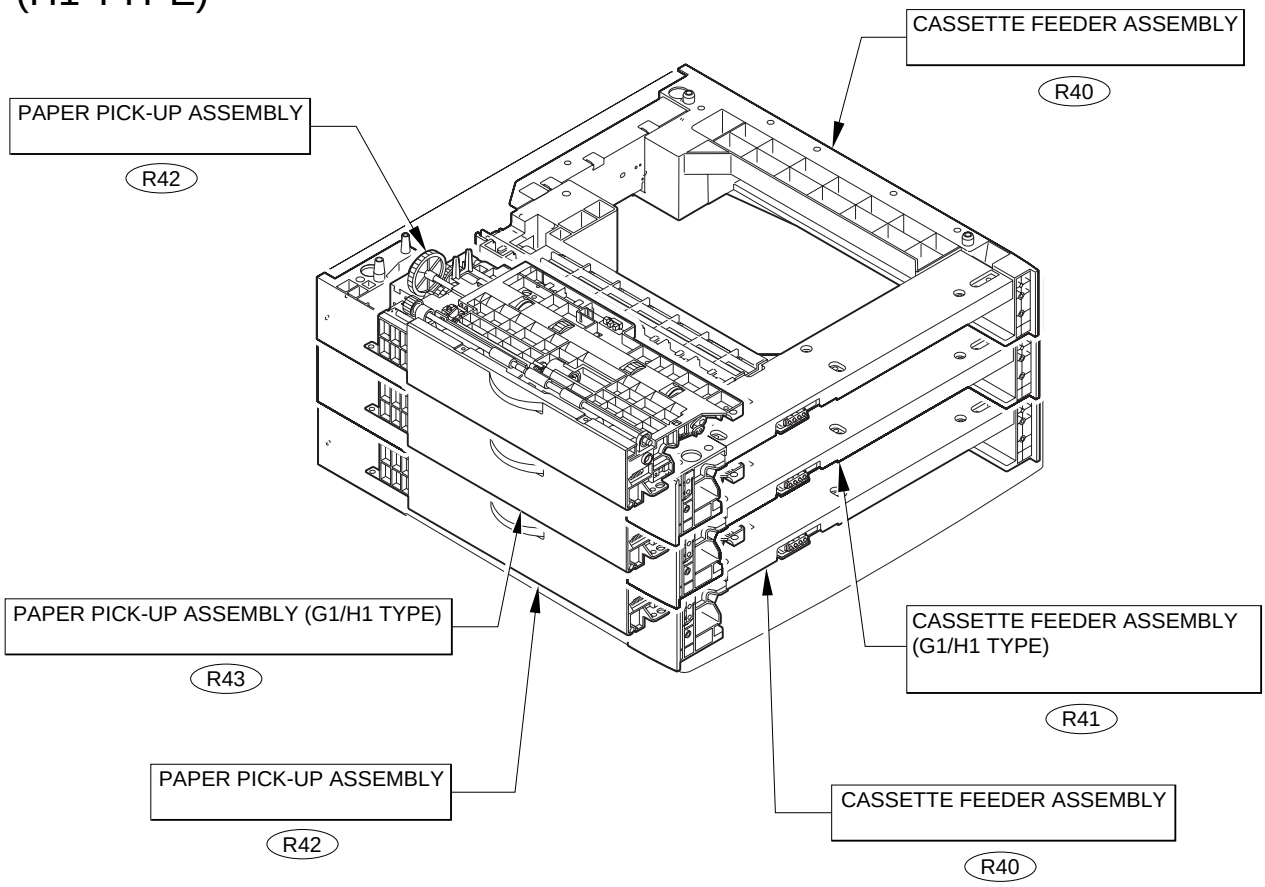

FIGURE R11 INTERNAL COMPONENTS (F1 TYPE)

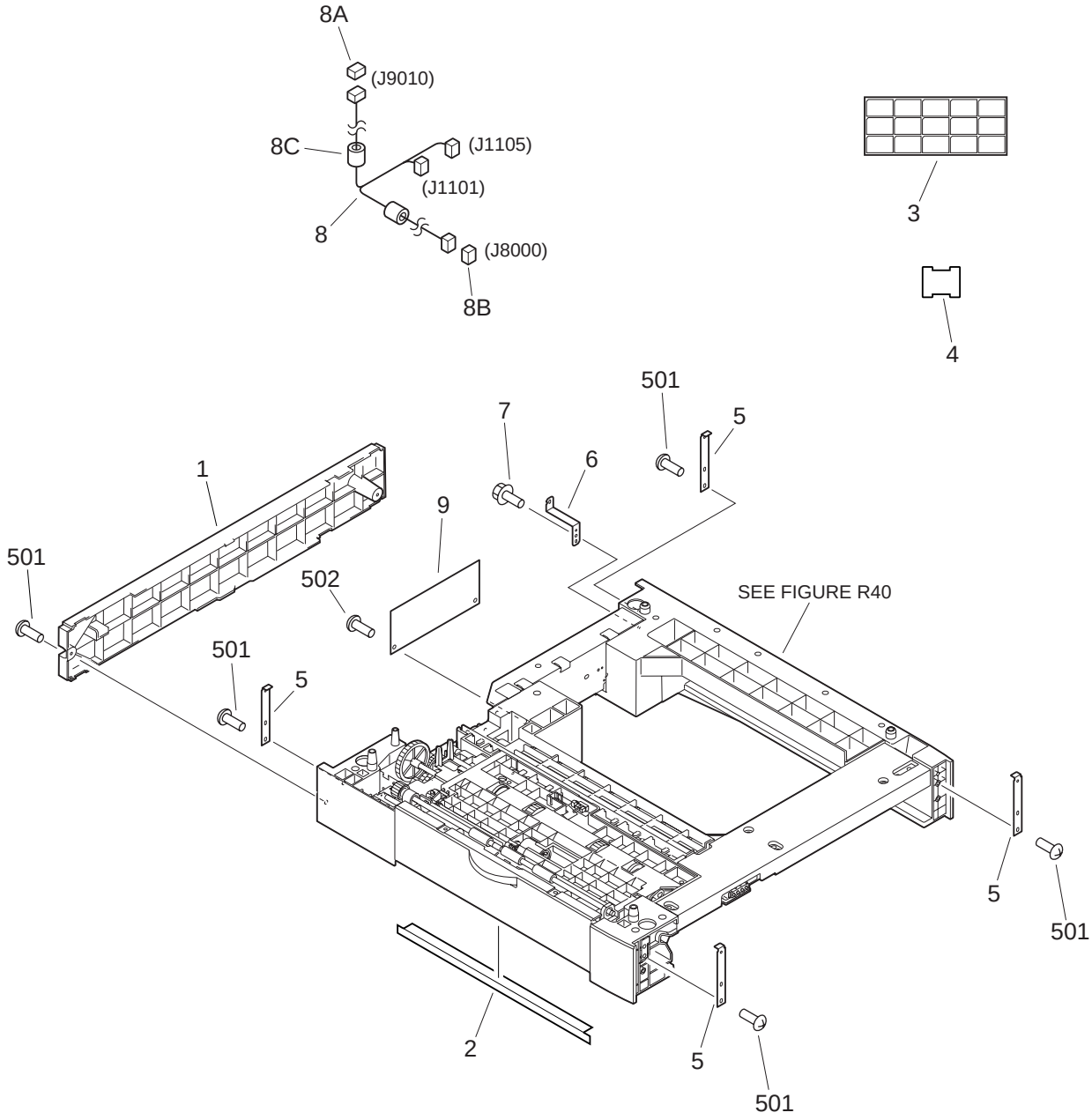

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R11 -	NPN		RF	INTERNAL COMPONENTS	F1 TYPE
1	FB6-1607-000		1	PANEL, FEEDER REAR	
2	FB6-1642-000		1	SHEET, LEFT LOWER	
3	FB6-1656-000		1	LABEL, CASSETTE SIZE	
4	FB6-1659-000		1	LABEL, "WARNING"	
5	FB6-1906-000		4	PLATE, FEEDER CONNECTOR	
6	FB6-1913-000		1	PLATE, GROUNDING	
7	XA9-0385-000		2	SCREW,W/WASHER,M3X6	
8	FG6-8491-000		1	CABLE, PAPER FEEDER, 1	J1101,1105,8000,9010
8A	VS1-5057-011		1	CONNECTOR, SNAP TIGHT	J9010
8B	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	J8000
8C	WE8-0051-000		1	FERRITE CORE ESD-R-19D	
9	FG6-8647-000		1	FEEDER DRIVER PCB ASSEMBLY	
501	XB4-5401-007		10	SCREW, M4X10	
502	XB2-8300-806		2	SCREW,W/WASHER,M3X8	

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FIGURE R12 INTERNAL COMPONENTS (G1 TYPE)

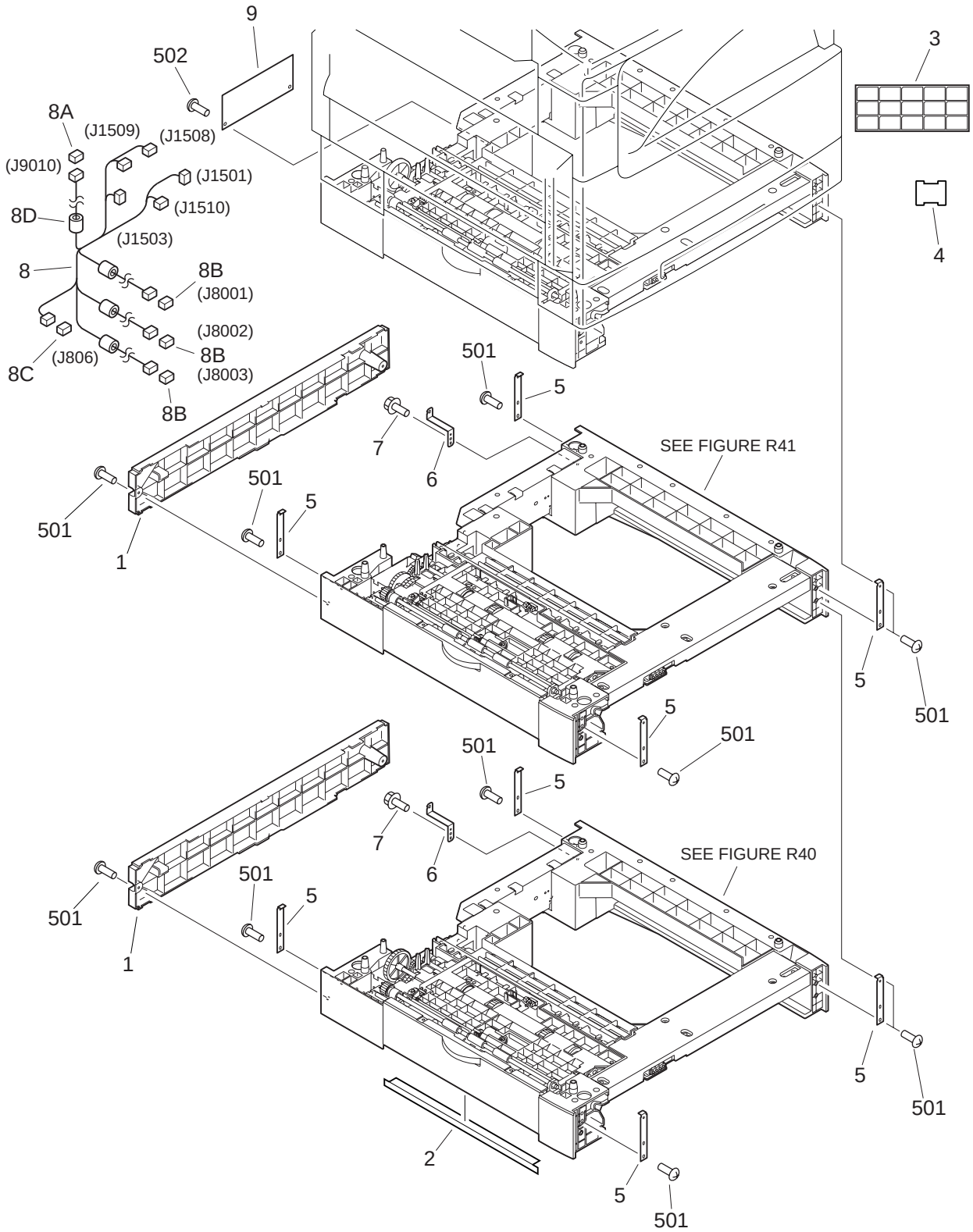

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R12 -	NPN		RF	INTERNAL COMPONENTS	G1 TYPE
1	FB6-1607-000		2	PANEL, FEEDER REAR	
2	FB6-1642-000		1	SHEET, LEFT LOWER	
3	FB6-1656-000		2	LABEL, CASSETTE SIZE	
4	FB6-1659-000		2	LABEL, "WARNING"	
5	FB6-1906-000		8	PLATE, FEEDER CONNECTOR	
6	FB6-1913-000		2	PLATE, GROUNDING	
7	XA9-0385-000		4	SCREW,W/WASHER,M3X6	
8	FG6-8492-000		1	CABLE, PAPER FEEDER, 2	J806,1501,1503 J1508-1510,8001-8003 J9010
8A	VS1-5057-011		1	CONNECTOR, SNAP TIGHT	J9010
8B	VS1-5057-013		3	CONNECTOR, SNAP TIGHT	J8001-8003
8C	VS1-5820-004		1	CONNECTOR, SNAP TIGHT	J806
8D	WE8-0051-000		1	FERRITE CORE ESD-R-19D	
9	FG6-8648-000		1	FEEDER DRIVER PCB ASSEMBLY	
501	XB4-5401-007		16	SCREW, M4X10	
502	XB2-8300-806		2	SCREW,W/WASHER,M3X8	

FIGURE R13 INTERNAL COMPONENTS (H1 TYPE)

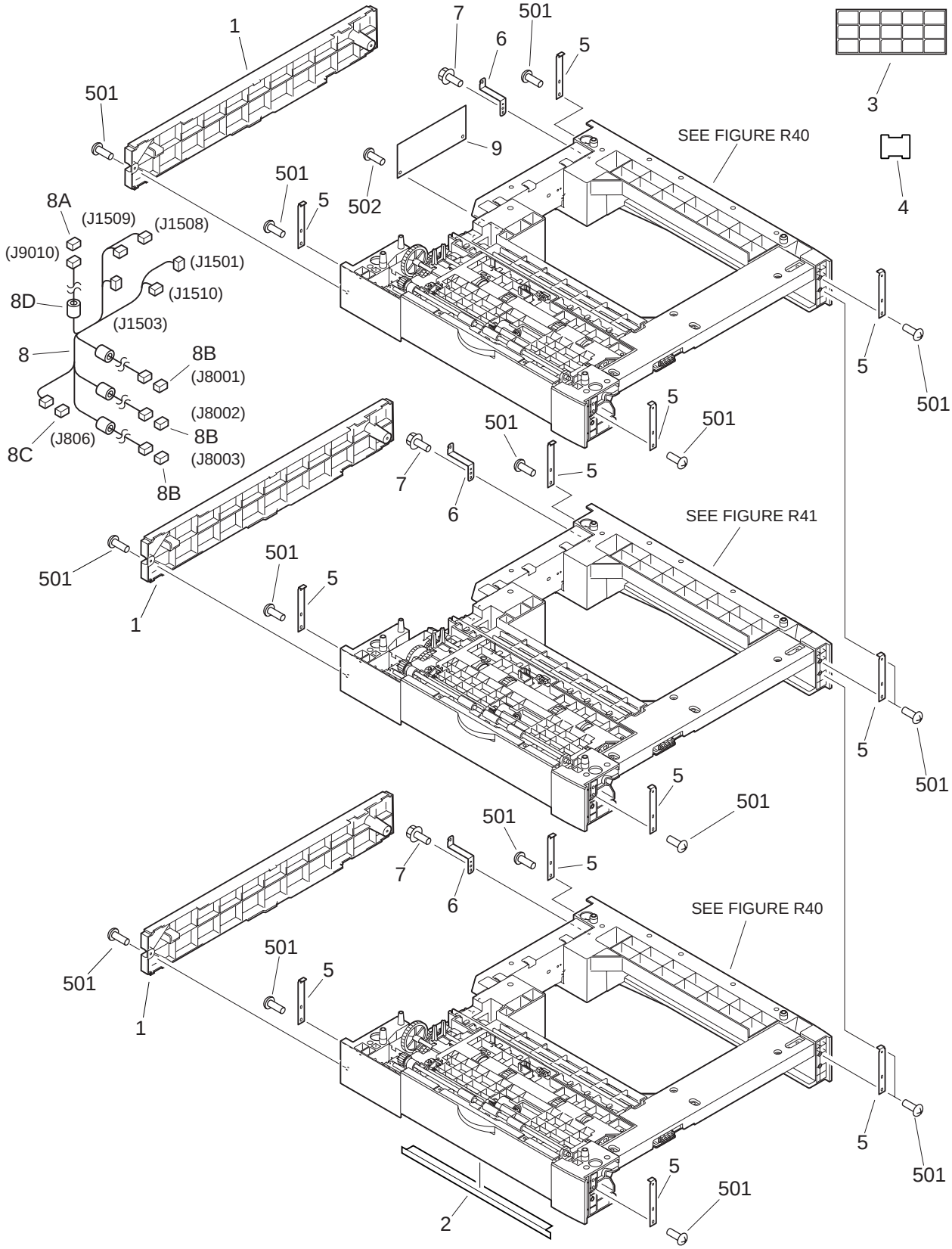

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R13 -	NPN		RF	INTERNAL COMPONENTS	H1 TYPE
1	FB6-1607-000		3	PANEL, FEEDER REAR	
2	FB6-1642-000		1	SHEET, LEFT LOWER	
3	FB6-1656-000		3	LABEL, CASSETTE SIZE	
4	FB6-1659-000		3	LABEL, "WARNING"	
5	FB6-1906-000		12	PLATE, FEEDER CONNECTOR	
6	FB6-1913-000		3	PLATE, GROUNDING	
7	XA9-0385-000		6	SCREW,W/WASHER,M3X6	
8	FG6-8492-000		1	CABLE, PAPER FEEDER, 2	J806,1501,1503 J1508-1510,8001-8003 J9010
8A	VS1-5057-011		1	CONNECTOR, SNAP TIGHT	J9010
8B	VS1-5057-013		3	CONNECTOR, SNAP TIGHT	J8001-8003
8C	VS1-5820-004		1	CONNECTOR, SNAP TIGHT	J806
8D	WE8-0051-000		1	FERRITE CORE ESD-R-19D	
9	FG6-8648-000		1	FEEDER DRIVER PCB ASSEMBLY	
501	XB4-5401-007		22	SCREW, M4X10	
502	XB2-8300-806		2	SCREW,W/WASHER,M3X8	

FIGURE R40 CASSETTE FEEDER ASSEMBLY

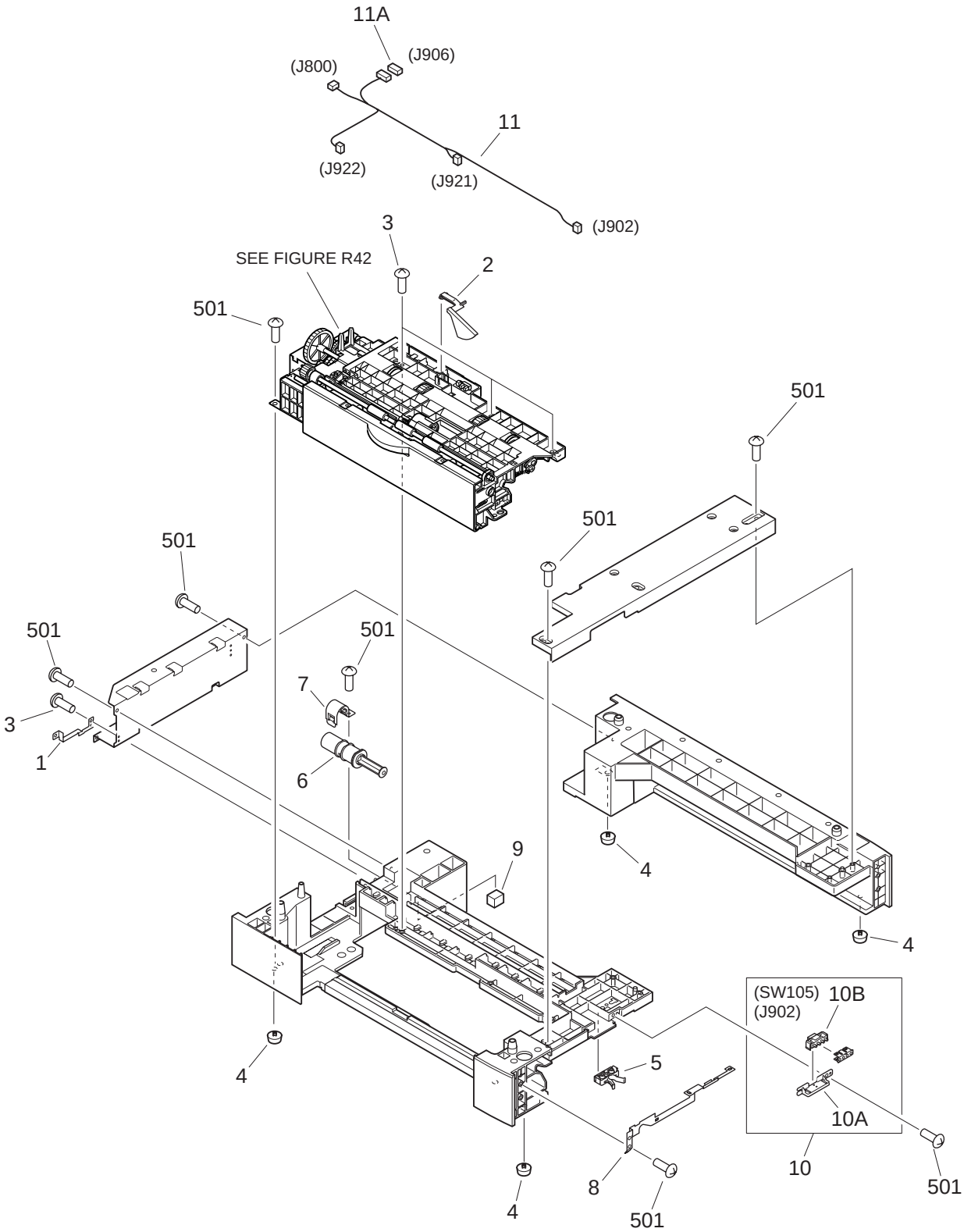

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R40 -	NPN		RF	CASSETTE FEEDER ASSEMBLY	
1	FB6-1605-000		1	PLATE, GROUNDING	
2	FB6-1625-000		1	ARM, PAPER SENSOR	
3	XA9-0385-000		4	SCREW,W/WASHER,M3X6	
4	XH9-0127-000		4	FOOT, RUBBER	
5	FB4-5512-030		1	BLOCK, POSITIONING	
6	FB4-5532-000		1	CASSETTE DAMPER UNIT	
7	FB6-1608-000		1	HOLDER, DAMPER	
8	FB6-1917-000		1	PLATE, GROUNDING	
9	FB6-1974-000		1	FOOT, RUBBER	
10	FG6-8440-000		1	SIZE SENSOR UNIT	
10A	FB6-1910-000		1	MOUNT, SIZE SENSOR	
10B	WC2-5332-000		1	SWITCH, CASSETTE SIZE	SW105 J902
11	FG6-8482-000		1	CABLE, CASSETTE	J800,902,906,921,922
11A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J906
501	XB4-5401-007		AR	SCREW, M4X10	

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FIGURE R41 CASSETTE FEEDER ASSEMBLY (G1/H1 TYPE)

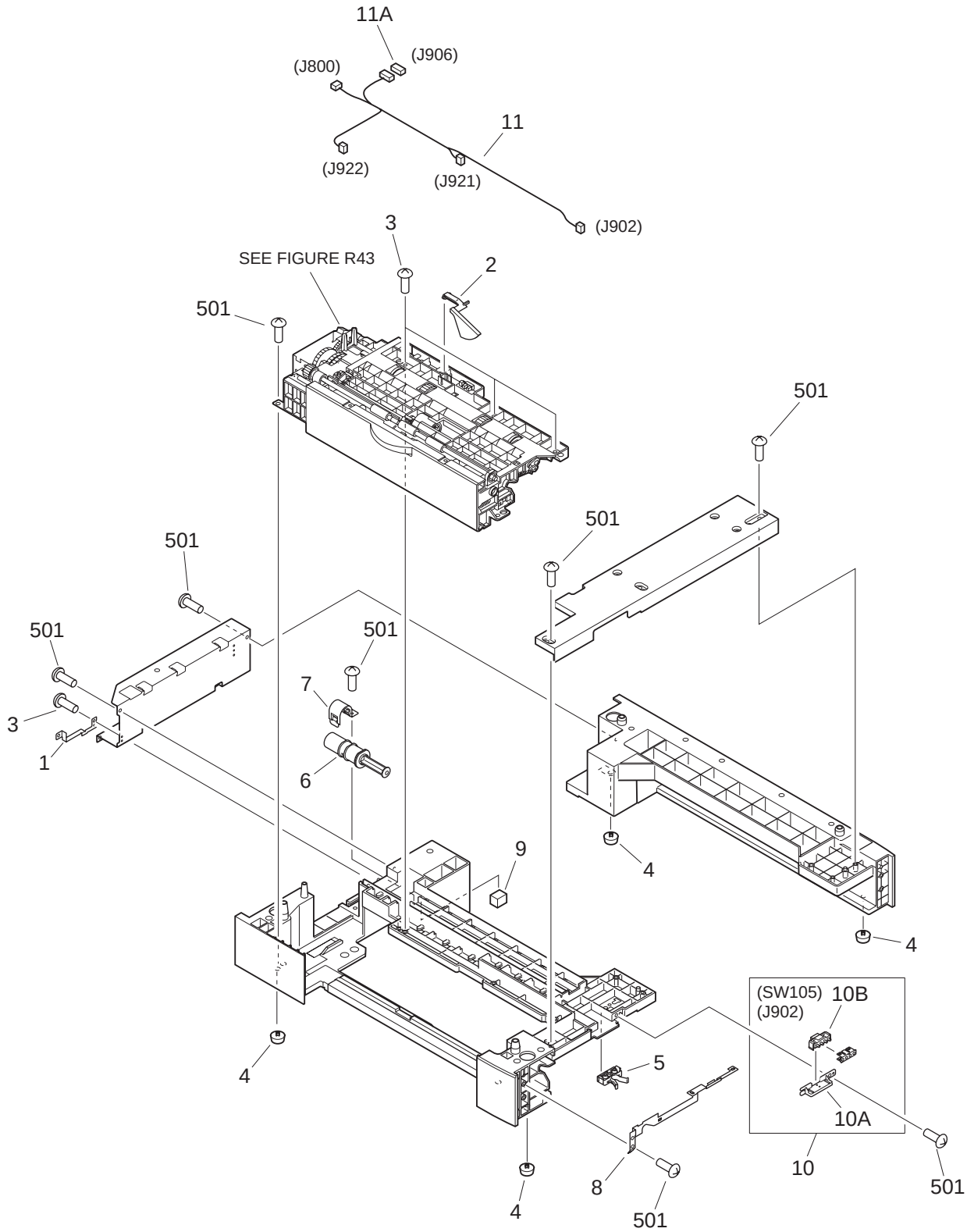

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R41 -	NPN		RF	CASSETTE FEEDER ASSEMBLY	G1/H1 TYPE
1	FB6-1605-000		1	PLATE, GROUNDING	
2	FB6-1625-000		1	ARM, PAPER SENSOR	
3	XA9-0385-000		4	SCREW,W/WASHER,M3X6	
4	XH9-0127-000		4	FOOT, RUBBER	
5	FB4-5512-030		1	BLOCK, POSITIONING	
6	FB4-5532-000		1	CASSETTE DAMPER UNIT	
7	FB6-1608-000		1	HOLDER, DAMPER	
8	FB6-1917-000		1	PLATE, GROUNDING	
9	FB6-1974-000		1	FOOT, RUBBER	
10	FG6-8440-000		1	SIZE SENSOR UNIT	
10A	FB6-1910-000		1	MOUNT, SIZE SENSOR	
10B	WC2-5332-000		1	SWITCH, CASSETTE SIZE	SW105 J902
11	FG6-8482-000		1	CABLE, CASSETTE	J800,902,906,921,922
11A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J906
501	XB4-5401-007		AR	SCREW, M4X10	

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FIGURE R42 PAPER PICK-UP ASSEMBLY

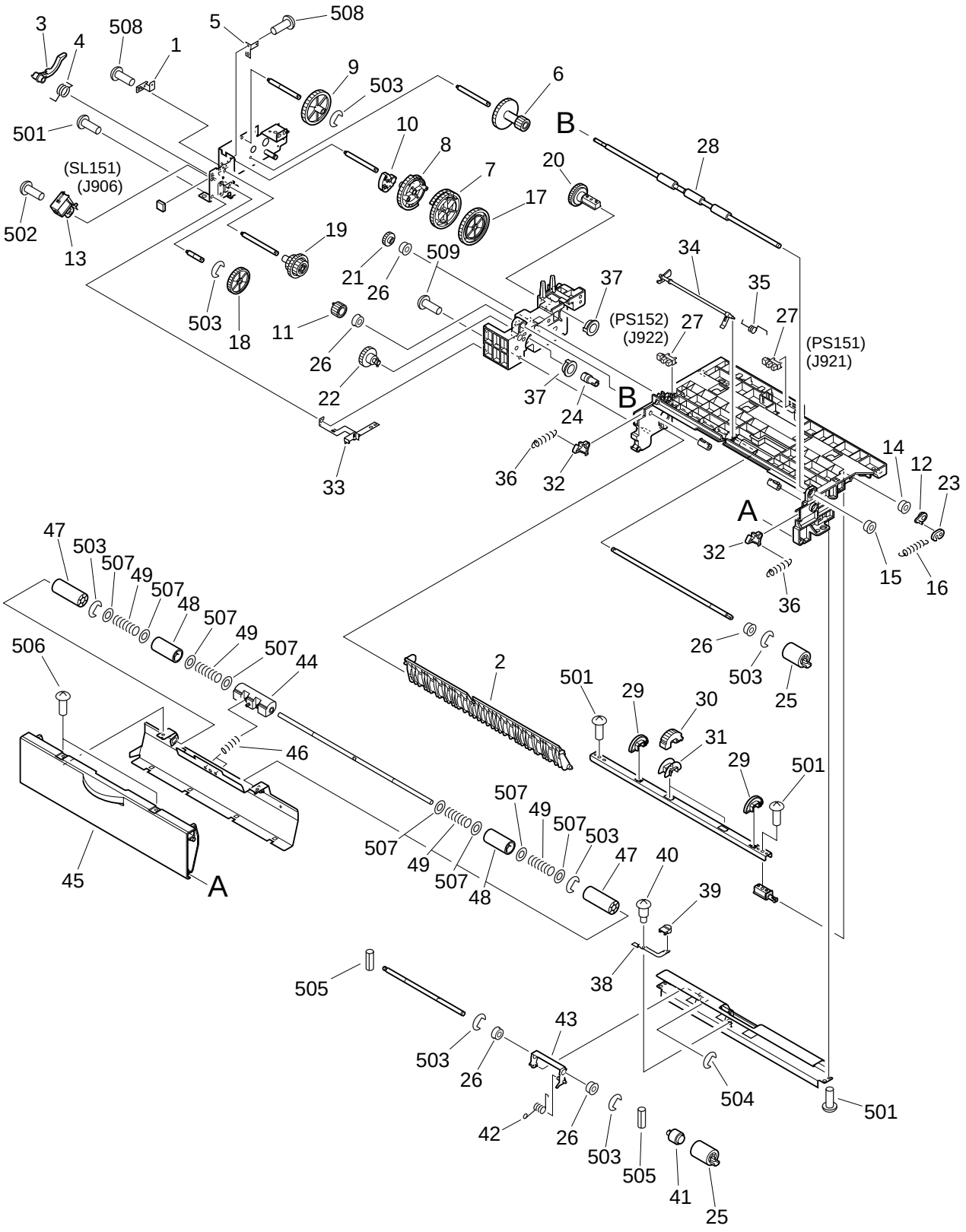

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R42 -	FG6-8442-000		1	PAPER PICK-UP ASSEMBLY	
1	FB6-1615-000		1	PLATE, GROUNDING	
2	FB6-1616-000		1	GUIDE, VERTICAL PATH	
3	FB6-1626-000		1	LEVER, COUPLING	
4	FB6-1627-000		1	SPRING, TORSION	
5	FB6-1628-000		1	PLATE, GROUNDING	
6	FB6-1632-000		1	GEAR, 16T/34T	
7	FB6-1633-000		1	GEAR, 27T/50T	
8	FB6-1634-000		1	GEAR, 29T	
9	FB6-1636-000		1	GEAR, 39T	
10	FB6-1660-000		1	CAM	
11	FB6-1905-000		1	GEAR, 14T	
12	FB6-1909-000		1	BUSHING	
13	FH6-5044-000		1	SOLENOID	SL151 J906
14	FS1-1205-000		1	BUSHING	
15	FS5-1854-000		1	BUSHING	
16	FS6-2915-000		1	SPRING, TENSION	
17	FS7-0225-000		1	GEAR, 53T	
18	FS7-0226-000		1	GEAR, 36T	
19	FS7-0227-000		1	GEAR, 21T/33T/22T	
20	FS7-0228-000		1	GEAR, 31T	
21	FS7-0229-000		1	GEAR, 18T	
22	FS7-0230-000		1	GEAR, 27T	
23	RB1-2190-000		1	COLLAR, SPRING	
24	RB1-8945-000		1	JOINT	
25	RF5-2634-000		2	ROLLER, SEPARATION	
26	RS1-1016-000		5	BUSHING	
27	WG8-5362-000		2	IC, TLP1241, PHOTO-INTERRUPTER	PS151,152 J921,922
28	FB6-1613-000		1	ROLLER, VERTICAL PATH	
29	FB4-5669-000		2	ROLLER	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R42 - 30	FB4-9817-030		2	ROLLER, PICK-UP	
31	FE5-4048-000		2	BLOCK, PICK-UP ROLLER ADAPTER	
32	FB4-5672-000		2	PAWL, LOCK	
33	FB6-1614-000		1	PLATE, GROUNDING	
34	FB6-1623-000		1	ARM, FEED SENSOR	
35	FB6-1624-000		1	SPRING, TORSION	
36	FS6-2919-000		2	SPRING, TENSION	
37	RB1-6179-000		2	BUSHING, RIGHT	
38	FB6-1907-000		1	LEVER, RELEASE	
39	FB6-1908-000		1	CAP	
40	FS1-9009-000		1	SCREW,STEPPED,M3	
41	RB2-3320-000		1	LIMITER, TORQUE	
42	FB6-1902-000		1	SPRING, TORSION	
43	FF6-1610-000		1	HOLDER, SEPARATION ROLLER	
44	FB4-5671-000		1	MOUNT, ROLLER	
45	FB6-1629-000		1	PANEL, VERTICAL PATH	
46	FB6-1920-000		2	SPRING, COMPRESSION	
47	RB1-8922-000		2	ROLLER	
48	FB6-1996-000		2	ROLLER, VERTICAL PATH	
49	FB6-1997-000		4	SPRING, COMPRESSION	
501	XB4-7400-809		3	SCREW,TAPPING,TRUSS HEAD,M4X8	
502	XB6-7300-609		1	SCREW,TP,M3X6	
503	XD2-1100-502		7	RING,E	
504	XD2-1100-242		1	RING,E	
505	XD3-1200-122		2	PIN,SPRING	
506	XB1-2400-607		2	SCREW,MACH.,TRUSS HEAD,M4X6	
507	XD1-1106-235		8	SHIM	
508	XB2-7300-607		2	SCREW,W/WASHER,M3X6	
509	XB4-7401-005		3	SCREW,TAPPING,TRUSS HEAD,M4X10	

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FIGURE R43 PAPER PICK-UP ASSEMBLY (G1/H1 TYPE)

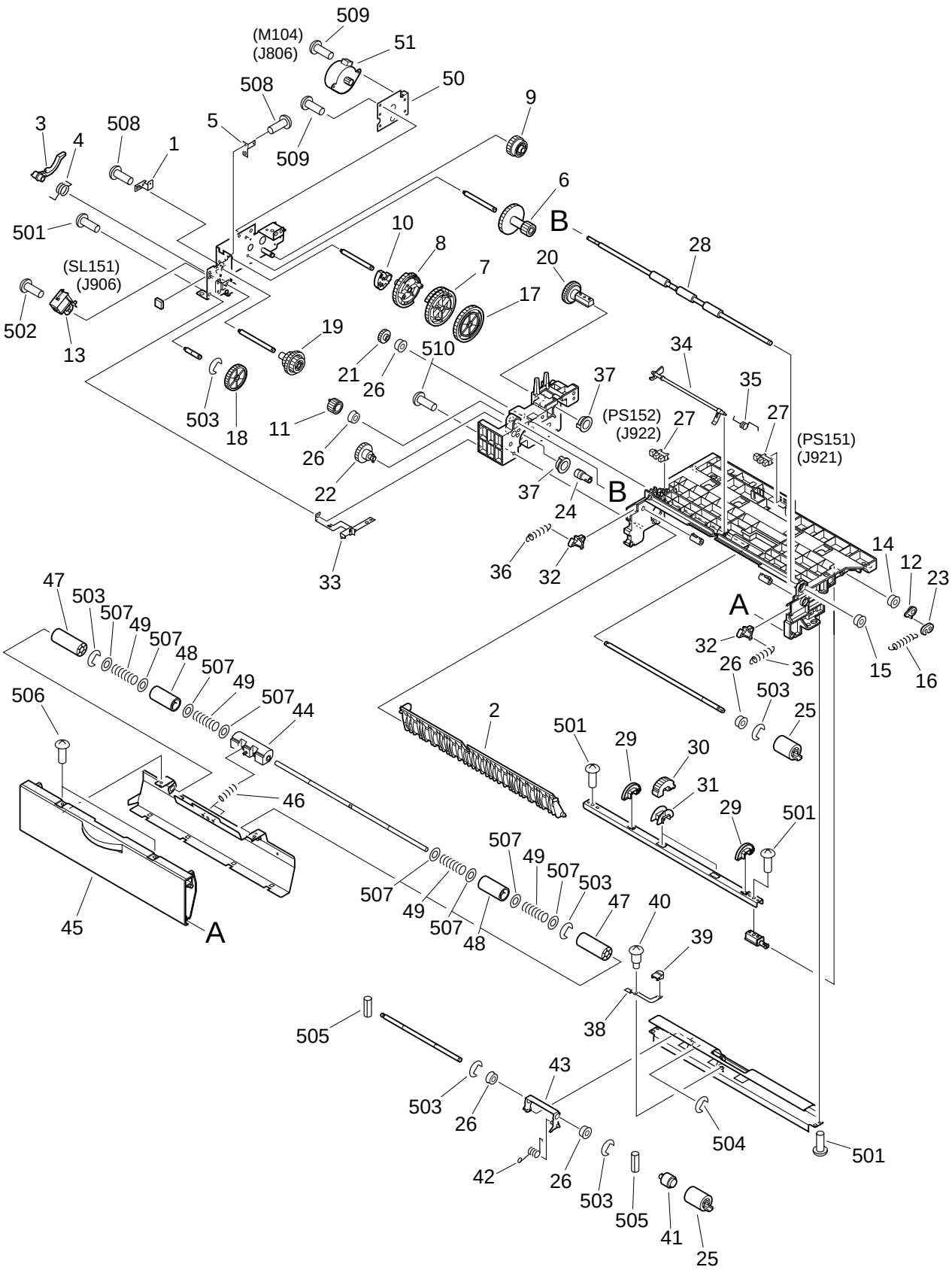

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R43 -	FG6-8630-000		1	PAPER PICK-UP ASSEMBLY	G1/H1 TYPE
1	FB6-1615-000		1	PLATE, GROUNDING	
2	FB6-1616-000		1	GUIDE, VERTICAL PATH	
3	FB6-1626-000		1	LEVER, COUPLING	
4	FB6-1627-000		1	SPRING, TORSION	
5	FB6-1628-000		1	PLATE, GROUNDING	
6	FB6-1632-000		1	GEAR, 16T/34T	
7	FB6-1633-000		1	GEAR, 27T/50T	
8	FB6-1634-000		1	GEAR, 29T	
9	FB6-1904-000		1	GEAR, 15T/39T	
10	FB6-1660-000		1	CAM	
11	FB6-1905-000		1	GEAR, 14T	
12	FB6-1909-000		1	BUSHING	
13	FH6-5044-000		1	SOLENOID	SL151 J906
14	FS1-1205-000		1	BUSHING	
15	FS5-1854-000		1	BUSHING	
16	FS6-2915-000		1	SPRING, TENSION	
17	FS7-0225-000		1	GEAR, 53T	
18	FS7-0226-000		1	GEAR, 36T	
19	FS7-0227-000		1	GEAR, 21T/33T/22T	
20	FS7-0228-000		1	GEAR, 31T	
21	FS7-0229-000		1	GEAR, 18T	
22	FS7-0230-000		1	GEAR, 27T	
23	RB1-2190-000		1	COLLAR, SPRING	
24	RB1-8945-000		1	JOINT	
25	RF5-2634-000		2	ROLLER, SEPARATION	
26	RS1-1016-000		5	BUSHING	
27	WG8-5362-000		2	IC, TLP1241, PHOTO-INTERRUPTER	PS151,152 J921,922
28	FB6-1613-000		1	ROLLER, VERTICAL PATH	
29	FB4-5669-000		2	ROLLER	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R43 - 30	FB4-9817-030		2	ROLLER, PICK-UP	
31	FE5-4048-000		2	BLOCK, PICK-UP ROLLER ADAPTER	
32	FB4-5672-000		2	PAWL, LOCK	
33	FB6-1614-000		1	PLATE, GROUNDING	
34	FB6-1623-000		1	ARM, FEED SENSOR	
35	FB6-1624-000		1	SPRING, TORSION	
36	FS6-2919-000		2	SPRING, TENSION	
37	RB1-6179-000		2	BUSHING, RIGHT	
38	FB6-1907-000		1	LEVER, RELEASE	
39	FB6-1908-000		1	CAP	
40	FS1-9009-000		1	SCREW,STEPPED,M3	
41	RB2-3320-000		1	LIMITER, TORQUE	
42	FB6-1902-000		1	SPRING, TORSION	
43	FF6-1610-000		1	HOLDER, SEPARATION ROLLER	
44	FB4-5671-000		1	MOUNT, ROLLER	
45	FB6-1629-000		1	PANEL, VERTICAL PATH	
46	FB6-1920-000		2	SPRING, COMPRESSION	
47	RB1-8922-000		2	ROLLER	
48	FB6-1996-000		2	ROLLER, VERTICAL PATH	
49	FB6-1997-000		4	SPRING, COMPRESSION	
50	FB6-1903-000		1	SUPPORT, MOTOR	
51	RH7-1359-000		1	MOTOR, STEPPING, DC9.5W	M104 J806
501	XB4-7400-809		3	SCREW,TAPPING,TRUSS HEAD,M4X8	
502	XB6-7300-609		1	SCREW,TP,M3X6	
503	XD2-1100-502		6	RING,E	
504	XD2-1100-242		1	RING,E	
505	XD3-1200-122		2	PIN,SPRING	
506	XB1-2400-607		2	SCREW,MACH.,TRUSS HEAD,M4X6	
507	XD1-1106-235		8	SHIM	
508	XB2-7300-607		2	SCREW,W/WASHER,M3X6	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R43 - 509	XB1-2300-609		4	SCREW,MACH.,TRUSS HEAD,M3X6	
510	XB4-7401-005		3	SCREW,TAPPING,TRUSS HEAD,M4X10	

FIGURE RB1 LIST OF CONNECTORS (F1 TYPE)

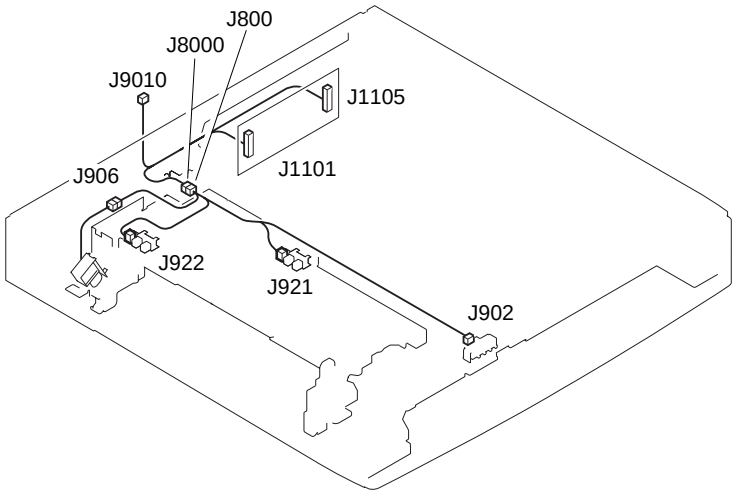

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R B1 -	NPN		RF	LIST OF CONNECTORS	F1 TYPE
J800	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
J902	NPN			PAPER SIZE SENSOR	SW105
	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	
J906	NPN			CASSETTE PICK-UP SOLENOID	SL151
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
J921	NPN			CASSETTE PAPER SENSOR	PS151
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J922	NPN			RETRY SENSOR	PS152
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J1101	PCB			FEEDER DRIVER	
	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
J1105	PCB			FEEDER DRIVER	
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	
J8000	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	
J9010	SYS			TO COPIER	
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	
	VS1-5057-011		1	CONNECTOR, SNAP TIGHT	

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FIGURE RB2 LIST OF CONNECTORS (G1 TYPE)

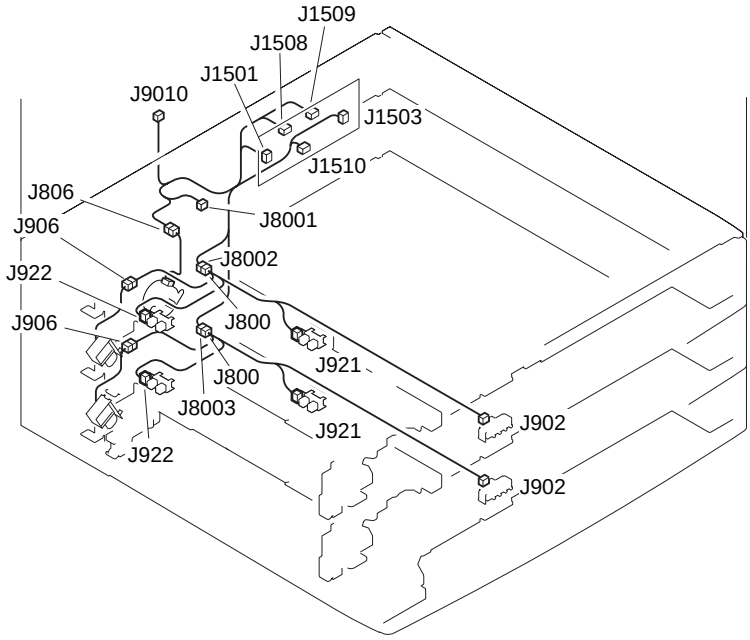

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R B2 -	NPN		RF	LIST OF CONNECTORS	G1 TYPE
J800	VS1-0842-013		2	CONNECTOR, 13P, FEMALE	
J806	NPN			PAPER PICK-UP MOTOR	M104
	VS1-5452-004		1	CONNECTOR, 4P, FEMALE	
	VS1-5820-004		1	CONNECTOR, SNAP TIGHT	
J902	NPN			PAPER SIZE SENSOR	SW105
	VS1-0842-005		2	CONNECTOR, 5P, FEMALE	
J906	NPN			CASSETTE PICK-UP SOLENOID	SL151
	VS1-0842-002		2	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		2	CONNECTOR, SNAP TIGHT	
J921	NPN			CASSETTE PAPER SENSOR	PS151
	VS1-0842-003		2	CONNECTOR, 3P, FEMALE	
J922	NPN			RETRY SENSOR	PS152
	VS1-0842-003		2	CONNECTOR, 3P, FEMALE	
J1501	PCB			FEEDER DRIVER	
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	
J1503	PCB			FEEDER DRIVER	
	VS1-5452-004		1	CONNECTOR, 4P, FEMALE	
J1508	PCB			FEEDER DRIVER	
	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
J1509	PCB			FEEDER DRIVER	
	VS1-0842-014		1	CONNECTOR, 14P, FEMALE	
J1510	PCB			FEEDER DRIVER	
	VS1-0842-015		1	CONNECTOR, 15P, FEMALE	
J8001	SYS			TO COPIER	
	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	
J8002	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	
J8003	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R B2 - J8003	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	
J9010	SYS			TO COPIER	
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	
	VS1-5057-011		1	CONNECTOR, SNAP TIGHT	

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FIGURE RB3 LIST OF CONNECTORS (H1 TYPE)

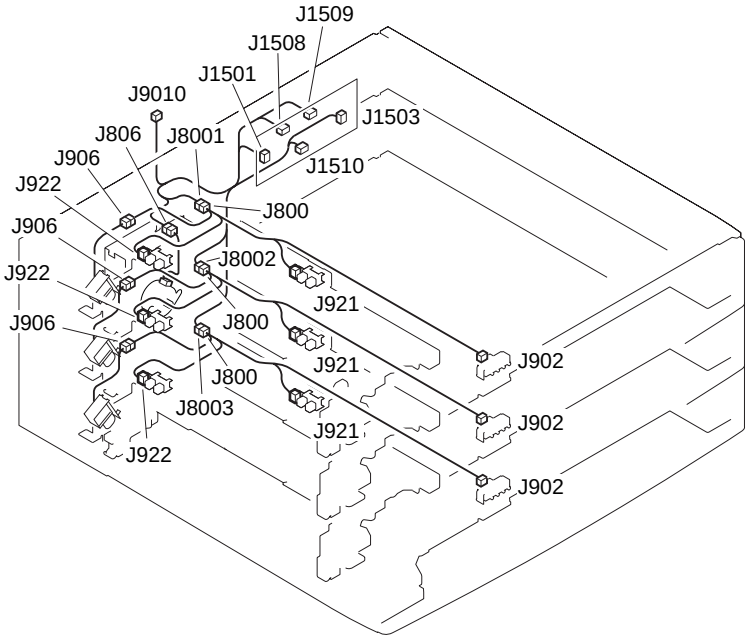

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R B3 -	NPN		RF	LIST OF CONNECTORS	H1 TYPE
J800	VS1-0842-013		3	CONNECTOR, 13P, FEMALE	
J806	NPN			PAPER PICK-UP MOTOR	M104
	VS1-5452-004		1	CONNECTOR, 4P, FEMALE	
	VS1-5820-004		1	CONNECTOR, SNAP TIGHT	
J902	NPN			PAPER SIZE SENSOR	SW105
	VS1-0842-005		3	CONNECTOR, 5P, FEMALE	
J906	NPN			CASSETTE PICK-UP SOLENOID	SL151
	VS1-0842-002		3	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		3	CONNECTOR, SNAP TIGHT	
J921	NPN			CASSETTE PAPER SENSOR	PS151
	VS1-0842-003		3	CONNECTOR, 3P, FEMALE	
J922	NPN			RETRY SENSOR	PS152
	VS1-0842-003		3	CONNECTOR, 3P, FEMALE	
J1501	PCB			FEEDER DRIVER	
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	
J1503	PCB			FEEDER DRIVER	
	VS1-5452-004		1	CONNECTOR, 4P, FEMALE	
J1508	PCB			FEEDER DRIVER	
	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
J1509	PCB			FEEDER DRIVER	
	VS1-0842-014		1	CONNECTOR, 14P, FEMALE	
J1510	PCB			FEEDER DRIVER	
	VS1-0842-015		1	CONNECTOR, 15P, FEMALE	
J8001	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	
J8002	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	
J8003	VS1-0842-013		1	CONNECTOR, 13P, FEMALE	
	VS1-5057-013		1	CONNECTOR, SNAP TIGHT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
R B3 - J9010	SYS			TO COPIER	
	VS1-0842-011		1	CONNECTOR, 11P, FEMALE	
	VS1-5057-011		1	CONNECTOR, SNAP TIGHT	

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Inner 2-way Tray-B1

F26 - 0501 XGP00001 -
F26 - 0501 XHF00001 -

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CONTENTS

– Inner 2-way Tray-B1 –

QA. ASSEMBLY LOCATION DIAGRAM

Q01. MOUNTING HARDWARE

Q30. DELIVERY ASSEMBLY

QB. LIST OF CONNECTORS

D3. NUMERICAL INDEX
(Inner 2-way Tray-B1)

FIGURE QA ASSEMBLY LOCATION DIAGRAM

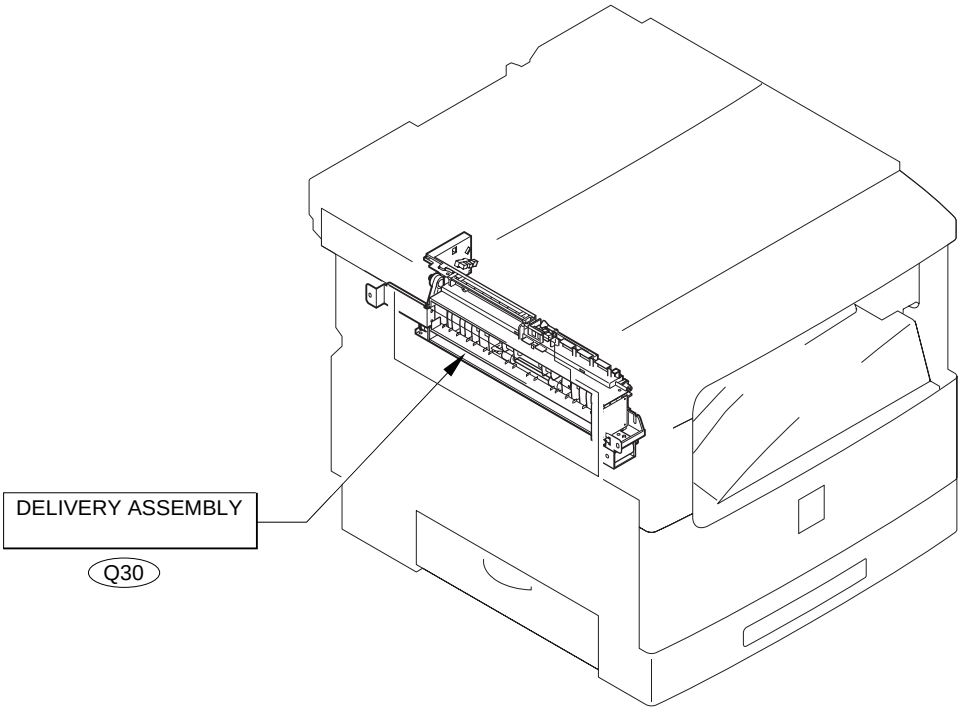

FIGURE Q01 MOUNTING HARDWARE

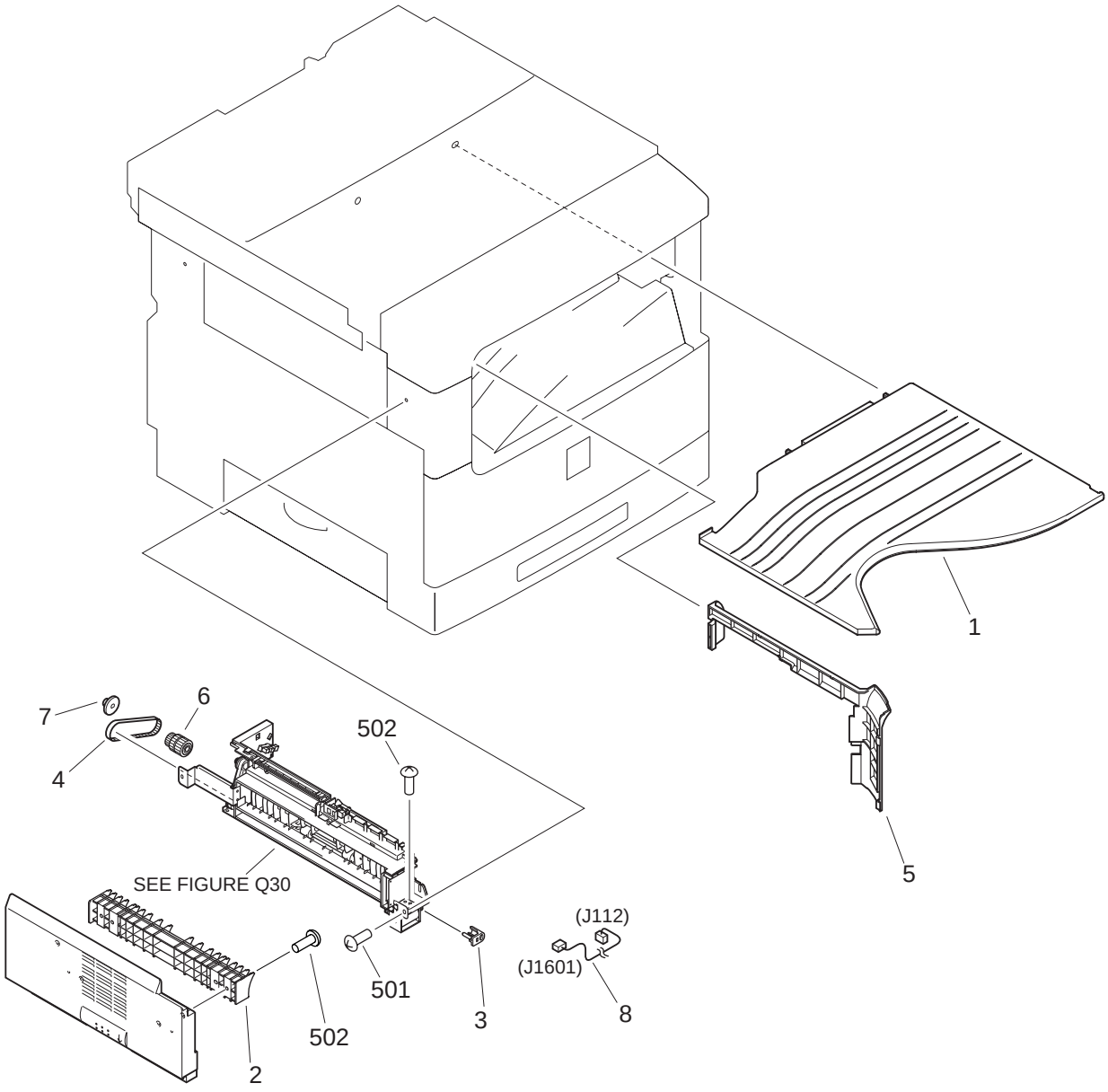

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
Q01 -	NPN		RF	MOUNTING HARDWARE	
1	FB6-2450-000		1	TRAY, DELIVERY	
2	FB6-2451-000		1	GUIDE, DELIVERY, LEFT	
3	FB6-2454-000		1	PIN, SOLENOID	
4	FB6-2456-000		1	BELT, DRIVE	
5	FB6-2462-000		1	COVER, DELIVERY, UPPER	
6	FB6-2466-000		1	GEAR, 15T/PULLEY, 22T	
7	FS5-6932-000		1	FLANGE	
8	FG6-8489-000		1	CABLE, INNER 2WAY	J112,1601
501	XB2-7300-607		2	SCREW,W/WASHER,M3X6	
502	XB4-7400-809		4	SCREW,TAPPING,TRUSS HEAD,M4X8	

FIGURE Q30 DELIVERY ASSEMBLY

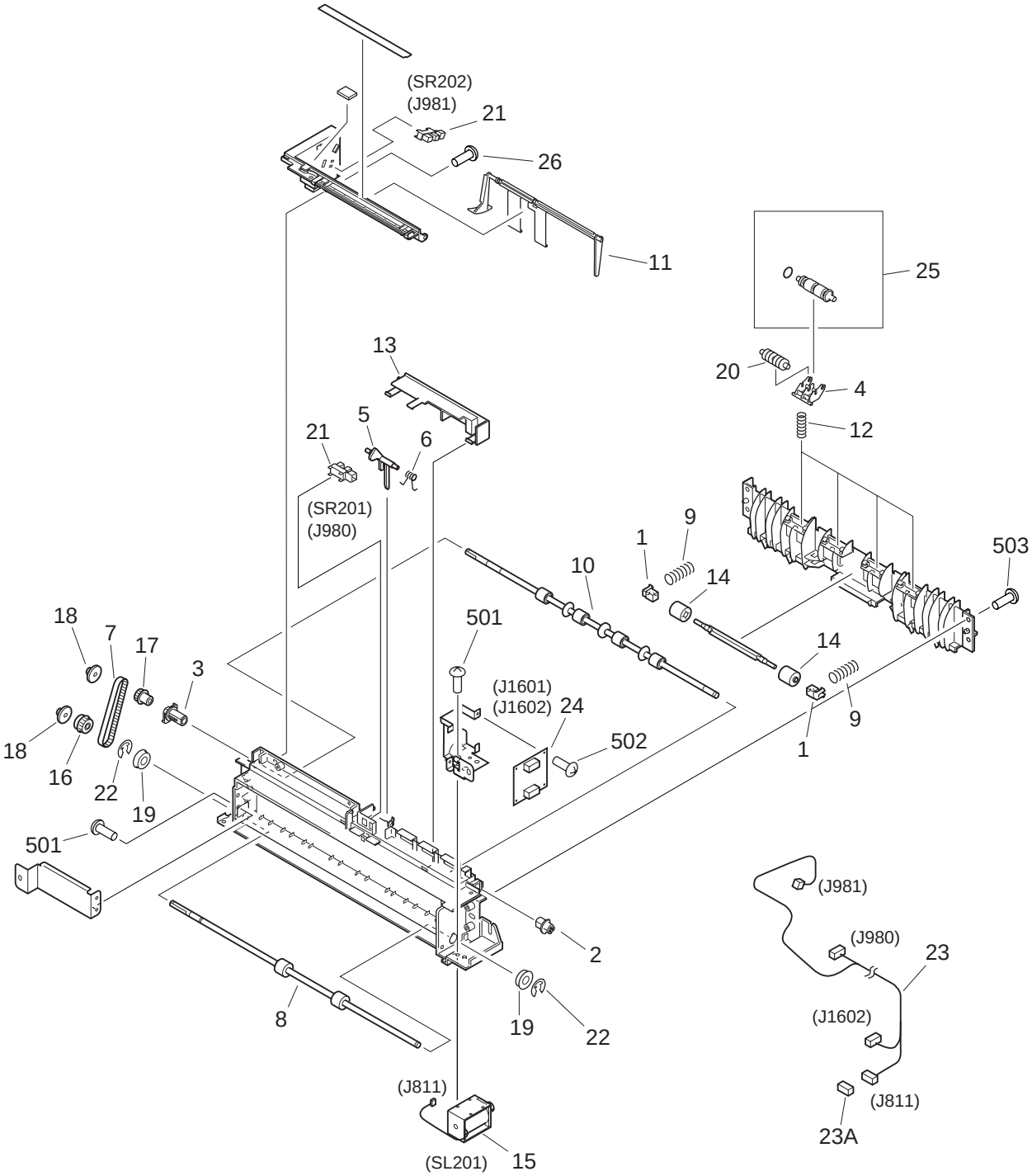

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
Q30 -	NPN		RF	DELIVERY ASSEMBLY	
1	FB4-9814-000		2	HOLDER, ROLLER	
2	FB5-8126-000		1	BUSHING	
3	FB5-8129-000		1	BUSHING	
4	FB6-1494-000		4	HOLDER, DELIVERY ROLLER	
5	FB6-2452-000		1	FLAG, DELIVERY SENSOR	
6	FB6-2453-000		1	SPRING, TORSION	
7	FB6-2455-000		1	BELT, DRIVE	
8	FB6-2457-000		1	ROLLER, FEED	
9	FB6-2458-000		2	SPRING, COMPRESSION	
10	FB6-2461-000		1	ROLLER, DELIVERY	
11	FB6-2463-000		1	FLAG, SENSOR	
12	FB6-2464-000		4	SPRING, COMPRESSION	
13	FB6-2465-000		1	COVER, DELIVERY SENSOR	
14	FB6-2468-000		2	ROLLER	
15	FH7-5779-000		1	SOLENOID	SL201 J811
16	FS5-3977-000		1	PULLEY, 26T	
17	FS5-3978-000		1	PULLEY, 22T	
18	FS5-6932-000		2	FLANGE	
19	FS6-1045-000		2	BUSHING	
20	RB2-1998-000		4	ROLLER	
21	WG8-5362-000		2	IC, TLP1241, PHOTO-INTERRUPTER	SR201,202 J980,981
22	XD9-0192-000		2	RING, E	
23	FG6-8490-000		1	CABLE, INNER 2WAY SENSOR	J811,980,981,1602
23A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J811
24	FG6-8667-000		1	TRAY DRIVER PCB ASSEMBLY	J1601,1602
25	RG9-1337-000		4	ROLLER, DELIVERY	
26	XA9-0591-000		1	SCREW,M3X8	
501	XB1-2300-609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB2-8300-807		2	SCREW,W/WASHER,M3X8	

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
Q30 - 503	XB4-5401-007		4	SCREW, M4X10	

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FIGURE QB LIST OF CONNECTORS

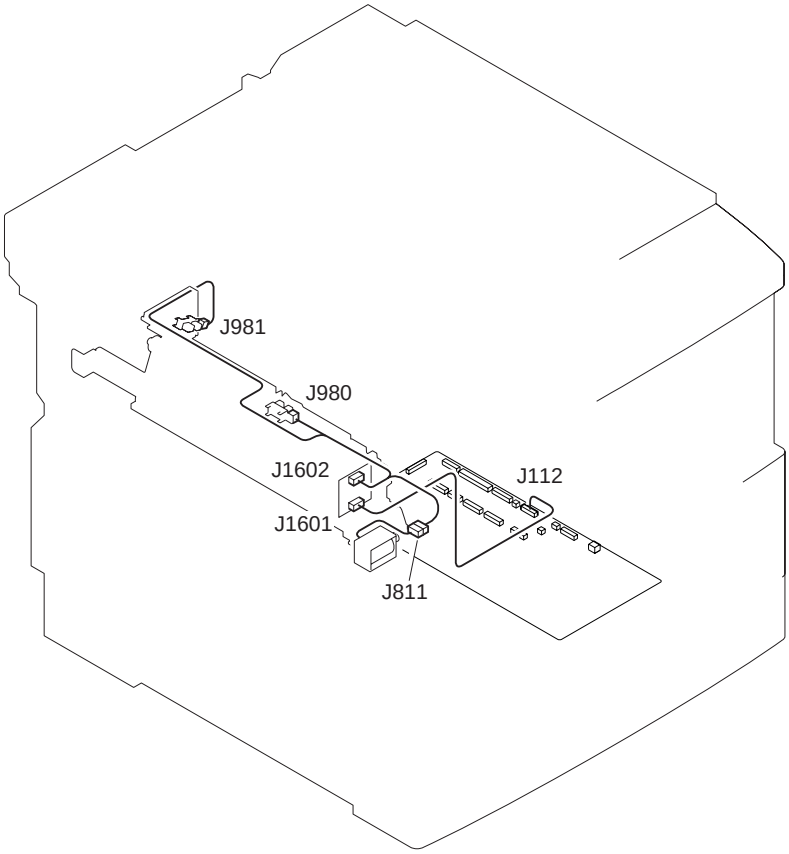

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B -	NPN		RF	LIST OF CONNECTORS	
J112	SYS			COPIER	
	VS1-6225-011		1	CONNECTOR, 11P, FEMALE	
J811	NPN			SOLENOID	SL101
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
J980	NPN			FULL SENSOR	SR201
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J981	NPN			DELIVERY SENSOR	SR202
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J1601	PCB			TRAY DRIVER	
	VS1-6225-011		1	CONNECTOR, 11P, FEMALE	
J1602	PCB			TRAY DRIVER	
	VS1-0842-008		1	CONNECTOR, 8P, FEMALE	

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Printer Board-N1

Printer Board-N1
〔 F61 - 9303 〕

Ethernet Network Interface Adapter iN-E5
〔 F61 - 9315 〕

PS Module-B1
〔 F61 - 9302 〕

Hard Disk HD-65
〔 F61 - 8807 〕

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CONTENTS

– PRINTER BOARD-N1 –

UA. ASSEMBLY LOCATION DIAGRAM

U10. PS/PCL PRINTER BOARD ASSEMBLY
U11. NETWORK I/F BOARD ASSEMBLY
U12. PS ROM
U13. HARD DISK

D4. NUMERICAL INDEX (PRINTER BOARD-N1)

FIGURE UA ASSEMBLY LOCATION DIAGRAM

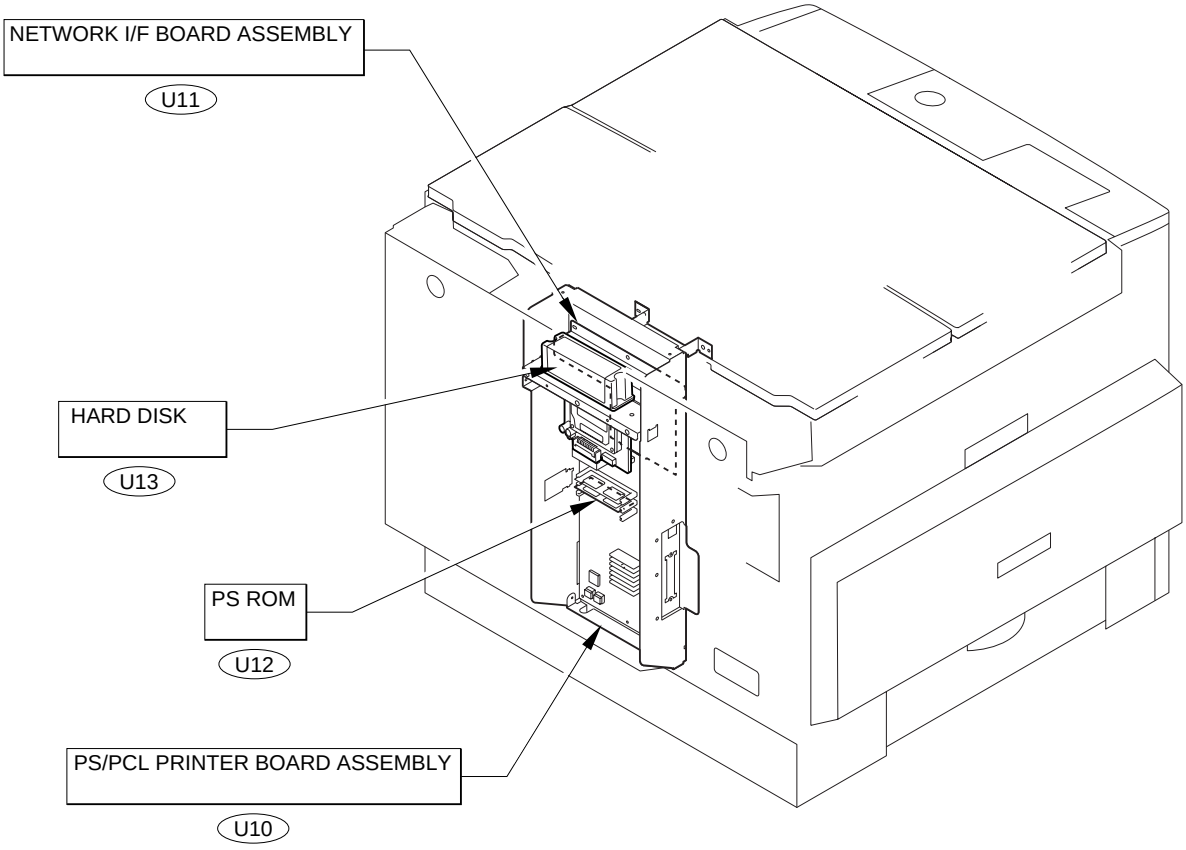

FIGURE U10 PS/PCL PRINTER BOARD ASSEMBLY

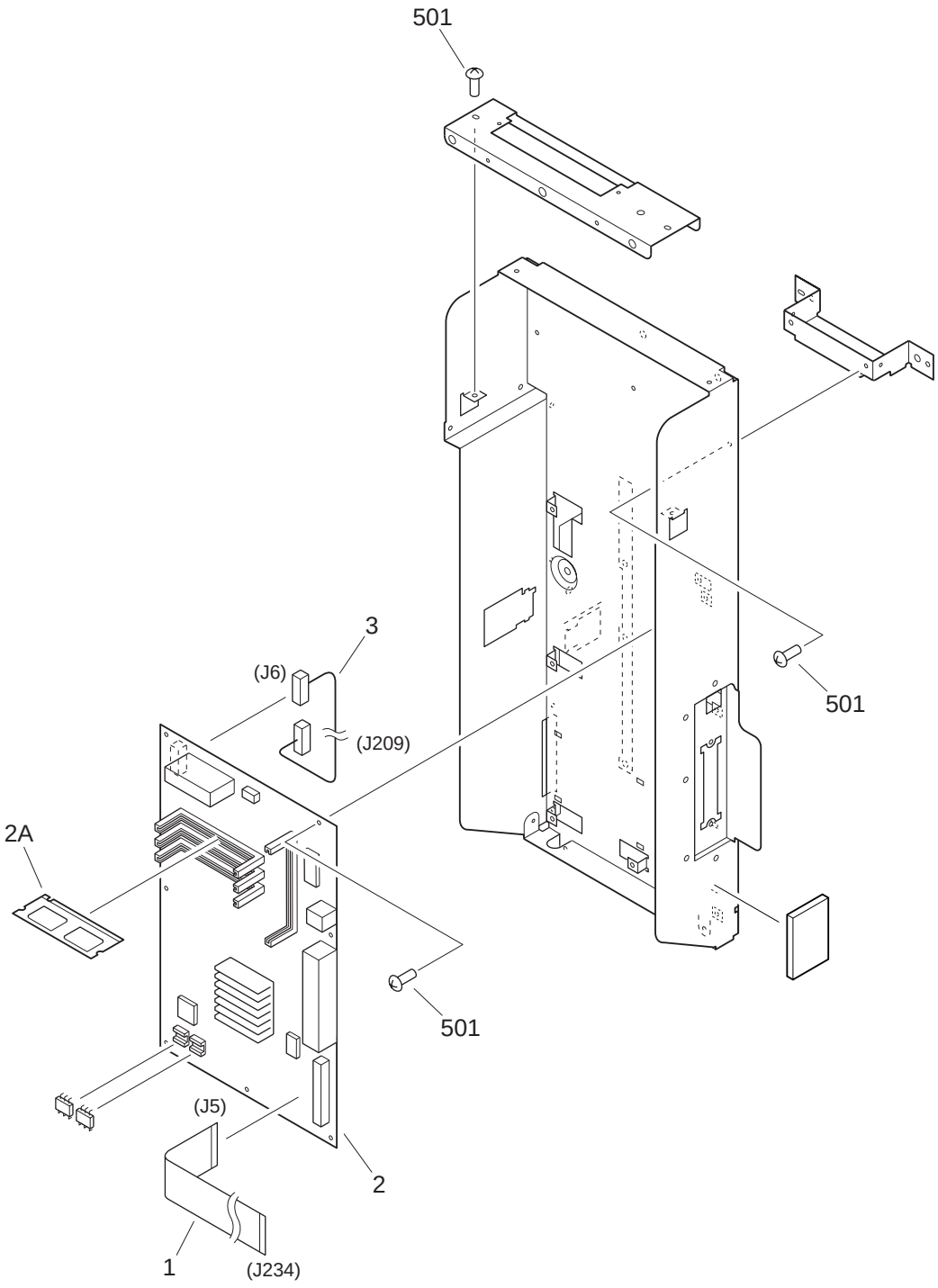

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
U10 -	NPN		RF	PS/PCL PRINTER BOARD ASSEMBLY	
1	FH2-6946-000		1	CABLE, FLAT	J5,234
2	FG3-2701-000		1	PS/PCL PRINTER BOARD PCB ASS'Y	
2A	FG3-2272-000		1	DIMM ASS'Y	
3	FG6-8892-000		1	CABLE, PCL-IP	J6,209
501	XB1-2300-607		AR	SCREW,MACH.,TRUSS HEAD,M3X6	

FIGURE U11 NETWORK I/F BOARD ASSEMBLY

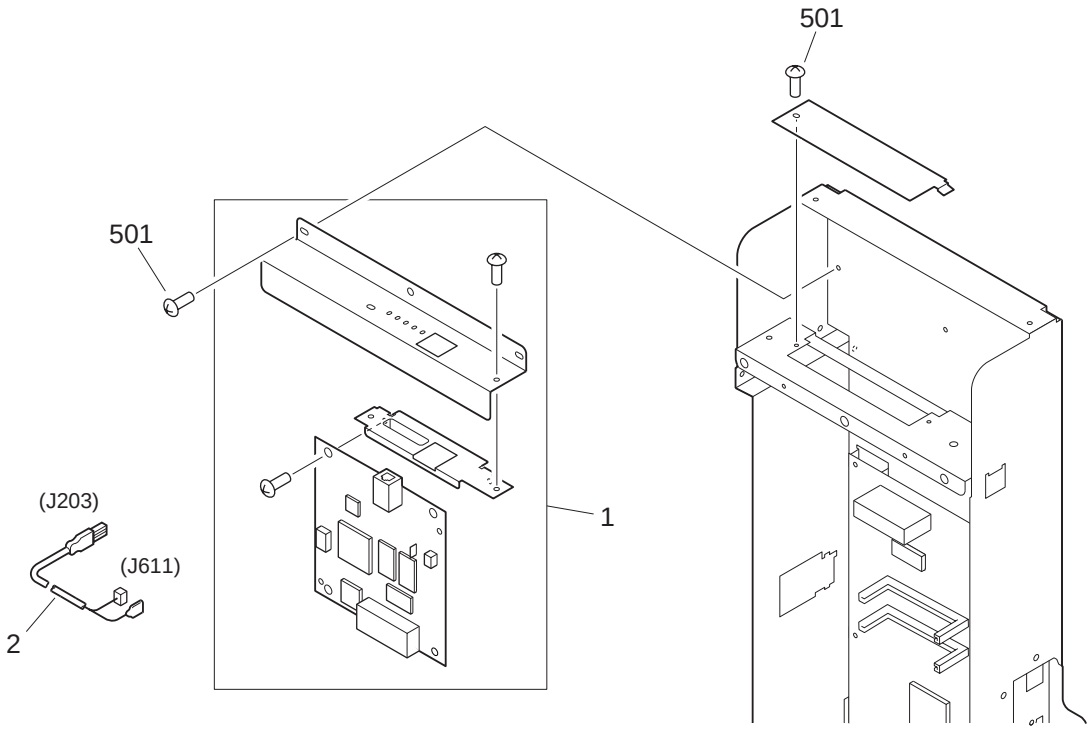

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
U11 -	NPN		RF	NETWORK I/F BOARD ASSEMBLY	
1	FG6-8372-000		1	NETWORK I/F BOARD PCB ASSEMBLY	
2	FH2-6947-000		1	CABLE, USB	J203,611
501	XB1-2300-607		5	SCREW,MACH.,TRUSS HEAD,M3X6	

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FIGURE U12 PS ROM

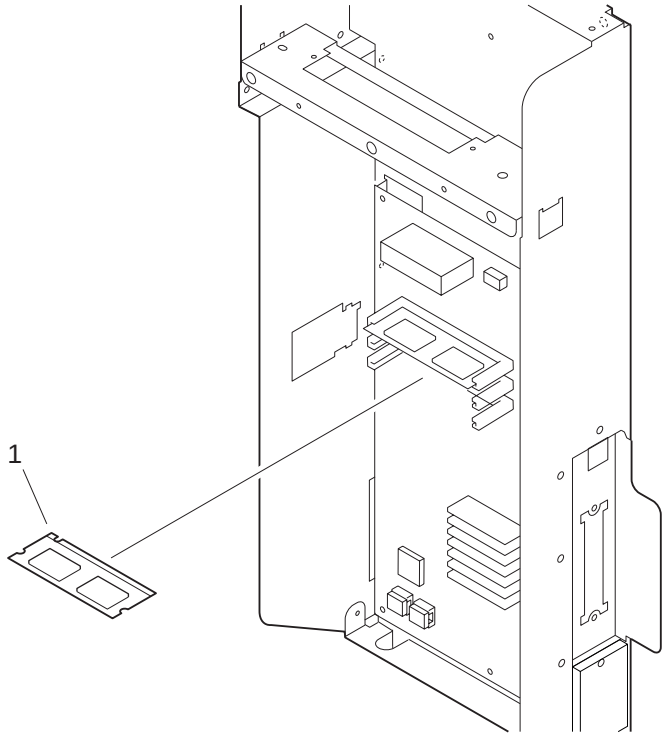

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
U12 -	NPN		RF	PS ROM	
1	FG3-2296-000		1	DIMM ASSEMBLY	

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FIGURE U13 HARD DISK

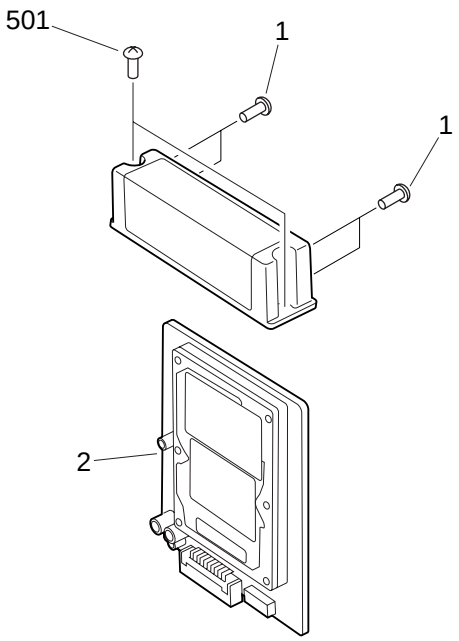

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
U13 -	NPN		RF	HARD DISK	
1	XA9-1223-000		4	SCREW, TP, M3X6	
2	FG3-2162-000		1	HARD DISK DRIVE UNIT	
501	XB1-1300-807		2	SCREW,MACH.,PAN HEAD,M3X8	

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D1 NUMERICAL INDEX (iR1600/2000)

PART NUMBER	FIGURE & KEY NO.
FA4-1159-000	104 - 1
FB1-7157-000	100 - 6
FB3-2224-000	100 - 1
FB4-2007-000	104 - 11
FB4-3098-000	810 - 19
FB4-5502-000	100 - 26
FB4-5512-030	310 - 5
FB4-5532-000	310 - 6
FB4-5584-000	100 - 23
FB4-5669-000	311 - 29
FB4-5671-000	311 - 44
FB4-5672-000	311 - 32
	810 - 20
FB4-5673-000	810 - 21
FB4-5808-000	300 - 11A
FB4-5809-020	300 - 10A
FB4-5810-000	300 - 10C
FB4-5813-000	300 - 10B
FB4-5814-000	300 - 6
FB4-5824-000	300 - 11B
FB4-9817-030	311 - 30
FB5-7940-000	640 - 22
FB5-7941-000	640 - 23
FB5-8013-000	101 - 1
FB5-8019-000	101 - 2
FB5-8020-000	101 - 3
FB5-8026-000	312 - 1
FB5-8027-000	312 - 2
FB5-8028-000	104 - 12
FB5-8032-000	104 - 2
FB5-8036-000	315 - 1
FB5-8037-000	315 - 2
FB5-8038-000	315 - 3
FB5-8039-000	315 - 4
FB5-8040-000	312 - 3
FB5-8047-000	104 - 13
FB5-8122-020	810 - 42
FB5-8123-020	810 - 43
FB5-8126-000	810 - 22
FB5-8129-000	810 - 23
FB5-8130-000	810 - 46
FB5-8132-010	810 - 55
FB5-8143-000	810 - 16
FB5-8149-000	810 - 48
FB5-8158-000	104 - 31
FB5-8166-000	312 - 4
FB5-8167-000	312 - 5
FB6-1236-000	210 - 7B
FB6-1237-000	210 - 7B
FB6-1239-000	210 - 7A
FB6-1240-000	210 - 7A
FB6-1244-000	100 - 2
FB6-1252-000	103 - 21
FB6-1264-000	100 - 4
FB6-1265-000	100 - 5
FB6-1278-000	160 - 3
FB6-1303-000	103 - 1
FB6-1304-000	103 - 7
FB6-1305-000	210 - 1
FB6-1309-000	100 - 7
FB6-1313-000	210 - 16
FB6-1316-000	210 - 17
FB6-1320-000	210 - 14
FB6-1321-000	210 - 15
FB6-1323-000	210 - 23A
FB6-1324-000	210 - 2
FB6-1325-000	210 - 3
FB6-1326-000	103 - 8
FB6-1327-000	103 - 9
FB6-1328-000	103 - 10
FB6-1329-000	210 - 4
FB6-1331-000	160 - 1
FB6-1332-000	160 - 2
FB6-1339-000	210 - 18
FB6-1340-000	210 - 5
FB6-1350-000	103 - 2
FB6-1351-000	100 - 8
FB6-1352-000	100 - 9
FB6-1353-000	100 - 10
FB6-1357-000	210 - 12
FB6-1358-000	210 - 13
FB6-1364-000	104 - 15
FB6-1368-000	104 - 16
FB6-1372-000	104 - 17
FB6-1380-000	102 - 2
FB6-1382-000	102 - 3
FB6-1383-000	104 - 18
FB6-1384-000	104 - 19
FB6-1386-000	100 - 12
FB6-1387-000	102 - 4
FB6-1388-000	104 - 20
FB6-1392-000	810 - 45
FB6-1421-000	101 - 4
FB6-1422-000	101 - 5
FB6-1425-000	101 - 6
FB6-1426-000	101 - 7
FB6-1427-000	101 - 8
FB6-1429-000	101 - 9
FB6-1430-000	312 - 7
FB6-1431-000	315 - 5
FB6-1432-000	104 - 3
FB6-1444-000	101 - 10
FB6-1446-000	104 - 5
FB6-1447-000	102 - 5
FB6-1448-000	102 - 6
FB6-1450-000	102 - 7
FB6-1451-000	101 - 11
FB6-1452-000	101 - 12
FB6-1457-000	104 - 21
FB6-1458-000	104 - 22
FB6-1459-000	104 - 23
FB6-1460-000	102 - 8
FB6-1461-000	101 - 18
FB6-1462-000	315 - 10
FB6-1466-000	312 - 6
FB6-1486-000	810 - 36
FB6-1487-000	810 - 24
FB6-1488-000	810 - 27
FB6-1489-000	810 - 28
FB6-1491-000	810 - 1
FB6-1492-000	810 - 29
FB6-1493-000	810 - 2
FB6-1494-000	810 - 3
FB6-1498-000	810 - 4
FB6-1502-000	810 - 37
FB6-1504-000	103 - 3
FB6-1505-000	810 - 30
FB6-1507-000	810 - 31
FB6-1511-000	810 - 33
FB6-1514-000	810 - 51
FB6-1515-000	810 - 52
FB6-1517-000	810 - 5
FB6-1542-000	810 - 6
FB6-1546-000	810 - 25A
FB6-1547-000	100 - 14
FB6-1548-000	810 - 53
FB6-1549-000	810 - 44
FB6-1605-000	310 - 1
FB6-1606-000	105 - 1
FB6-1607-000	100 - 15
	100 - 15
FB6-1608-000	310 - 7
FB6-1613-000	311 - 28
FB6-1614-000	311 - 33
FB6-1615-000	311 - 1
FB6-1616-000	311 - 2
FB6-1623-000	311 - 34
FB6-1624-000	311 - 35
	810 - 38
FB6-1625-000	310 - 2
FB6-1626-000	311 - 3
FB6-1627-000	311 - 4
FB6-1628-000	311 - 5
FB6-1629-000	311 - 45
FB6-1632-000	311 - 6
FB6-1633-000	311 - 7
FB6-1634-000	311 - 8
FB6-1636-000	311 - 9
FB6-1640-000	300 - 7
FB6-1644-000	300 - 8
FB6-1646-000	300 - 10D
FB6-1648-000	300 - 17
FB6-1649-000	300 - 10E
FB6-1654-000	300 - 12
FB6-1656-000	300 - 15
	300 - 15
FB6-1657-000	300 - 13
FB6-1658-000	300 - 14
FB6-1659-000	300 - 16
	300 - 16
FB6-1660-000	311 - 10
FB6-1669-000	102 - 16
FB6-1671-000	103 - 4
FB6-1672-000	100 - 16
FB6-1673-000	100 - 17
FB6-1692-000	100 - 18
FB6-1693-000	100 - 19
FB6-1694-000	100 - 20
FB6-1695-000	100 - 21
FB6-1700-000	102 - 17
FB6-1902-000	311 - 42
FB6-1905-000	311 - 11
FB6-1906-000	105 - 2
FB6-1907-000	311 - 38
FB6-1908-000	311 - 39
FB6-1909-000	311 - 12
FB6-1910-000	310 - 10A
FB6-1912-000	105 - 3
FB6-1913-000	105 - 4
FB6-1917-000	310 - 8
FB6-1920-000	311 - 46
FB6-1941-000	100 - 22
FB6-1944-000	100 - 22
FB6-1971-000	315 - 9
FB6-1973-000	315 - 9
FB6-1974-000	310 - 9
FB6-1979-000	312 - 9
FB6-1996-000	311 - 48
FB6-1997-000	311 - 49
FB6-1999-000	810 - 7
FB6-2000-000	300 - 3
FB6-2008-000	640 - 1
FB6-2009-000	640 - 2
FB6-2012-000	640 - 19
FB6-2016-000	640 - 3
FB6-2017-000	640 - 4
FB6-2018-000	640 - 5
FB6-2019-000	640 - 6
FB6-2020-000	640 - 7
FB6-2021-000	640 - 8
FB6-2022-000	640 - 21
FB6-2024-000	640 - 9
FB6-2026-000	640 - 10
FB6-2028-000	640 - 11
FB6-2034-000	640 - 12
FB6-2037-000	640 - 13
FB6-2039-000	640 - 20
FB6-2051-000	102 - 26
FB6-2053-000	102 - 9
FB6-2054-000	102 - 27
FB6-2055-000	102 - 28
FB6-2056-000	102 - 29
FB6-2057-000	102 - 30
FB6-2060-000	104 - 4
FB6-2061-000	102 - 1
FB6-2062-000	102 - 10
FB6-2064-000	102 - 22
FB6-2065-000	102 - 23
FB6-2066-000	102 - 24
FB6-2067-000	102 - 31
FB6-2068-000	104 - 43
FB6-2069-000	104 - 44
FB6-2070-000	104 - 45
FB6-2071-000	102 - 25
FB6-2072-000	104 - 40
FB6-2074-000	104 - 41
FB6-2077-000	210 - 28
FB6-2081-000	130 - 1
FB6-2082-000	130 - 2
FB6-2084-000	130 - 3
FB6-2085-000	130 - 4
FB6-2086-000	130 - 5
FB6-2087-000	130 - 6
FB6-2088-000	130 - 7
FB6-2089-000	130 - 8
FB6-2090-000	130 - 9
FB6-2091-000	130 - 17
FB6-2092-000	130 - 10
FB6-2093-000	130 - 18
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FB6-2095-000	130 - 12
FB6-2096-000	130 - 13
FB6-2097-000	130 - 14
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FB6-2130-000	130 - 17
FB6-2131-000	130 - 17
FB6-2132-000	130 - 17
FB6-2133-000	130 - 17
FB6-2134-000	130 - 18
FB6-2135-000	130 - 18
FB6-2136-000	130 - 18
FB6-2137-000	102 - 15
FB6-2138-000	104 - 46
FB6-2139-000	104 - 47
FB6-2140-000	102 - 20
FB6-2141-000	100 - 27
FB6-2142-000	100 - 27
FB6-2143-000	100 - 27
FB6-2144-000	100 - 27
FB6-2145-000	100 - 27
FE5-3634-000	160 - 4
FE5-4048-000	311 - 31
FE5-4380-000	160 - 5
FF6-0970-000	312 - 8
FF6-1610-000	311 - 43
FF6-1630-000	100 - 13
FF6-1631-000	100 - 11
FF6-1670-000	104 - 25
FF6-1671-000	104 - 26
FF6-1700-000	100 - 24
FF6-1727-000	210 - 7
FF6-1728-000	210 - 7
FF6-1732-000	315 - 6
FF6-1734-000	640 - 14
FF6-1736-000	640 - 15
FF6-1737-000	640 - 16
FF6-1738-000	104 - 24
FF6-1742-000	210 - 6
FF6-1745-000	810 - 39
FF6-1750-000	300 - 1
FF6-1751-000	300 - 2
FF6-1759-000	210 - 8
	B - J401
	B - J930
FF6-1766-000	104 - 42
FG6-7127-000	104 - 10
FG6-8208-000	130 -
FG6-8209-000	130 -
FG6-8210-000	130 -
FG6-8211-000	130 -
FG6-8259-000	210 - 21
FG6-8261-000	210 - 22
FG6-8266-000	160 -
FG6-8308-000	312 -
FG6-8309-000	315 -
FG6-8359-000	210 - 23
FG6-8360-000	210 - 24
FG6-8384-000	103 - 13
FG6-8411-000	810 - 25
FG6-8413-000	640 -
FG6-8414-000	640 - 18
FG6-8421-000	130 -
FG6-8440-000	310 - 10
FG6-8442-000	311 -
FG6-8448-000	300 - 10
FG6-8449-000	300 - 11
FG6-8452-000	810 -
FG6-8455-000	106 - 4
FG6-8458-000	210 - 25
FG6-8459-000	103 - 15
FG6-8460-000	103 - 16
FG6-8461-000	103 - 17
FG6-8462-000	210 - 26
FG6-8463-000	210 - 27
FG6-8464-000	103 - 18
FG6-8468-000	104 - 33
FG6-8470-000	104 - 37
FG6-8480-000	103 - 19
FG6-8481-000	104 - 38
FG6-8482-000	310 - 11
FG6-8483-000	104 - 39
FG6-8484-000	810 - 26
FG6-8485-000	810 - 25C
FG6-8486-000	103 - 20
FG6-8487-000	810 - 18
FG6-8488-000	810 - 47
FG6-8491-000	105 - 7

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FG6-8495-000	104 - 34
FG6-8498-000	102 - 19
FG6-8499-000	104 - 35
FG6-8500-000	104 - 36
FG6-8647-000	105 - 6
FG6-8879-000	103 - 22
FG6-8880-000	103 - 22
FG6-8881-000	106 - 3
FG6-8884-000	106 - 2
FG6-8887-000	130 - 20
FG6-8888-000	130 - 21
FG6-8889-000	106 - 6
FG6-8890-000	104 - 14
FG6-8891-000	106 - 5
FH2-6894-000	102 - 11
	B - J105
	B - J122
FH2-6942-000	103 - 14
	B - J104
	B - J235
FH2-6945-000	103 - 5
	B - J263
	B - J311
FH2-6948-000	106 - 1
	B - J221
	B - J403
FH2-6965-000	102 - 13
FH2-6966-000	102 - 32
FH3-2645-000	102 - 12
FH5-3230-000	102 - 14
FH6-0813-000	130 - 19
FH6-1832-000	104 - 6
FH6-1835-000	102 - 18
FH6-1948-000	210 - 19
FH6-5001-000	104 - 7
FH6-5044-000	311 - 13
FH7-4731-000	810 - 54
FH7-5996-000	104 - 8
FH7-7569-000	210 - 9
	210 - 9
FL5-0550-000	160 - 6
FS1-1205-000	311 - 14
	810 - 34
FS1-9009-000	311 - 40
FS1-9010-000	810 - 49
FS5-1438-000	640 - 17
FS5-1854-000	311 - 15
FS5-9709-000	104 - 9
FS5-9742-000	103 - 6
FS6-2915-000	311 - 16
FS6-2917-000	300 - 9
FS6-2919-000	311 - 36
FS7-0207-000	300 - 4
FS7-0225-000	311 - 17
FS7-0226-000	311 - 18
FS7-0227-000	311 - 19
FS7-0228-000	311 - 20
FS7-0229-000	311 - 21
FS7-0230-000	311 - 22
FS7-0970-000	260 - 1
FS7-0977-000	260 - 2
FS7-0979-000	101 - 13
FS7-0980-000	315 - 7
FS7-0982-000	810 - 8
FS7-0983-000	810 - 9
FS7-0984-000	810 - 56
FS7-2584-000	101 - 14
FS7-2585-000	104 - 27
FS7-2587-000	104 - 28
FS7-2589-000	104 - 29
FS7-2590-000	104 - 30
FS7-2595-000	810 - 14
FS7-2596-000	810 - 17
FS7-2597-000	810 - 57
FS7-2602-000	101 - 15
FS7-2712-000	315 - 8
FS7-8267-000	810 - 15
FU3-0122-000	260 - 3
FU3-0123-000	260 - 4
FU3-0124-000	260 - 5
FU3-0125-000	260 - 6
FU3-0126-000	260 - 7
FU3-0127-000	260 - 8
FU3-0128-000	260 - 9
FU3-0129-000	260 - 10

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FU3-0130-000	260 - 11
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	B - J102
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	B - J105
	B - J106
	B - J107
	B - J108
	B - J110
	B - J113
	B - J120
	B - J121
	B - J122
	B - J123
	B - J201
	B - J206
	B - J212
	B - J221
	B - J235
	B - J244
	B - J263
	B - J311
	B - J313
	B - J314
	B - J315
	B - J317
	B - J318
	B - J319
	B - J321
	B - J401
	B - J402
	B - J403
	B - J404
	B - J901
	B - J903
	B - J1101
	B - J1105
RB1-2190-000	311 - 23
RB1-6179-000	311 - 37
RB1-8922-000	311 - 47
RB1-8945-000	311 - 24
RB2-1998-000	810 - 10
RB2-3320-000	311 - 41
RF5-2634-000	311 - 25
RG9-1337-000	810 - 32
RH2-5229-000	102 - 33
RS1-1016-000	311 - 26
RS5-1496-000	810 - 35
VS1-0842-002	B - J904
	B - J905
	B - J906
	B - J906
VS1-0842-003	B - J113
	B - J317
	B - J404
	B - J808
	B - J908
	B - J909
	B - J910
	B - J916
	B - J920
	B - J921
	B - J921
	B - J922
	B - J922
	B - J951
	B - J970
	B - J972
	B - J974
	B - J975
	B - J999
VS1-0842-004	B - J318
	B - J911
VS1-0842-005	B - J902
	B - J902
VS1-0842-006	B - J314
	B - J913
	B - J980
VS1-0842-007	B - J801
VS1-0842-008	B - J907
VS1-0842-011	B - J101
	B - J1105
	B - J9010
	B - J9010

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PART NUMBER	FIGURE & KEY NO.
VS1-0842-013	B - J800
	B - J800
	B - J1101
	B - J8000
VS1-0852-003	B - J315
	B - J402
	B - J971
	B - J976
VS1-0852-006	B - J319
VS1-0853-003	B - J973
VS1-5057-002	102 - 19A
	104 - 38A
	310 - 11A
	B - J904
	B - J905
	B - J906
	B - J906
	B - J943
VS1-5057-003	104 - 38B
	B - J916
	B - J951
VS1-5057-006	103 - 19A
	B - J913
VS1-5057-007	103 - 19B
	B - J801
VS1-5057-011	105 - 7A
	B - J9010
VS1-5057-013	104 - 38C
	105 - 7B
	B - J800
	B - J8000
VS1-5452-012	B - J212
	B - J903
VS1-5452-014	B - J901
VS1-5729-003	B - J807
VS1-5824-002	B - J943
VS1-5824-003	B - J808
	B - J914
VS1-5824-007	B - J801
VS1-6084-012	B - J212
VS1-6197-024	B - J212
VS1-6198-003	810 - 26A
	B - J808
VS1-6225-003	B - J108
VS1-6225-006	B - J805
	B - J806
VS1-6225-012	B - J103
VS1-6225-013	B - J110
VS1-6225-015	B - J102
VS1-6225-016	B - J106
VS1-6302-004	B - J123
	B - J321
VS1-6313-011	B - J206
VS1-6492-006	210 - 26A
	210 - 27A
	B - J805
	B - J806
VS1-6695-020	B - J121
	B - J201
VS3-0143-002	B - J244
VS3-5083-000	B - J807
VS3-5083-002	B - J107
VS3-5121-002	B - J915
VS3-5122-002	B - J915
VS3-5122-003	B - J120
WC2-5332-000	310 - 10B
WC4-5126-000	104 - 38D
WE8-0051-000	105 - 7C
WG8-5362-000	103 - 11
	104 - 32
	210 - 10
	311 - 27
	810 - 11
	810 - 25B
WS3-1105-000	B - J244
WS3-5160-000	B - J107
	B - J807
WS3-5292-000	B - J120
	B - J915
WS3-5301-000	B - J807
WS3-5569-000	B - J121
	B - J123
	B - J201
	B - J321
WS3-5682-000	B - J808
WS3-5682-000	B - J914
	B - J943
XA9-0385-000	105 - 8
	310 - 3
XA9-0605-000	300 - 5
	810 - 40
XA9-0629-000	100 - 25
	102 - 21
	105 - 5
XA9-0870-000	101 - 16
XA9-0901-000	810 - 13
XA9-1116-000	101 - 17
XA9-1206-000	810 - 41
XA9-1279-000	810 - 12
XB1-2300-407	100 - 503
	210 - 501
XB1-2300-606	101 - 501
XB1-2300-607	100 - 501
	102 - 510
	103 - 505
XB1-2300-609	102 - 503
	103 - 501
	640 - 504
XB1-2400-607	311 - 506
XB1-2400-609	103 - 504
XB1-2401-809	102 - 504
XB2-5400-607	100 - 506
XB2-7300-607	105 - 501
	106 - 501
	311 - 508
XB2-8300-607	810 - 505
XB2-8300-806	105 - 503
	106 - 502
XB2-8300-807	103 - 503
XB3-6300-800	102 - 509
XB3-6400-800	102 - 507
XB4-5300-609	315 - 501
XB4-5300-809	130 - 501
XB4-5401-007	100 - 504
	102 - 511
	105 - 502
	310 - 501
XB4-7300-609	102 - 501
XB4-7300-809	100 - 505
	102 - 508
	104 - 501
	640 - 501
	810 - 501
XB4-7400-809	102 - 505
	103 - 506
	104 - 502
	311 - 501
XB4-7401-005	311 - 509
XB4-7401-009	160 - 501
XB4-7401-205	100 - 502
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XB4-7401-609	104 - 505
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XB6-7300-606	102 - 506
XB6-7300-607	210 - 503
XB6-7300-609	311 - 502
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XD1-1106-219	810 - 504
XD1-1106-235	311 - 507
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XD2-1100-322	640 - 502
XD2-1100-402	101 - 502
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XD2-1100-502	101 - 503
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	311 - 503
	640 - 503
	810 - 502
XD3-1200-122	311 - 505
XF9-0355-000	210 - 20
XF9-0728-000	210 - 11
XG9-0390-000	103 - 12
XG9-0473-000	810 - 50
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PART NUMBER	FIGURE & KEY NO.

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FB4-5669-000	R42 - 29
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FB4-5671-000	R42 - 44
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FB4-5672-000	R42 - 32
	R43 - 32
FB4-9817-030	R42 - 30
	R43 - 30
FB6-1605-000	R40 - 1
	R41 - 1
FB6-1607-000	R11 - 1
	R12 - 1
	R13 - 1
FB6-1608-000	R40 - 7
	R41 - 7
FB6-1613-000	R42 - 28
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FB6-1614-000	R42 - 33
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FB6-1615-000	R42 - 1
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FB6-1616-000	R42 - 2
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FB6-1626-000	R42 - 3
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FB6-1627-000	R42 - 4
	R43 - 4
FB6-1628-000	R42 - 5
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FB6-1629-000	R42 - 45
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FB6-1632-000	R42 - 6
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FB6-1633-000	R42 - 7
	R43 - 7
FB6-1634-000	R42 - 8
	R43 - 8
FB6-1636-000	R42 - 9
FB6-1642-000	R11 - 2
	R12 - 2
	R13 - 2
FB6-1656-000	R11 - 3
	R12 - 3
	R13 - 3
FB6-1659-000	R11 - 4
	R12 - 4
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FB6-1660-000	R42 - 10
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FB6-1902-000	R42 - 42
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FB6-1906-000	R11 - 5
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FB6-1907-000	R42 - 38
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FB6-1908-000	R42 - 39
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FB6-1909-000	R42 - 12
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FB6-1910-000	R40 - 10A
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FB6-1913-000	R11 - 6
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FB6-1917-000	R40 - 8
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FG6-8442-000	R42 -
FG6-8482-000	R40 - 11
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FG6-8491-000	R11 - 8
FG6-8492-000	R12 - 8
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FG6-8630-000	R43 -
FG6-8647-000	R11 - 9
FG6-8648-000	R12 - 9
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FH6-5044-000	R42 - 13
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FS1-1205-000	R42 - 14
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FS1-9009-000	R42 - 40
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FS5-1854-000	R42 - 15
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RB1-6179-000	R42 - 37
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RB1-8922-000	R42 - 47
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RB1-8945-000	R42 - 24
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RH7-1359-000	R43 - 51
RS1-1016-000	R42 - 26
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VS1-0842-015	R B2 - J1510
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VS1-5057-011	R11 - 8A
	R12 - 8A
	R13 - 8A
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	R B2 - J9010
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VS1-5057-013	R11 - 8B
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	R B1 - J8000
	R B2 - J8001
	R B2 - J8002
	R B2 - J8003
	R B3 - J8001
	R B3 - J8002
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WC2-5332-000	R40 - 10B
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WE8-0051-000	R11 - 8C
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	R13 - 8D
WG8-5362-000	R42 - 27
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XB2-7300-607	R42 - 508
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PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
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PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
FB4-9814-000	Q30 - 1				
FB5-8126-000	Q30 - 2				
FB5-8129-000	Q30 - 3				
FB6-1494-000	Q30 - 4				
FB6-2450-000	Q01 - 1				
FB6-2451-000	Q01 - 2				
FB6-2452-000	Q30 - 5				
FB6-2453-000	Q30 - 6				
FB6-2454-000	Q01 - 3				
FB6-2455-000	Q30 - 7				
FB6-2456-000	Q01 - 4				
FB6-2457-000	Q30 - 8				
FB6-2458-000	Q30 - 9				
FB6-2461-000	Q30 - 10				
FB6-2462-000	Q01 - 5				
FB6-2463-000	Q30 - 11				
FB6-2464-000	Q30 - 12				
FB6-2465-000	Q30 - 13				
FB6-2466-000	Q01 - 6				
FB6-2468-000	Q30 - 14				
FG6-8489-000	Q01 - 8				
FG6-8490-000	Q30 - 23				
FG6-8667-000	Q30 - 24				
FH7-5779-000	Q30 - 15				
FS5-3977-000	Q30 - 16				
FS5-3978-000	Q30 - 17				
FS5-6932-000	Q01 - 7				
	Q30 - 18				
FS6-1045-000	Q30 - 19				
PCB	Q B - J1601				
	Q B - J1602				
RB2-1998-000	Q30 - 20				
RG9-1337-000	Q30 - 25				
VS1-0842-002	Q B - J811				
VS1-0842-003	Q B - J980				
	Q B - J981				
VS1-0842-008	Q B - J1602				
VS1-5057-002	Q30 - 23A				
	Q B - J811				
VS1-6225-011	Q B - J112				
	Q B - J1601				
WG8-5362-000	Q30 - 21				
XA9-0591-000	Q30 - 26				
XB1-2300-609	Q30 - 501				
XB2-7300-607	Q01 - 501				
XB2-8300-807	Q30 - 502				
XB4-5401-007	Q30 - 503				
XB4-7400-809	Q01 - 502				
XD9-0192-000	Q30 - 22				

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D4 NUMERICAL INDEX (PRINTER BOARD-N1)

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
FG3-2162-000	U13 - 2				
FG3-2272-000	U10 - 2A				
FG3-2296-000	U12 - 1				
FG3-2701-000	U10 - 2				
FG6-8372-000	U11 - 1				
FG6-8892-000	U10 - 3				
FH2-6946-000	U10 - 1				
FH2-6947-000	U11 - 2				
XA9-1223-000	U13 - 1				
XB1-1300-807	U13 - 501				
XB1-2300-607	U10 - 501				
	U11 - 501				

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